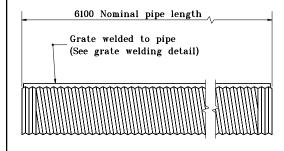


MODIFIED HUGGER BAND TOP VIEW

MODIFIED HUGGER BAND SIDE VIEW



Fillet weld at each side of grate at every other corrugation Nominal 150 centers (typ.) Direction of flow

TYPICAL PIPE SECTION

GRATE WELDING DETAIL

All dimensions are in mm unless otherwise specified.

INDIANA DEPARTMENT OF TRANSPORTATION

SLOTTED DRAIN PIPE

APRIL 1995

STANDARD DRAWING NO. 715-SLDR-01



/s/Anthony L. Uremovich 4-03-95

/s/ Donald W. Lucas 4-03-95

Source Sheet:

CHIEF HIGHWAY ENGINEER