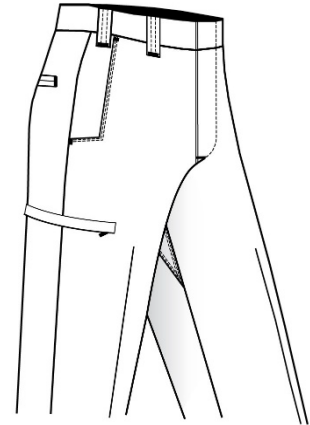


**CAPITOL POLICE**  
**MEN'S TROUSER SPECIFICATIONS**  
Flying Cross by Fechheimer Item: F1 PS17400

**FABRIC:** RELIANCE INDUSTRIES LTD (895158-1)  
Content: 74% Polyester - 24% Wool - 2% Spandex  
Weight: 7.15 oz/yard<sup>2</sup>  
Weave: Twill  
Colors: (86) LAPD Navy – (10) Black

**STYLE:**

Trouser shall be manufactured from our most updated men's Signature-fit uniform trouser pattern. The trouser styling shall be (2) knife notch front pockets, two (2) hip pockets professionally finished with no visible topstitching and (2) concealed zipper cargo pockets. Gusseted crotch with folded front lining. 1 1/4" black stripe must be applied to each leg, from the waistband to the bottom of the trouser.

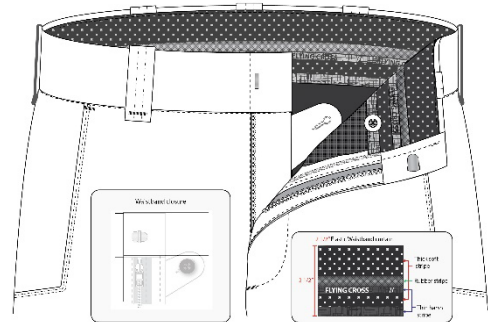


**LINING MATERIAL:**

The front, back and cargo pocket bags shall be out of black mesh material. The fly lining and pocket bags reinforcement material shall be 70% Polyester / 30% Cotton, 2.9 oz. per square yard (60" width) with a minimum 78 x 48 count. Pocketing must have a durable press finish and the color of the pocketing must be black.

**WAISTBAND:**

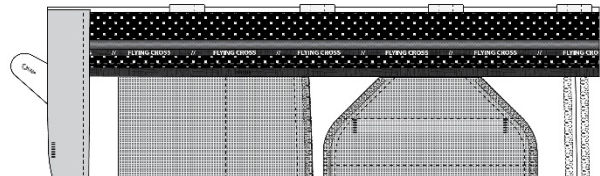
Trouser shall have more flexibility in the waistband due to the main material stretchability. The twill instruction and the spandex yarn give us up to 22% stretchability. 2" wide waistband will give more waist support for better use and durability. Using one piece waistband will help on distributing the stretchability all around the waistband for better flexibility, fitting and comfort feeling.



The waistband curtain will be our Flying Cross elastic signature curtain for maximum waistband expansion to enhance wearer comfort, fit, and appearance. The waistband curtain style shall consist of a 2-1/2" wide that incorporates Tru-Grip, a 3/8" surface area composed of high-density rubber for maximum comfort and performance. The Tru-Grip acts to help keep shirts tucked in securely. (Use of a single silicone strip or strips instead of 3/8" wide rubberized surface area shall be cause for rejection.)

Our branded waistband curtain is a mix of Nylon, Textured Polyester, Spandex and Natural Latex Rubber to add a premium touch to our trouser.

The curtain built with 80% stretchable capability with the 3/8" rubberized surface area is positioned 7/8" down from the top of the curtain to give us the optimum performance and durability with all stretchable materials.



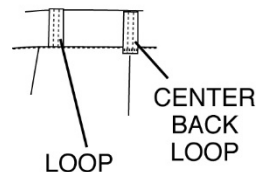
The curtain will be made of one piece all around the waistband which will synchronize with the one-piece waistband for maximum support, stability and stretchability,

The waistband closure shall be accomplished with one crush proof hook and eye centered on the waistband for wearer comfort. The hook and eye shall be reinforced with a 7/8" non-woven tape that is anchored with topstitching through and through to the top of the waistband (bartacks in place of topstitching shall be cause for rejection). The trouser won't have waistband outlet, thanks to the stretchable material and the elastic curtain that will create flexible sizing around the ordered size.

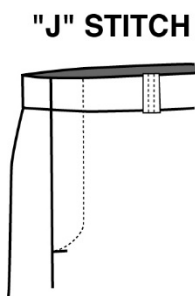
#### BELT LOOPS:

There shall be a minimum of seven belt loops 3/4" in width of double thickness (2 1/4" opening). Each loop must have a non-woven interlining for added durability. All loops (except back center) must be sewn into the top and bottom of the waistband. The top of the belt loops (except back center) shall be sewn into the waistband curtain seam with a Rocab machine using a zigzag stitch. The bottom of the center back loop shall be tacked to the trouser and the top of the loop tacked to the outside of the waistband to allow for easier waist alteration.

#### **BELT LOOP**



#### FLY:



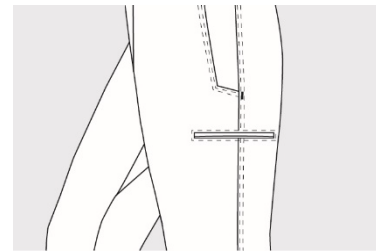
#### **"J" STITCH**

The trouser shall have a brass metal zipper with memory lock brass slider secured by metal stopper at base. There shall be a French Fly tab closure on the inside of the right fly. The tab shall be double ply made of the basic trouser fabric (tabs made of pocketing material or a "grown on" French Fly will be cause for rejection). The right fly shall be lined with the same material and color as the pocketing. The fly lining shall be sewn to the left fly stop below the zipper notch to give space for the crotch gusset stitches to be applied in neat manner. A button shall be located on the left fly corresponding with the French Fly tab to provide a clean and comfortable closure. Topstitching of fly to be installed with automatic "J" stitch equipment eliminating puckering and providing a clean finish.

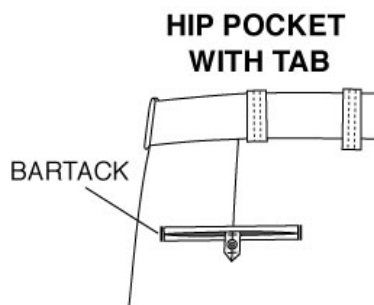
There shall be a firm straight bartack at the bottom of the fly going through the zipper tape for maximum strength. Bartack shall line up with starting point of "J" stitch.

#### POCKETS:

The two (2) front pockets will be knife notch style with a minimum opening of 7" and a minimum depth of 5-3/4" measured from the bottom of the opening. Front pocket facing and barrier to be made of the basic trouser fabric. Facing shall be a minimum of 1" and barrier shall measure approximately 4" (measured to the inside edge of pocket lining).



The two (2) hip pockets shall have a minimum 5-1/2" wide (bartack to bartack) opening and a minimum depth of 7" measured from the bottom of the pocket opening. Hip pockets shall be



#### **HIP POCKET WITH TAB**

constructed using the double welt method on an automatic welt machine. The welts shall be finished in such a manner that there is no topstitching (topstitched hip pockets shall be cause for rejection). The corners of the hip pocket openings shall have straight bartacks for reinforcement (use of triangular bartacks shall be cause for rejection). Hip pocket facing and barrier are to be made of basic trouser fabric. Facing shall be a minimum of 3/4" and the barrier shall be a minimum of 1-1/2". The left hip pocket shall have a centered tab made of basic cloth inserted into the top welt with bartacks at the top and bottom of the tab to form an opening for a button. A button shall be located below

the bottom welt corresponding in location with the tab, which shall be interlined with non-woven for

added durability. There shall be a dart centered above each hip pocket to waistband. Dart shall be approximately 2-3/4" long tapered from 3/8" at waistband and shall be installed with automatic equipment for a clean non-puckered finish.

#### CONCEALED CARGO POCKETS:

There shall be two concealed cargo pockets, one on each side seam. The pockets will be centered across the side seam and placed approximately 2 1/2" below the bottom of the front quarter-top pocket. Pocket opening shall close with a black nylon zipper. The measurements of the pocket shall be a minimum of 7" wide and a minimum of 7 3/4" deep. Each concealed cargo pocket shall have a hidden cell phone compartment set on the front side of the pocket lining.

#### SEAT:

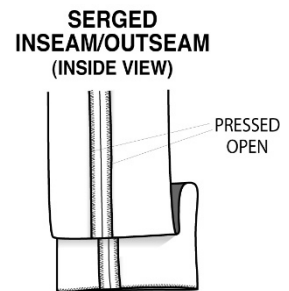
The seat must be sewn with a Tandem Needle Machine (double-needle stitch) for maximum durability.

#### CREASES:

The leg creases, front and back will have a silicone bead put in by using the Lintrak process.

#### STITCHING, PRESSING & FINISHING:

The trouser must be stitched with matching thread. Trouser must be neatly pressed on Hothead Presses and properly shaped. Outseams and inseams are edge serged on automatic equipment for uniformity of quality and shall be pressed open for a smooth pucker-free finish with repeated cleaning and pressing. The trouser must be cleaned and finished to eliminate loose threads.



#### STRIPE:

The trouser must have a 1 1/4" black stripe applied to each leg, from the waistband to the bottom of the trouser.

#### LABELS:

The trouser must have a permanent label providing care instructions and a small woven label indicating waist size. A removable paper ticket showing the size, fabric content, cut number, and WPL or RN number must be on the outside of the waistband. Ticket to be matchbook style installed with plastic staples for easy removal without damaging trouser material and showing size when trousers are stacked.