

Indiana Department of Labor

Indiana Occupational Safety and Health Administration
402 West Washington Street, Room W195
Indianapolis, Indiana 46204
Phone: (317) 232-1979 FAX: (317) 233-3790



Safety Order and Notification of Penalty

To:

Crown Brick & Supply
and its successors
820 Thomas Street
Crown Point, IN 46307

Inspection Number: 1823065**CSHO ID:** L2172**Optional Report No.:** 2-25**Inspection Date(s):** 05/07/2025 - 06/26/2025**Issuance Date:** 08/25/2025**Inspection Site:**

5110 U.S. 24
Logansport, IN 46947

The violation(s) described in this Safety Order and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.

An inspection of your workplace of employment has revealed conditions which we believe do not comply with the provisions of the Indiana Occupational Safety and Health Act (Indiana Code Chapter 22-8-1.1) or the standards or rules adopted thereunder. Accordingly, enclosed please find safety order(s) and notification(s) of penalty describing such violation(s) with references to applicable standards, rules or provisions of the statute and stating the amount of any penalty(ies).

Informal Conference – Please be advised that it may be possible to informally settle any potential dispute without initiating the more elaborate proceedings brought on by a petition for review. Prior to filing a petition for review, you may request an informal conference concerning any results of the inspection (safety orders, penalties, abatement dates, etc.) by contacting the Indiana Department of Labor/IOSHA, preferably by telephone, in a prompt manner. Please be advised that a request for an informal conference cannot extend the fifteen working day period for filing a petition for review. Informal conferences frequently resolve any possible disputes, and therefore you are urged to take advantage of this opportunity. Because of the limited time period and in order to facilitate scheduling, any requests for an informal conference should be made promptly upon your receipt of the safety order(s) and notification(s) of penalty.

Right to Contest – You are hereby also notified that you are entitled to seek administrative review of the safety order(s), penalty(ies), or both by filing a written petition for review at the above address postmarked within fifteen working days of your receipt of the safety order(s) and notification(s) of penalty. (“Working days” means Mondays through Fridays, but does not include Saturdays, Sundays, legal holidays under a state statute or days on which the Indiana Department of Labor’s offices are closed during regular business hours). If you do not file such a petition for review (contest), the safety order(s)

and penalty(ies) shall be deemed final orders of the Board of Safety Review and not subject to review by any court or agency. The issuance of a safety order does not constitute a finding that a violation has occurred unless no petition for review is filed, or if a petition for review (contest) is filed, it must contain a statement of its basis and should reference the above inspection number. Upon receipt of your petition for review, we will affirm, amend or dismiss the safety order(s) and notification(s) of penalty. If we affirm, your petition for review will be granted (unless it was not timely) and the dispute will be certified by the Board of Safety Review for further proceedings. The Board of Safety Review is an independent board appointed by the governor with authority to conduct legal proceedings leading up to and including administrative hearings or assign an Administrative Law Judge (ALJ) to conduct the same, and to issue decisions concerning disputed safety orders and notifications of penalties. If we amend the safety order(s) or notification(s) of penalty, your petition for review shall be deemed moot. However, you will then be given an opportunity to file a petition for review concerning the amended safety order(s) and notification(s) of penalty.

Please be advised that an employee or representative of employees may file a petition for review to contest the reasonableness of the time stated in the safety order(s) for the abatement of any violation.

Posting - Upon receipt of any safety order(s) you are required to post such safety order(s), or a copy thereof, unedited, at or near each place an alleged violation referred to in the safety order(s) occurred. However, if your operations are such that it is not practicable to post the safety order(s) at or near each place of alleged violation, such safety order(s) shall be posted, unedited, in a prominent place where it will be readily observable by all affected employees. For example, if you are engaged in activities which are physically dispersed, the safety order(s) may be posted at the location from which the employees operate to carry out their activities. You must take steps to ensure that the safety order is not altered, defaced, or covered by other material. Posting shall be until the violation is abated, or for three working days, whichever is longer.

Penalties - Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Abatement does not constitute payment of penalties.

Abatement - The conditions cited in the safety order(s) must be corrected (abated) on or before the date shown for each item on the safety order(s) and notification(s) of penalty unless:

(1) You file a petition for review concerning the violation, in which case the full abatement period shall commence from the issuance of a final decision by the Board of Safety Review or the courts which requires compliance with the safety order; or

(2) The abatement period is extended by the granting of a petition for modification of abatement date.

PMAs - The petition for modification of abatement date is a manner in which you may seek additional time to correct (abate) a violation without having to file a petition for review concerning the safety order, or after the expiration of the time period to file such a petition for review when it becomes apparent that you need extra time to abate the violation. A petition for modification of abatement date shall be in writing and shall include the following information:

(1) All steps you have taken, and the dates of such actions, in an effort to achieve compliance during the prescribed abatement period.

(2) The specific additional abatement time necessary in order to achieve compliance.

(3) The reasons such additional time is necessary, including the unavailability of professional or technical personnel or of materials and equipment, or because necessary construction or alteration of facilities cannot be completed by the original abatement date.

(4) All available interim steps being taken to safeguard employees against the cited hazard during the abatement period.

(5) A certification that a copy of the petition has been posted, and if appropriate, served on the authorized representative of affected employees, and a certification of the date upon which such posting and service was made.

A petition for modification of abatement date shall be filed with the Indiana Department of Labor/IOSHA no later than the close of the next working day following the date on which abatement was originally required. A later-filed petition shall be accompanied by the employer's statement of exceptional circumstances explaining the delay. A copy of such petition shall be posted in a conspicuous place where all affected employees will have notice thereof or near such location where the violation occurred. The petition shall remain posted until the time period for the filing of a petition for review of the Commissioner's granting or denying the petition expires. Where affected employees are represented by an authorized representative, said representative shall be served a copy of such petition.

Notification of Corrective Action - Correction of the alleged violations which have an abatement period of thirty (30) days or less should be reported in writing to us promptly upon correction. A "Letter of Abatement" form and an "Abatement Photographs" worksheet are enclosed for your assistance in providing adequate documentation of abatement. Reports of corrections should show specific corrective action on each alleged violation and the date of such action. On alleged violations with abatement periods of more than thirty (30) days, a written progress report should be submitted, detailing what has been done, what remains to be done, and the time needed to fully abate each such violation. When the alleged violation is fully abated, we should be so advised. Timely correction of an alleged violation does not affect the initial proposed penalty.

Followup Inspections - Please be advised that a followup inspection may be made for the purpose of ascertaining that you have posted the safety order(s) and corrected the alleged violations. Failure to correct an alleged violation may result in additional penalties for each day that the violation has not been corrected.

Employer Discrimination Unlawful - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the Indiana Department of Labor/IOSHA at the address shown above.

Notice to Employees - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the Indiana Department of Labor/IOSHA at the address shown above within fifteen (15) working days (excluding weekends and State holidays) or receipt by the employer of this safety order and penalty.

If you wish additional information, you may direct such requests to us at the address or telephone number stated above.

Indiana Department of Labor

Indiana Occupational Safety and Health Administration
402 West Washington Street, Room W195
Indianapolis, Indiana 46204
Phone: (317) 232-1979 FAX: (317) 233-3790



NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE

An informal conference has been scheduled with IOSHA to discuss the Safety Order(s) issued on 08/25/2025.

The Informal Conference will be held:

Date: _____

Time: _____

_____ **Virtually/Telephonically via Microsoft Teams**

Call-in Number: _____

Conference ID: _____

_____ **In-person at the Indiana Department of Labor, located at the following address:**

402 West Washington Street, Room W195
Indianapolis, Indiana 46204

Meeting/Conference Room: _____

Employees and/or representatives of employees have a right to attend an informal conference.

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1823065
CSHO ID: L2172
Optional Report No.: 2-25
Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Safety Order 1 Item 1 a Type of Violation: **Serious**

29 CFR 1910.25(b)(3): The employer did not ensure that stairs have uniform riser heights and tread depths between landings:

Block Dept. - Employees were exposed to trip and fall hazards when the stairs used to access the cuber line conveyor for banding the block had different heights and depths for each step.

Date By Which Violation Must be Abated:
Proposed Penalty:

September 25, 2025
\$3,500.00

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1823065
CSHO ID: L2172
Optional Report No.: 2-25
Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 1 b Type of Violation: **Serious**

29 CFR 1910.28(b)(11)(ii): The employer did not ensure that each flight of stairs having at least 3 treads and at least 4 risers is equipped with stair rail systems and handrails as described in 29 CFR 1910.28 Table D-2-Stairway Handrail Requirements:

Block Dept. - Employees were exposed to trip and fall hazards when the stairs used to access the cuber line conveyor for banding the block did not have any handrails.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$0.00

Indiana Department of Labor
Occupational Safety and Health Administration

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CSHO ID: L2172
Optional Report No.: 2-25
Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 2 Type of Violation: **Serious**

29 CFR 1910.28(b)(1)(i): Each employee on a walking/working surface with an unprotected side or edge which was 4 feet or more above a lower level was not protected from falling by the use of guardrail systems, safety net systems, or a personal fall arrest system:

a) Block Line - Employees were exposed to falls when they had to walk past the cement mixer skip pit when working with the cement mixer, skip and block machine. There was a single chain along the edge of the pit.

b) Block Line - Employees were exposed to falls when working on top of the Lithibar Matik block kiln to perform activities such as, but not limited to, checking and changing filters and unjamming kiln doors. There are no guardrails around the edge and fall protection was not utilized.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$4,900.00

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1823065
CSHO ID: L2172
Optional Report No.: 2-25
Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Safety Order 1 Item 3 a Type of Violation: **Serious**

29 CFR 1910.95(b)(1): When employees are subjected to sound exceeding those listed in Table G-16, feasible administrative or engineering controls shall be utilized. If such controls fail to reduce sound levels within the levels of Table G-16, personal protective equipment shall be provided and used to reduce sound levels within the levels of the table:

Block Dept - On 06/03/2025 a laborer was exposed to a continuous noise at 153.4% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 93.1 dBA during the 284 minute sampling period. Zero increment was used for 196 minutes of unsampled time. Employees were not required to wear hearing protection.

Date By Which Violation Must be Abated:
Proposed Penalty:

September 25, 2025
\$2,800.00

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1823065
CSHO ID: L2172
Optional Report No.: 2-25
Inspection Date(s): 05/07/2025 - 06/26/2025
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Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 3 b Type of Violation: **Serious**

29 CFR 1910.132(d)(2): The employer did not verify, through a written certification, that the required workplace hazard assessment had been performed:

Block Plant - Employees were exposed to hearing loss when ear protection was not required when performing work and respirator use was required when cleaning the cement mixer. A personal protective equipment hazard assessment had not been completed to identify when or what personal protective equipment was needed for tasks.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$0.00

Indiana Department of Labor
Occupational Safety and Health Administration

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Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
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Safety Order 1 Item 4 Type of Violation: **Serious**

29 CFR 1910.101(b): The in-plant handling, storage, and utilization of all compressed gases in cylinders, portable tanks, rail tank cars, or motor vehicle cargo tanks were not in accordance with Compressed Gas Association Pamphlet P-1-1965, which is incorporated by reference as specified in CFR 1910.6:

Block Line - The employees were exposed to struck-by hazards when an argon, acetylene, and oxygen compressed gas cylinders were stored and not secured.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$1,400.00

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1823065
CSHO ID: L2172
Optional Report No.: 2-25
Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Safety Order 1 Item 5 a Type of Violation: **Serious**

29 CFR 1910.134(c)(1): A written respiratory protection program that included the provisions in 29 CFR 1910.134(c)(1)(i) - (ix) with worksite specific procedures was not established and implemented for required respirator use:

Block Line - Employees were exposed to respiratory and skin irritation when they were required to wear a full-face air purifying respirator and filtering facepiece respirator (dust masks) when manually cleaning (chipping and chisel) the cement mixer.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$1,400.00

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1823065
CSHO ID: L2172
Optional Report No.: 2-25
Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 5 b Type of Violation: **Serious**

29 CFR 1910.134(e)(1): The employer did not provide a medical evaluation to determine the employee's ability to use a respirator, before the employee was fit tested or required to use the respirator in the workplace:

Block Line - Employees were exposed to respiratory distress when they were required to wear full-face air purifying respirator and filtering facepiece respirator (dust masks) when manually cleaning (chipping and chisel) cement mixer.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$0.00

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1823065
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Inspection Date(s): 05/07/2025 - 06/26/2025
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Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 5 c Type of Violation: **Serious**

29 CFR 1910.134(f)(1): The employer did not ensure that employee(s) required to use a tight-fitting facepiece respirator passed the appropriate qualitative fit test (QLFT) or quantitative fit test (QNFT):

Block Line - Employees were exposed to respiratory distress when they were required to wear a full-face air purifying respirator and filtering facepiece respirator (dust mask) when manually cleaning (chipping and chisel) the cement mixer.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$0.00

Indiana Department of Labor
Occupational Safety and Health Administration

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Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 6 Type of Violation: **Serious**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:

Block Dept. - Employees were exposed to struck-by hazards when the load tower area was not adequately guarded to prevent contact with the moving block carrier.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$2,800.00

Indiana Department of Labor
Occupational Safety and Health Administration

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CSHO ID: L2172
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Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 7 Type of Violation: **Serious**

29 CFR 1910.219(f)(3): Sprocket wheels and chains which were seven (7) feet or less above floors or platforms were not enclosed:

- a) Block Dept. - Employees were exposed to caught-in hazards when the chains and sprockets for the cuber line conveyor were not guarded
- b) Block Dept. - Employees were exposed to caught-in hazards when the chains and sprockets for the conveyance from low rater to the load tower on the block line were not guarded.
- c) Block Dept. - Employees were exposed to caught-in hazards when the chains and sprockets for the conveyor from the unload tower to the transfer conveyor.
- d) Block Dept. - Employees were exposed to caught-in hazards when the vertical chain and sprockets were not adequately guarded between the arranger/turner conveyor and the cuber.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated: September 25, 2025
Proposed Penalty: \$4,200.00

Indiana Department of Labor
Occupational Safety and Health Administration

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Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 8 Type of Violation: **Serious**

29 CFR 1910.253(b)(4)(i): Oxygen cylinders were stored near highly combustible material, especially oil and grease; or near reserve stocks of carbide and acetylene or other fuel-gas cylinders, or near other substance likely to cause or accelerate fire; or in an acetylene generator compartment:

Block Dept, next to kiln - Employees were exposed to burns when an oxygen and an acetylene compressed gas cylinders were stored next to each other on the back side of the kiln.

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$1,400.00

Indiana Department of Labor
Occupational Safety and Health Administration

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Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

Safety Order 1 Item 9 a Type of Violation: **Serious**

29 CFR 1910.1200(e)(1): The employer did not develop, implement, and/or maintain at the workplace a written hazard communication program which describes how the criteria specified in 29 CFR 1910.1200(f), (g), and (h) will be met:

Facility Wide - Employees were exposed to respiratory and skin irritation when manufacturing items such as, but not limited to blocks. A written hazard communication program was not developed or implemented.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$1,400.00

Indiana Department of Labor
Occupational Safety and Health Administration

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Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 9 b Type of Violation: **Serious**

29 CFR 1910.1200(g)(8): The employer did not maintain in the workplace copies of the required safety data sheets for each hazardous chemical, and did not ensure that they were readily accessible during each work shift to employees when they were in their work area(s)

Facility Wide - Employees were exposed to respiratory and skin irritation when manufacturing items such as, but not limited to blocks. The safety data sheets were not available at the facility, nor did the employees know where they were located.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$0.00

Indiana Department of Labor
Occupational Safety and Health Administration

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Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 1 Item 9 c Type of Violation: **Serious**

29 CFR 1910.1200(h)(1): Employees were not provided effective information and training on hazardous chemicals in their work area at the time of their initial assignment and whenever a new hazard that the employees had not been previously trained about was introduced into their work area:

Facility Wide - Employees were exposed to respiratory and skin irritation when manufacturing items such as, but not limited to blocks. A written hazard communication program was not developed or implemented.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$0.00

Indiana Department of Labor
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Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 2 Item 1 Type of Violation: **Repeat-Serious**

29 CFR 1910.95(c)(1): The employer did not administer a continuing, effective hearing conservation program as described in 29 CFR 1910.9(c) through (o) whenever employee noise exposures equal or exceed an 8-hour time-weighted average sound level of 85 decibels measured on the A scale, or equivalently a dose of fifty percent:

- a) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 130.0% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 91.9 dBA during the 294 minute sampling period. Zero increment was used for 186 minutes of unsampled time.
- b) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 160.1% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 93.4 dBA during the 284 minute sampling period. Zero increment was used for 196 minutes of unsampled time.
- c) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 113.6% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 90.6 dBA during the 300 minute sampling period. Zero increment was used for 180 minutes of unsampled time.

The Crown Brick & Supply was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.95(c)(1), which was contained in OSHA inspection number 1616931, citation number 1, item number 2a and was affirmed as a final order on 2/8/2023, with respect to a workplace located at 820 N Thomas Street, Crown Point, IN 46307.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$9,800.00

Indiana Department of Labor
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Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 2 Item 2 Type of Violation: **Repeat-Serious**

29 CFR 1910.95(g)(1): The employer did not establish and maintain an audiometric testing program as provided by 29 CFR 1910.95(g) by making audiometric testing available to all employees whose exposures equal or exceed an 8-hour time-weighted average of 85 decibels:

a) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 130.0% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 91.9 dBA during the 294 minute sampling period. Zero increment was used for 186 minutes of unsampled time.

b) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 160.1% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 93.4 dBA during the 284 minute sampling period. Zero increment was used for 196 minutes of unsampled time.

c) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 113.6% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 90.6 dBA during the 300 minute sampling period. Zero increment was used for 180 minutes of unsampled time.

The Crown Brick & Supply was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.95(c)(1), which was contained in OSHA inspection number 1616931, citation number 1, item number 2b and was affirmed as a final order on 2/8/2023, with respect to a workplace located at 820 N Thomas Street, Crown Point, IN 46307.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$9,800.00

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Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 2 Item 3 Type of Violation: **Repeat-Serious**

29 CFR 1910.95(k)(1): The employer did not train each employee who is exposed to noise at or above an 8-hour time-weighted average of 85 decibels in accordance with the requirements of 29 CFR 1910.95(k). The employer did not institute a training program and ensure employee participation in the program:

a) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 130.0% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 91.9 dBA during the 294 minute sampling period. Zero increment was used for 186 minutes of unsampled time.

b) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 160.1% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 93.4 dBA during the 284 minute sampling period. Zero increment was used for 196 minutes of unsampled time.

c) Block Line - On 06/03/2025 a laborer was exposed to a continuous noise at 113.6% of the permissible daily noise (8-hour time-weighted average sound level of 90 dbA) or equivalent sound level of approximately 90.6 dBA during the 300 minute sampling period. Zero increment was used for 180 minutes of unsampled time.

The Crown Brick & Supply was previously cited for a violation of this occupational safety and health standard or its equivalent standard 1910.95(c)(1), which was contained in OSHA inspection number 1616931, citation number 1, item number 2d and was affirmed as a final order on 2/8/2023, with respect to a workplace located at 820 N Thomas Street, Crown Point, IN 46307.

ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:	September 25, 2025
Proposed Penalty:	\$9,800.00

Indiana Department of Labor
Occupational Safety and Health Administration

Inspection Number: 1823065
CSHO ID: L2172
Optional Report No.: 2-25
Inspection Date(s): 05/07/2025 - 06/26/2025
Issuance Date: 08/25/2025



Safety Order and Notification of Penalty

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947

Safety Order 3 Item 1 Type of Violation: **Non Serious**

29 CFR 1910.147(c)(1): The employer did not establish a program consisting of an energy control procedure, employee training and periodic inspections to ensure that before any employee performed any servicing or maintenance on a machine or equipment where the unexpected energizing, startup or release of stored energy could occur and cause injury, the machine or equipment shall be isolated from the energy source and rendered inoperative:

Block Plant - Employees are exposed to crushing injuries, caught in and amputation hazards when energy control procedures were not established for equipment such as, but not limited the cement mixer.

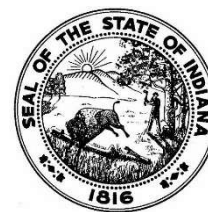
ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM

Date By Which Violation Must be Abated:
Proposed Penalty:

Corrected During Inspection
\$0.00


Jeremy Galloway
IOSHA Director

Indiana Department of Labor
Occupational Safety and Health Administration



INVOICE/DEBT COLLECTION NOTICE

Company Name: Crown Brick & Supply
Inspection Site: 5110 U.S. 24, Logansport, IN 46947
Issuance Date: 08/25/2025

Summary of Penalties for Inspection Number: 1823065

Safety Order 1 Item 1a, Serious	\$3,500.00
Safety Order 1 Item 1b, Serious	\$0.00
Safety Order 1 Item 2, Serious	\$4,900.00
Safety Order 1 Item 3a, Serious	\$2,800.00
Safety Order 1 Item 3b, Serious	\$0.00
Safety Order 1 Item 4, Serious	\$1,400.00
Safety Order 1 Item 5a, Serious	\$1,400.00
Safety Order 1 Item 5b, Serious	\$0.00
Safety Order 1 Item 5c, Serious	\$0.00
Safety Order 1 Item 6, Serious	\$2,800.00
Safety Order 1 Item 7, Serious	\$4,200.00
Safety Order 1 Item 8, Serious	\$1,400.00
Safety Order 1 Item 9a, Serious	\$1,400.00
Safety Order 1 Item 9b, Serious	\$0.00
Safety Order 1 Item 9c, Serious	\$0.00
Safety Order 2 Item 1, Repeat-Serious	\$9,800.00
Safety Order 2 Item 2, Repeat-Serious	\$9,800.00
Safety Order 2 Item 3, Repeat-Serious	\$9,800.00
Safety Order 3 Item 1, Non Serious	\$0.00

TOTAL PROPOSED PENALTIES: **\$53,200.00**

Penalties are due within fifteen (15) working days of receipt of this notification unless requested. Make your check or money order payable to: "Indiana DOL/IOSHA." Please indicate IOSHA's Inspection Number (indicated above) on the remittance. You may also make a payment online at <https://payingov.com/dol/>. Your account number is your inspection number.

IOSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions,

or endorsements do not exist.

Corrective action taken by you for each alleged violation should be submitted to this office on or about the abatement dates indicated on the Safety Order and Notification of Penalty.

A worksheet has been provided to assist in providing the required abatement information. A completed copy of this worksheet should be posted at the worksite with safety orders.

A handwritten signature in black ink, appearing to read "Jeremy Galloway", is written over a horizontal line.

Jeremy Galloway
IOSHA Director

8/25/2025

Date

SETTLEMENT AGREEMENT

The Commissioner of Labor (hereinafter referred to as "Commissioner") and 1823065 - Crown Brick & Supply Inc (hereinafter referred to as "Employer") hereby agree as follows:

A Safety Order and notification of Penalty resulting from IOSHA Inspection No. 1823065 was issued to the Employer on August 25th, 2025, and is resolved in the following manner.

Citation 01:

- Item 1a: Upheld: Penalty Reduction \$1,750.00: Abatement Due: 60 days from signed agreement
- Item 1b: Upheld: Penalty Reduction \$0.00: Abatement Due: 60 days from signed agreement
- Item 2: Upheld: Penalty Reduction \$2,450.00: Abatement Due: 60 days from signed agreement
- Item 3a: Upheld: Penalty Reduction \$1,400.00: Abatement Due: 60 days from signed agreement
- Item 3b: Upheld: Penalty Reduction \$0.00: Abatement Due: Complete
- Item 4: Upheld: Penalty Reduction \$700.00: Abatement Due: Complete
- Item 5a: Upheld: Penalty Reduction \$700.00: Abatement Due: 60 days from signed agreement
- Item 5b: Upheld: Penalty Reduction \$0.00: Abatement Due: 60 days from signed agreement
- Item 5c: Upheld: Penalty Reduction \$0.00: Abatement Due: 60 days from signed agreement
- Item 6: Upheld: Penalty Reduction \$1,400.00: Abatement Due: Complete
- Item 7: Upheld: Penalty Reduction \$2,100.00: Abatement Due: 60 days from signed agreement
- Item 8: Upheld: Penalty Reduction \$700.00: Abatement Due: Complete
- Item 9a: Upheld: Penalty Reduction \$700.00: Abatement Due: 60 days from signed agreement
- Item 9b: Upheld: Penalty Reduction \$0.00: Abatement Due: 60 days from signed agreement
- Item 9c: Upheld: Penalty Reduction \$0.00: Abatement Due: 60 days from signed agreement

Citation 02:

- Item 1: Upheld: Penalty Reduction \$4,900.00: Abatement Due: 60 days from signed agreement
- Item 2: Upheld: Penalty Reduction \$4,900.00: Abatement Due: 60 days from signed agreement
- Item 3: Upheld: Penalty Reduction \$4,900.00: Abatement Due: 60 days from signed agreement

Citation 02:

- Item 1: Upheld: Penalty Reduction \$0.00: Abatement Due: Complete

The TOTAL AGREED PENALTY is \$26,600.00

In consideration, The Employer has agreed to the following enhanced abatement:

1. *Work with INSafe or 3rd party consultant within sixty (60) days of signed Settlement Agreement to:*
 - a. *Review and Update Programs, Policies, and Procedures.*

Note: Employer shall provide copy of confirmation of consultation by the consultant.
2. *Work with INSafe or 3rd party consultant in a full-service and comprehensive safety consultation in the facility within sixty (60) days of signed Settlement Agreement.*

Note: Employer shall provide copy of confirmation of consultation by the consultant.

Employer agrees that a request must be made in writing to IOSHA for a Petition for Modification of Abatement prior to the above abatement date if abatement cannot be met by the respective dates and an extension is required. Except for the above specified amendments all other provisions of Safety Order Number 1823065 are retained intact.

Employer agrees that failure to abide by the terms of enhanced abatement as stated herein above will rescind any penalty adjustment provided by the enhanced abatement, and the original penalty amount will be due within 15 business days of the Commissioner's knowledge of said failure.

Employer is required under the authority of §1903.16 to post copies of all amendments or changes to citations resulting from informal conferences. Employer must provide employee representatives with copies of any agreements.

The Commissioner agrees to allow the Employer a total of 7 consecutive months to pay the TOTAL AGREED PENALTY. The Employer shall make one payment of at least Three Thousand Eight hundred and 00/100 Dollars \$3,800.00 each consecutive month until the TOTAL AGREED PENALTY of \$26,600.00 is paid in full. The first payment shall be due with the Employer's execution of this Agreement. Subsequent payments shall be due by the 15th day of each month until said penalty is paid in full. If the Employer fails to make timely payments or fails to pay the full TOTAL AGREED PENALTY as stated herein, the full amount of unpaid penalty that remains shall be immediately due to the Commissioner, the Commissioner may use every legal remedy available to collect such unpaid amount, interest shall begin to accrue on said unpaid amount at the rate of 12% apr compounded daily, and the Commissioner may collect legal fees from the Employer for any collection action that may be necessary.

Please accept this digitally signed document as a legally binding agreement.

If paying online, visit: <https://payingov.com/Payment/SelectEntity/475>

If paying by check or money order: Please make your check or money order payable to "Indiana DOL/IOSHA," indicate IOSHA's Inspection Number (indicated above) on your remittance, and send payments to the following address:

Indiana Department of Labor
402 West Washington Street – Room W195
Indianapolis, Indiana 46204

Upon full execution of this Settlement Agreement the Employer will post this Agreement for three (3) working days or until abatement is completed, whichever period is longer.

The Safety Order(s) and Notification(s) of Penalty, as amended herein, shall be a final and enforceable order.

THE EMPLOYER IS SATISFIED WITH THE AMENDMENTS STATED ABOVE AND ACCORDINGLY WAIVES ITS RIGHT TO FILE A NOTICE OF CONTEST OF THE SAFETY ORDER(S) AND NOTIFICATION(S) OF PENALTY AS AMENDED AND AGREES TO WITHDRAW ANY PREVIOUSLY FILED NOTICES OF CONTEST IN THIS MATTER.

Except for this Agreement, and IOSHA matters arising out of this Agreement, and any other subsequent IOSHA proceedings between the parties, none of the foregoing agreements, statements, findings, and actions taken by the Employer shall be deemed an admission by the Employer of the allegations contained within the Safety Order(s) and Notification(s) of Penalty. The agreements, statements, findings, and actions taken herein are made in order to compromise and settle this IOSHA matter economically and amicably, and they shall not be used for any other purpose except as herein stated.

Employer

By: Debra Dubord

Inspection: 1823065

COMMISSIONER OF LABOR

By: [Signature]

Title: Vice President

Date: 9/26/25

Title: Director of Safety

Date: 10/01/2025