

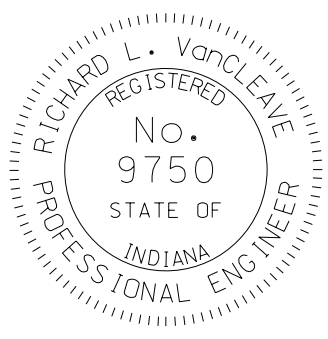
SIGN NUMBER	SIGN MESSAGE	POST DESIGN		SIGN SIZE	SIGN COLOR		BORDER WIDTH	MARGIN WIDTH	LETTER HEIGHT SERIES-LINE 1	LETTER HEIGHT SERIES-LINE 2	LETTER HEIGHT SERIES-LINE 3	WORD OR LINE ①	PCT. ①	ARROW SIZE		CORNER RADIUS	NUMBER OF POSTS	
		4 x 4 WOOD	STEEL		BACKGROUND	COPY								HEAD	SHAFT		ONE	TWO
XW20-1	"Road Construction Ahead"	*	B	1200 x 1200	Orange	Black	30	20	175 - Series C	175 - Series C	175 - Series C	"Construction"	40			75		X
XW20-1-A	"Road Construction Ahead"	*	B	1500 x 1500	Orange	Black	35	25	200 - Series C	200 - Series C	200 - Series C	"Construction"	40			95		X
XW20-1a	"Road Repairs Next ___ Miles"	*	B	1200 x 1200	Orange	Black	30	20	200 - Series C	200 - Series C	150 - Series C	150 - Series C				75		X
XW20-2	"Detour Ahead"	*	B	1200 x 1200	Orange	Black	30	20	200 - Series D	200 - Series D		"Detour"	40			75		X
XW20-3	"Road Closed Ahead"	*	B	1200 x 1200	Orange	Black	30	20	175 - Series D	175 - Series D	175 - Series D					75		X
XW20-4	"One Lane Road Ahead"	*	B	1200 x 1200	Orange	Black	30	20	175 - Series C	175 - Series C	175 - Series C					75		X
XW20-5 (R, C, or L)	"___ Lane Closed Ahead"	*	B	1200 x 1200	Orange	Black	30	20	150 - Series C	150 - Series C	150 - Series C	"Center Lane"	50			75		X
XW20-7a-A	(Flagger symbol)	*	B	1200 x 1200	Orange	Black	30	20								35		X
XW21-1a	(Workers symbol)	*	A	900 x 900	Orange	Black	20	15	150 - Series D							55		X
XW21-2	"Fresh Oil"	*	A	750 x 750	Orange	Black	20	10	150 - Series D	150 - Series D		"Fresh"	20			45	X	
XW21-2-A	"Fresh Oil"	*	A	900 x 900	Orange	Black	20	15	175 - Series D	175 - Series D		"Fresh"	20			55		X
XW21-3-A	"Road Machinery Ahead"	*	B	1200 x 1200	Orange	Black	30	20	175 - Series D	175 - Series D	175 - Series D	"Machinery"	40			75		X
XW21-4-A	"Road Work Ahead"	*	B	1200 x 1200	Orange	Black	30	20	175 - Series D	175 - Series D	175 - Series D					75		X
XW21-5-A	"Shoulder Work"	*	A	900 x 900	Orange	Black	20	15	150 - Series C	150 - Series C		"Shoulder"	25			55		X
XW21-6-A	"Survey Crew"	*	A	900 x 900	Orange	Black	20	15	150 - Series C	150 - Series C						55		X

* Wood post permitted.

GENERAL NOTES

- ① Spacing between letters of this word or line shall be reduced by this percentage as shown in the FHWA document, Standard Highway Sign.
2. See Standard Drawing 801-TCSN-11 for additional general notes.

All Dimensions are in mm unless otherwise specified.

INDIANA DEPARTMENT OF TRANSPORTATION	
SIGN DESIGN DETAILS SCOUR PROTECTION	
SEPTEMBER 2007	
STANDARD DRAWING NO. 801-TCSN-12A	
	<i>/s/ Richard L. VanCleave</i> 09/04/07 DESIGN STANDARDS ENGINEER DATE
DESIGN STANDARDS ENGINEER	<i>/s/ Mark A. Miller</i> 09/04/07 CHIEF HIGHWAY ENGINEER DATE