Indiana Department of Labor

Indiana Occupational Safety and Health Administration
402 West Washington St - Room W195
Indianapolis, IN 46204
Phone: 317-232-2691 FAX: (317)233-3790

Certified mail #91 7190 0005 2720 0047 4374 8-7-15

Safety Order and Notification of Penalty

To:
Co-Alliance LLP
5250 East US Highway 36, Building 1000
Avon, IN 46123

Inspection Site:
219 Howard Street
La Crosse, IN 46348

Inspection Number: 317864577
CSHO ID: A9888
Optional Report No.: 13-15
Inspection Date(s): 4/16/2015 - 6/11/2015
Issuance Date: 8/7/2015

The violation(s) described in this Safety Order and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

An inspection of your place of employment has revealed conditions which we believe do not comply with the provisions of the Indiana Occupational Safety and Health Act (Indiana Code Chapter 22-8-1.1) or the standards or rules adopted thereunder. Accordingly, enclosed please find safety order(s) and notification(s) of penalty describing such violation(s) with references to applicable standards, rules, or provisions of the statute and stating the amount of any penalty(ies).

Informal Conference - Please be advised that it may be possible to informally settle any potential dispute without initiating the more elaborate proceedings brought on by a petition for review. Prior to filing a petition for review, you may request an informal conference concerning any of the results of the inspection (safety orders, penalties, abatement dates, etc.) by contacting the Indiana Department of Labor/IOSHA, preferably by telephone, in a prompt manner. Please be advised that a request for an informal conference cannot extend the fifteen working day period for filing a petition for review. Informal conferences frequently resolve any possible disputes, and therefore you are urged to take advantage of this opportunity. Because of the limited time period and in order to facilitate scheduling, any requests for an informal conference should be made promptly upon your receipt of the safety order(s) and notification(s) of penalty.

Right to Contest - You are hereby also notified that you are entitled to seek administrative review of the safety order(s), penalty(ies), or both by filing a written petition for review at the above address postmarked within fifteen working days of your receipt of the safety order(s) and notification(s) of penalty. ("Working days" means Mondays through Fridays, but does not include Saturdays, Sundays, legal holidays under a state statute or days on which the Indiana Department of Labor's offices are closed during regular business hours). If you do not file such a petition for review (contest), the safety order(s)

and penalty(ies) shall be deemed final orders of the Board of Safety Review and not subject to review by any court or agency. The issuance of a safety order does not constitute a finding that a violation has occurred unless no petition for review is filed, or if a petition for review (contest) is filed, it must contain a statement of its basis and should reference the above inspection number. Upon receipt of your petition for review, we will affirm, amend or dismiss the safety order(s) and notification(s) of penalty. If we affirm, your petition for review will be granted (unless it was not timely) and the dispute will be certified by the Board of Safety Review for further proceedings. The Board of Safety Review is an independent agency appointed by the governor with authority to conduct hearings and to issue decisions concerning disputed safety order(s) and notification(s) of penalty. If we amend the safety order(s) or notification(s) of penalty, your petition for review shall be deemed moot. However, you will then be given an opportunity to file a petition for review concerning the amended safety order(s) and notification(s) of penalty.

Please be advised that an employee or representative of employees may file a petition for review to contest the reasonableness of the time stated in the safety order(s) for the abatement of any violation.

Posting - Upon receipt of any safety order(s) you are required to post such safety order(s), or a copy thereof, unedited, at or near each place an alleged violation referred to in the safety order(s) occurred. However, if your operations are such that it is not practicable to post the safety order(s) at or near each place of alleged violation, such safety order(s) shall be posted, unedited, in a prominent place where it will be readily observable by all affected employees. For example, if you are engaged in activities which are physically dispersed, the safety order(s) may be posted at the location from which the employees operate to carry out their activities. You must take steps to ensure that the safety order is not altered, defaced, or covered by other material. Posting shall be until the violation is abated, or for three working days, whichever is longer.

Penalties - Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Abatement does not constitute payment of penalties.

Abatement - The conditions cited in the safety order(s) must be corrected (abated) on or before the date shown for each item on the safety order(s) and notification(s) of penalty unless:

(1) You file a petition for review concerning the violation, in which case the full abatement period shall commence from the issuance of a final decision by the Board of Safety Review or the courts which requires compliance with the safety order; or

(2) The abatement period is extended by the granting of a petition for modification of abatement date.

PMAs - The petition for modification of abatement date is a manner in which you may seek additional time to correct (abate) a violation without having to file a petition for review concerning the safety order, or after the expiration of the time period to file such a petition for review when it becomes apparent that you need extra time to abate the violation. A petition for modification of abatement date shall be in writing and shall include the following information:

(1) All steps you have taken, and the dates of such actions, in an effort to achieve compliance

during the prescribed abatement period.

(2) The specific additional abatement time necessary in order to achieve compliance.

(3) The reasons such additional time is necessary, including the unavailability of professional or technical personnel or of materials and equipment, or because necessary construction or alteration of facilities cannot be completed by the original abatement date.

(4) All available interim steps being taken to safeguard employees against the cited hazard during the abatement period.

(5) A certification that a copy of the petition has been posted, and if appropriate, served on the authorized representative of affected employees, and a certification of the date upon which such posting and service was made.

A petition for modification of abatement date shall be filed with the Indiana Department of Labor/IOSHA no later than the close of the next working day following the date on which abatement was originally required. A later-filed petition shall be accompanied by the employer's statement of exceptional circumstances explaining the delay. A copy of such petition shall be posted in a conspicuous place where all affected employees will have notice thereof or near such location where the violation occurred. The petition shall remain posted until the time period for the filing of a petition for review of the Commissioner's granting or denying the petition expires. Where affected employees are represented by an authorized representative, said representative shall be served a copy of such petition.

Notification of Corrective Action - Correction of the alleged violations which have an abatement period of thirty (30) days or less should be reported in writing to us promptly upon correction. A "Letter of Abatement" form and an "Abatement Photographs" worksheet are enclosed for your assistance in providing adequate documentation of abatement. Reports of corrections should show specific corrective action on each alleged violation and the date of such action. On alleged violations with abatement periods of more than thirty (30) days, a written progress report should be submitted, detailing what has been done, what remains to be done, and the time needed to fully abate each such violation. When the alleged violation is fully abated, we should be so advised. Timely correction of an alleged violation does not affect the initial proposed penalty..

Followup Inspections - Please be advised that a followup inspection may be made for the purpose of ascertaining that you have posted the safety order(s) and corrected the alleged violations. Failure to correct an alleged violation may result in additional penalties for each day that the violation has not been corrected.

Employer Discrimination Unlawful - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the Indiana Department of Labor/IOSHA at the address shown above.

Notice to Employees - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must

be mailed to the Indiana Department of Labor/IOSHA at the address shown above within fifteen (15) working days (excluding weekends and State holidays) or receipt by the employer of this safety order and penalty.

If you wish additional information, you may direct such requests to us at the address or telephone number stated above.

Indiana Department of Labor

NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with IOSHA to discuss the safety order(s) issued on 8/7/2015. The conference will be held at the IOSHA office located at 402 West Washington Street, Room W195, Indianapolis, IN 46204 on _____ at _____. Employees and/or representatives of employees have a right to attend an informal conference.

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 317864577
Inspection Date(s): 4/16/2015 - 6/11/2015
Issuance Date: 8/7/2015
CSHO ID: A9888
Optional Report No.: 13-15

Safety Order and Notification of Penalty

Company Name: Co-Alliance LLP
Inspection Site: 219 Howard Street, La Crosse, IN 46348

Safety Order 01 Item 001 Type of Violation: **Serious**

29 CFR 1910.272(j)(1): The employer did not develop and implement a written housekeeping program that established the frequency and the method(s) determined best to reduce accumulations of fugitive grain dust on ledges, floors, equipment, and other exposed surfaces.

La Crosse Grain Elevator Basement - A housekeeping policy was not implemented nor effective in that significant quantities of grain dust was visible on structures and equipment in the basement. The boot portion of the leg had 2 - 3 inches of grain dust on it, and 1/2 inch of grain dust, which was charred in the explosion, was visible on the motor of the auger for the south leg.

Date By Which Violation Must Be Abated: **Corrected During Inspection**
Proposed Penalty: **$5,000.00**

Indiana Department of Labor
Occupational Safety and Health Administration

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Safety Order and Notification of Penalty

Company Name: Co-Alliance LLP
Inspection Site: 219 Howard Street, La Crosse, IN 46348

Safety Order 01 Item 002 Type of Violation: **Serious**

29 CFR 1910.272(j)(2)(ii): The employer did not immediately remove any fugitive grain dust accumulations whenever they exceeded 1/8 inch (.32cm) at priority housekeeping areas, pursuant to the housekeeping program for grain elevators:

La Crosse Grain Elevator Basement - The housekeeping program was not implemented or effective in that significant quantities of grain dust was visible on structures and equipment in the basement. The boot portion of the leg had 2 - 3 inches of grain dust on it, and 1/2 inch of grain dust which was charred in the explosion was visible on the motor of the auger for the south leg.

Date By Which Violation Must Be Abated: **Corrected During Inspection**
Proposed Penalty: **$5,000.00**

Indiana Department of Labor
Occupational Safety and Health Administration

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Safety Order and Notification of Penalty

Company Name: Co-Alliance LLP
Inspection Site: 219 Howard Street, La Crosse, IN 46348

Safety Order 01 Item 003 Type of Violation: **Serious**

29 CFR 1910.272(m)(1)(ii): Preventive maintenance procedures in the grain handling facility were not implemented to provide lubrication and other appropriate maintenance in accordance with manufacturers' recommendations; or as determined necessary by prior operating records:

La Crosse Grain Elevator - Preventative maintenance procedures were not in place that addressed the frequency that equipment such as, but not limited to, the v-belts for the motors powering the augers were to be inspected and/or changed.

Date By Which Violation Must Be Abated: **Corrected During Inspection**
Proposed Penalty: **$5,000.00**

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 317864577
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Safety Order and Notification of Penalty

Company Name: Co-Alliance LLP
Inspection Site: 219 Howard Street, La Crosse, IN 46348

Safety Order 01 Item 004 Type of Violation: **Serious**

29 CFR 1910.272(q)(5): The employer did not equip bucket elevators with a motion detection device which would shut-down the bucket elevator when the belt speed was reduced by more than 20% of the normal operating speed:

La Crosse Grain Elevator - On April 16, 2015 two employees, who operated the south leg of the elevator to provide corn for the feed mill production, monitored the amperage for the elevator to determine when the leg was becoming choked in lieu of a motion detection device.

Date By Which Violation Must Be Abated: **Corrected During Inspection**
Proposed Penalty: **$2,500.00**

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Occupational Safety and Health Administration

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Optional Report No.: 13-15

Safety Order and Notification of Penalty

Company Name: Co-Alliance LLP
Inspection Site: 219 Howard Street, La Crosse, IN 46348

Safety Order 02 Item 001 Type of Violation: **Repeat Serious**

IC 22-8-1.1 Section 2: The employer did not establish and maintain conditions of work which were reasonably safe and healthful for employees, and free from recognized hazards that were causing or likely to cause death or serious physical harm to employees in that employees were exposed to potential fire and/or deflagration (explosion) hazards because methods were not utilized to contain/prevent combustible dust events:

a) La Crosse Grain Elevator - On April 16, 2015, two employees were operating the south leg of the elevator to provide corn for the feed mill production when a combustible dust explosion occurred. The leg did not have any explosion relief venting.

Among other methods, one feasible and acceptable method to correct this hazard is to incorporate explosion relief venting to the grain elevator where dust explosion hazards exist in rooms, buildings, or other enclosures under normal operating conditions in accordance with Section 6.2.1 of the National Fire Protection Agency's (NFPA) "Prevention of Fires and Dust Explosions in Agricultural and Food Processing Facilities" (NFPA 61-2013).

Co-Alliance was previously cited for a violation of this occupational safety and health standard or its equivalent standard IC 22-8-2.2 Section 2, which was contained in OSHA inspection number 317058154, citation number 1, item number 1 and was affirmed as a final order on November 25, 2013, with respect to a workplace located at 3551 W 800 South, Union Mills, Indiana.

b) La Crosse Grain Elevator - On April 16, 2015 two employees were operating the south leg of the elevator to provide corn for the feed mill production when a combustible dust explosion occurred. The

mineral oil system used to suppress the corn dust was not being utilized on all of the corn going through the elevator.

Among other methods, one feasible and acceptable method to correct this hazard is to utilize a method to prevent the escape of dust from process equipment into the surrounding environment in accordance with Section 10.3.1 of the National Fire Protection Agency's (NFPA) "Prevention of Fires and Dust Explosions in Agricultural and Food Processing Facilities (NFPA 61-2013).

Co-Alliance was previously cited for a violation of this occupational safety and health standard or its equivalent standard IC 22-8-2.2 Section 2, which was contained in OSHA inspection number 317058154, citation number 1, item number 1 and was affirmed as a final order on November 25, 2013, with respect to a workplace located at 3551 W 800 South, Union Mills, Indiana.

Date By Which Violation Must Be Abated:	**Corrected During Inspection**
Proposed Penalty:	**$25,000.00**

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 317864577
Inspection Date(s): 4/16/2015 - 6/11/2015
Issuance Date: 8/7/2015
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Safety Order and Notification of Penalty

Company Name: Co-Alliance LLP
Inspection Site: 219 Howard Street, La Crosse, IN 46348

Safety Order 02 Item 002 Type of Violation: **Repeat Serious**

29 CFR 1910.272(m)(3): A certification record maintained of each inspection by the employer in the grain facility was not in accordance with 29 CFR 1910.272(m)(1):

La Crosse Grain Elevator - Records were not maintained for inspections and maintenance on equipment such as, but not limited to; periodic bearing lubrication for the legs and conveyors, and motor belts.

The Co-Alliance was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.272(m)(3), which was contained in OSHA inspection number 317058154, citation number 1, item number 4 and was affirmed as a final order on November 25, 2013, with respect to a workplace located at 3551 W 800 South, Union Mills, Indiana.

Date By Which Violation Must Be Abated: **Corrected During Inspection**
Proposed Penalty: **$25,000.00**

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Occupational Safety and Health Administration

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Company Name: Co-Alliance LLP
Inspection Site: 219 Howard Street, La Crosse, IN 46348

Safety Order 02 Item 003 Type of Violation: **Repeat Serious**

29 CFR 1910.272(q)(6)(i): The employer did not equip bucket elevators with a belt alignment monitoring device which would initiate an alarm to employees when the belt was not tracking properly:

La Crosse Grain Elevator - On April 16, 2015 the south leg of the elevator that provided corn for the feed mill production was not equipped with a belt monitoring device/alarm system to detect correct tracking.

The Co-Alliance was previously cited for a violation of this occupational safety and health standard or its equivalent standard 29 CFR 1910.272(q)(6)(i), which was contained in OSHA inspection number 317058154, citation number 1, item number 5 and was affirmed as a final order on November 25, 2013, with respect to a workplace located at 3551 W 800 South, Union Mills, Indiana.

Date By Which Violation Must Be Abated: **Corrected During Inspection**
Proposed Penalty: **$12,500.00**

Julie C. Alexander, J.D.
Director of General Industry

Indiana Department of Labor

Indiana Occupational Safety and Health Administration
402 West Washington St - Room W195
Indianapolis, IN 46204
Phone: (317)232-2691 FAX: (317)233-3790

INVOICE/DEBT COLLECTION NOTICE

Company Name: Co-Alliance LLP
Inspection Site: 219 Howard Street, La Crosse, IN 46348
Issuance Date: 8/7/2015

Summary of Penalties for Inspection Number: 317864577

Safety Order 1, Serious	**= $17,500.00**
Safety Order 2, Repeat Serious	**= $62,500.00**
TOTAL PENALTIES	**= $80,000.00**

Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Make your check or money order payable to: "Indiana DOL/IOSHA". Please indicate IOSHA's Inspection Number (indicated above) on the remittance.

IOSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Corrective action, taken by you for each alleged violation should be submitted to this office on or about the abatement dates indicated on the Safety Order and Notification of Penalty.

A work sheet has been provided to assist in providing the required abatement information. A completed copy of this work sheet should be posted at the worksite with the safety order(s).

Julie C. Alexander, J.D.
Director of General Industry

Date 8/7/15