

# Indiana Department of Labor

Indiana Occupational Safety and Health Administration  
402 West Washington Street, Room W195  
Indianapolis, Indiana 46204  
Phone: (317) 232-1979 FAX: (317) 233-3790



## Safety Order and Notification of Penalty

**To:**  
BD Custom Manufacturing  
and its successors  
1100 Bloomingdale Drive  
Bristol, IN 46507

**Inspection Number:** 1726933  
**CSHO ID:** K1084  
**Optional Report No.:** 24-5  
**Inspection Date(s):** 02/08/2024 - 04/08/2024  
**Issuance Date:** 05/29/2024

**Inspection Site:**  
1100 Bloomingdale Drive  
Bristol, IN 46507

*The violation(s) described in this Safety Order and Notification of Penalty is (are) alleged to have occurred on or about the day(s) the inspection was made unless otherwise indicated within the description given below.*

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An inspection of your workplace of employment has revealed conditions which we believe do not comply with the provisions of the Indiana Occupational Safety and Health Act (Indiana Code Chapter 22-8-1.1) or the standards or rules adopted thereunder. Accordingly, enclosed please find safety order(s) and notification(s) of penalty describing such violation(s) with references to applicable standards, rules or provisions of the statute and stating the amount of any penalty(ies).

**Informal Conference – Please be advised that it may be possible to informally settle any potential dispute without initiating the more elaborate proceedings brought on by a petition for review. Prior to filing a petition for review, you may request an informal conference concerning any results of the inspection (safety orders, penalties, abatement dates, etc.) by contacting the Indiana Department of Labor/IOSHA, preferably by telephone, in a prompt manner. Please be advised that a request for an informal conference cannot extend the fifteen working day period for filing a petition for review. Informal conferences frequently resolve any possible disputes, and therefore you are urged to take advantage of this opportunity. Because of the limited time period and in order to facilitate scheduling, any requests for an informal conference should be made promptly upon your receipt of the safety order(s) and notification(s) of penalty.**

**Right to Contest –** You are hereby also notified that you are entitled to seek administrative review of the safety order(s), penalty(ies), or both by filing a written petition for review at the above address postmarked within fifteen working days of your receipt of the safety order(s) and notification(s) of penalty. (“Working days” means Mondays through Fridays, but does not include Saturdays, Sundays, legal holidays under a state statute or days on which the Indiana Department of Labor’s offices are closed during regular business hours). If you do not file such a petition for review (contest), the safety order(s)

and penalty(ies) shall be deemed final orders of the Board of Safety Review and not subject to review by any court or agency. The issuance of a safety order does not constitute a finding that a violation has occurred unless no petition for review is filed, or if a petition for review (contest) is filed, it must contain a statement of its basis and should reference the above inspection number. Upon receipt of your petition for review, we will affirm, amend or dismiss the safety order(s) and notification(s) of penalty. If we affirm, your petition for review will be granted (unless it was not timely) and the dispute will be certified by the Board of Safety Review for further proceedings. The Board of Safety Review is an independent board appointed by the governor with authority to conduct legal proceedings leading up to and including administrative hearings or assign an Administrative Law Judge (ALJ) to conduct the same, and to issue decisions concerning disputed safety orders and notifications of penalties. If we amend the safety order(s) or notification(s) of penalty, your petition for review shall be deemed moot. However, you will then be given an opportunity to file a petition for review concerning the amended safety order(s) and notification(s) of penalty.

Please be advised that an employee or representative of employees may file a petition for review to contest the reasonableness of the time stated in the safety order(s) for the abatement of any violation.

**Posting** - Upon receipt of any safety order(s) you are required to post such safety order(s), or a copy thereof, unedited, at or near each place an alleged violation referred to in the safety order(s) occurred. However, if your operations are such that it is not practicable to post the safety order(s) at or near each place of alleged violation, such safety order(s) shall be posted, unedited, in a prominent place where it will be readily observable by all affected employees. For example, if you are engaged in activities which are physically dispersed, the safety order(s) may be posted at the location from which the employees operate to carry out their activities. You must take steps to ensure that the safety order is not altered, defaced, or covered by other material. Posting shall be until the violation is abated, or for three working days, whichever is longer.

**Penalties** - Penalties are due within fifteen (15) working days of receipt of this notification unless contested. Abatement does not constitute payment of penalties.

**Abatement** - The conditions cited in the safety order(s) must be corrected (abated) on or before the date shown for each item on the safety order(s) and notification(s) of penalty unless:

(1) You file a petition for review concerning the violation, in which case the full abatement period shall commence from the issuance of a final decision by the Board of Safety Review or the courts which requires compliance with the safety order; or

(2) The abatement period is extended by the granting of a petition for modification of abatement date.

**PMA**s - The petition for modification of abatement date is a manner in which you may seek additional time to correct (abate) a violation without having to file a petition for review concerning the safety order, or after the expiration of the time period to file such a petition for review when it becomes apparent that you need extra time to abate the violation. A petition for modification of abatement date shall be in writing and shall include the following information:

(1) All steps you have taken, and the dates of such actions, in an effort to achieve compliance during the prescribed abatement period.

(2) The specific additional abatement time necessary in order to achieve compliance.

(3) The reasons such additional time is necessary, including the unavailability of professional or technical personnel or of materials and equipment, or because necessary construction or alteration of facilities cannot be completed by the original abatement date.

(4) All available interim steps being taken to safeguard employees against the cited hazard during the abatement period.

(5) A certification that a copy of the petition has been posted, and if appropriate, served on the authorized representative of affected employees, and a certification of the date upon which such posting and service was made.

A petition for modification of abatement date shall be filed with the Indiana Department of Labor/IOSHA no later than the close of the next working day following the date on which abatement was originally required. A later-filed petition shall be accompanied by the employer's statement of exceptional circumstances explaining the delay. A copy of such petition shall be posted in a conspicuous place where all affected employees will have notice thereof or near such location where the violation occurred. The petition shall remain posted until the time period for the filing of a petition for review of the Commissioner's granting or denying the petition expires. Where affected employees are represented by an authorized representative, said representative shall be served a copy of such petition.

**Notification of Corrective Action** - Correction of the alleged violations which have an abatement period of thirty (30) days or less should be reported in writing to us promptly upon correction. A "Letter of Abatement" form and an "Abatement Photographs" worksheet are enclosed for your assistance in providing adequate documentation of abatement. Reports of corrections should show specific corrective action on each alleged violation and the date of such action. On alleged violations with abatement periods of more than thirty (30) days, a written progress report should be submitted, detailing what has been done, what remains to be done, and the time needed to fully abate each such violation. When the alleged violation is fully abated, we should be so advised. Timely correction of an alleged violation does not affect the initial proposed penalty.

**Followup Inspections** - Please be advised that a followup inspection may be made for the purpose of ascertaining that you have posted the safety order(s) and corrected the alleged violations. Failure to correct an alleged violation may result in additional penalties for each day that the violation has not been corrected.

**Employer Discrimination Unlawful** - The law prohibits discrimination by an employer against an employee for filing a complaint or for exercising any rights under this Act. An employee who believes that he/she has been discriminated against may file a complaint no later than 30 days after the discrimination occurred with the Indiana Department of Labor/IOSHA at the address shown above.

**Notice to Employees** - The law gives an employee or his/her representative the opportunity to object to any abatement date set for a violation if he/she believes the date to be unreasonable. The contest must be mailed to the Indiana Department of Labor/IOSHA at the address shown above within fifteen (15) working days (excluding weekends and State holidays) or receipt by the employer of this safety order and penalty.

If you wish additional information, you may direct such requests to us at the address or telephone number stated above.

**Indiana Department of Labor**

Indiana Occupational Safety and Health Administration  
402 West Washington Street, Room W195  
Indianapolis, Indiana 46204  
Phone: (317) 232-1979 FAX: (317) 233-3790



**NOTICE TO EMPLOYEES OF INFORMAL CONFERENCE**

An informal conference has been scheduled with IOSHA to discuss the Safety Order(s) issued on 05/29/2024.

The Informal Conference will be held:

Date: \_\_\_\_\_

Time: \_\_\_\_\_

\_\_\_\_\_ **Virtually/Telephonically via Microsoft Teams**

Call-in Number: \_\_\_\_\_

Conference ID: \_\_\_\_\_

\_\_\_\_\_ **In-person at the Indiana Department of Labor, located at the following address:**

402 West Washington Street, Room W195  
Indianapolis, Indiana 46204

Meeting/Conference Room: \_\_\_\_\_

Employees and/or representatives of employees have a right to attend an informal conference.

**Indiana Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1726933  
**CSHO ID:** K1084  
**Optional Report No.:** 24-5  
**Inspection Date(s):** 02/08/2024 - 04/08/2024  
**Issuance Date:** 05/29/2024



**Safety Order and Notification of Penalty**

**Company Name:** BD Custom Manufacturing  
**Inspection Site:** 1100 Bloomingdale Drive, Bristol, IN 46507

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Safety Order 1 Item 1      Type of Violation: **Serious**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:

End of Line 2 - Employees were exposed to amputation hazards when the unused portion of the Wilton band saw blade was not adjusted correctly for the plastic items being cut.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

July 01, 2024  
\$2,400.00

**Indiana Department of Labor**  
Occupational Safety and Health Administration

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**Safety Order and Notification of Penalty**

**Company Name:** BD Custom Manufacturing  
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Safety Order 1 Item 2      Type of Violation: **Serious**

29 CFR 1910.212(a)(3)(ii): Point(s) of operation of machinery were not guarded to prevent employee(s) from having any part of their body in the danger zone(s) during operating cycle(s):

End of Line 1 - Employees were exposed to the struck-by hazards from rotating bit on the CMM automatic router when guarding was not adequate on the front (load side) and there was no guarding on the side.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

July 01, 2024  
\$4,200.00

**Indiana Department of Labor**  
Occupational Safety and Health Administration

**Inspection Number:** 1726933  
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**Inspection Date(s):** 02/08/2024 - 04/08/2024  
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**Safety Order and Notification of Penalty**

**Company Name:** BD Custom Manufacturing  
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Safety Order 1 Item 3      Type of Violation: **Serious**

29 CFR 1910.219(c)(2)(i): All exposed part(s) of horizontal shafting seven (7) feet or less from floor or working platform were not protected by stationary casing(s) enclosing shafting completely or by trough(s) enclosing sides and top or sides and bottom of shafting:

Line 3 - Employees were exposed to a caught-on point on Sweep SW1 when working near the unguarded rotating shaft on the sweep.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:  
Proposed Penalty:

July 01, 2024  
\$4,200.00



**Indiana Department of Labor**  
Occupational Safety and Health Administration

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**Safety Order and Notification of Penalty**

**Company Name:** BD Custom Manufacturing  
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The alleged violations below have been grouped because they involve similar or related hazards that may increase the potential for injury or illness.

**Safety Order 1 Item 4 a**    Type of Violation: **Serious**

29 CFR 1910.219(d)(1): Pulley(s) with part(s) seven feet or less from the floor or work platform were not guarded in accordance with the requirements specified in 29 CFR 1910.219(m) and (o):

- a) End of Line 1 - Employees were exposed to caught-in hazards when the ingoing nip points of the belt and pulleys on the side of the CMM automatic router were not guarded
- b) Line 8 - Employees were exposed to caught-in hazards when the ingoing nip points of the belts and pulleys on the Progressive Machine winder W8 were not guarded.
- c) Line 10 - Employees were exposed to caught-in hazards when the ingoing nip points of the belts and pulleys on the Progressive Machine winder W10 were not guarded.
- d) Maintenance Area - An employee was exposed to caught-in hazards when the ingoing nip points of the belts and pulleys on the Bridgeport Mill were not guarded.

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$4,200.00

**Indiana Department of Labor**  
Occupational Safety and Health Administration

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**Issuance Date:** 05/29/2024



**Safety Order and Notification of Penalty**

**Company Name:** BD Custom Manufacturing  
**Inspection Site:** 1100 Bloomingdale Drive, Bristol, IN 46507

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**Safety Order 1 Item 4 b**    Type of Violation: **Serious**

29 CFR 1910.219(e)(1)(i): Horizontal belts which had both runs seven feet or less from the floor level were not guarded with a guard that extended to at least fifteen inches above the belt:

- a) End of Line 1 - Employees were exposed to caught-in hazards when the ingoing nip points of the belt and pulleys on the side of the CMM automatic router were not guarded
- b) Line 8 - Employees were exposed to caught-in hazards when the ingoing nip points of the belts and pulleys on the Progressive Machine winder W8 were not guarded.
- c) Line 10 - Employees were exposed to caught-in hazards when the ingoing nip points of the belts and pulleys on the Progressive Machine winder W10 were not guarded.
- d) Maintenance Area - An employee was exposed to caught-in hazards when the ingoing nip points of the belts and pulleys on the Bridgeport Mill were not guarded.

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$0.00

**Indiana Department of Labor**  
Occupational Safety and Health Administration

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**Safety Order and Notification of Penalty**

**Company Name:** BD Custom Manufacturing  
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Safety Order 1 Item 4 c    Type of Violation: **Serious**

29 CFR 1910.219(e)(3)(i): Vertical or inclined belt(s) were not enclosed by guard(s) conforming to the requirements specified at 29 CFR 1910.219(m) and (o):

- a) Line 8 - Employees were exposed to caught-in hazards when the ingoing nip points of the belts and pulleys on the Progressive Machine winder W8 were not guarded.
- b) Line 10 - Employees were exposed to caught-in hazards when the ingoing nip points of the belts and pulleys on the Progressive Machine winder W10 were not guarded.

Date By Which Violation Must be Abated:  
Proposed Penalty:

Corrected During Inspection  
\$0.00

**Indiana Department of Labor**  
Occupational Safety and Health Administration

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**Safety Order and Notification of Penalty**

**Company Name:** BD Custom Manufacturing  
**Inspection Site:** 1100 Bloomingdale Drive, Bristol, IN 46507

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Safety Order 1 Item 5      Type of Violation: **Serious**

29 CFR 1910.305(g)(1)(iv)(A): Flexible cords and/or cables were used as a substitute for the fixed wiring of a structure:

End of Line 1 - Employees were exposed to electric shock when two 110-volt extension cords were used to permanently power the CMM automatic router.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	July 01, 2024
Proposed Penalty:	\$3,600.00



**Safety Order and Notification of Penalty**

**Company Name:** BD Custom Manufacturing  
**Inspection Site:** 1100 Bloomingdale Drive, Bristol, IN 46507

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**Safety Order 2 Item 1**      Type of Violation: **Knowing-Serious**

29 CFR 1910.212(a)(1): One or more methods of machine guarding was not provided to protect the operator and other employees in the machine area from hazards such as those created by point of operation, ingoing nip points, rotating parts, flying chips and sparks:

- a) Line 2 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the Conair puller P16 when the insert end and side were not adequately guarded.
- b) Line 3 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the Conair puller P14 when the insert end and side were not adequately guarded.
- c) Line 4 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the Conair puller P20 when the insert end and side were not adequately guarded.
- d) Line 6 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the Conair puller P15 when the insert end and side were not adequately guarded.
- e) Line 7 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the PEM puller P12 when the insert end and side were not adequately guarded.
- f) Line 9 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the puller P9 when the insert end and side were not adequately guarded.

**Indiana Department of Labor**  
Occupational Safety and Health Administration

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**Safety Order and Notification of Penalty**

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- g) Line 11 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the Conair puller P19 when the insert end and side were not adequately guarded.
- h) Line 12 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the Polytruder puller P6 when the insert end and side were not adequately guarded.
- i) Line 13 - Employees were exposed to the caught-in hazards when placing plastic parts and walking the line near the Conair puller P13 when the insert end and side were not adequately guarded.

**ABATEMENT DOCUMENTATION REQUIRED FOR THIS ITEM**

Date By Which Violation Must be Abated:	July 01, 2024
Proposed Penalty:	\$35,000.00

  
Jameson Berry  
IOSHA Director



## INVOICE/DEBT COLLECTION NOTICE

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**Company Name: BD Custom Manufacturing**  
**Inspection Site: 1100 Bloomingdale Drive, Bristol, IN 46507**  
**Issuance Date: 05/29/2024**

**Summary of Penalties for Inspection Number: 1726933**

Safety Order 1 Item 1, Serious	\$2,400.00
Safety Order 1 Item 2, Serious	\$4,200.00
Safety Order 1 Item 3, Serious	\$4,200.00
Safety Order 1 Item 4a, Serious	\$4,200.00
Safety Order 1 Item 4b, Serious	\$0.00
Safety Order 1 Item 4c, Serious	\$0.00
Safety Order 1 Item 5, Serious	\$3,600.00
Safety Order 2 Item 1, Knowing-Serious	\$35,000.00

**TOTAL PROPOSED PENALTIES: \$53,600.00**

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Penalties are due within fifteen (15) working days of receipt of this notification unless requested. Make your check or money order payable to: "Indiana DOL/IOSHA." Please indicate IOSHA's Inspection Number (indicated above) on the remittance. You may also make a payment online at <https://payingov.com/dol/>. Your account number is your inspection number.

IOSHA does not agree to any restrictions or conditions or endorsements put on any check or money order for less than full amount due, and will cash the check or money order as if these restrictions, conditions, or endorsements do not exist.

Corrective action taken by you for each alleged violation should be submitted to this office on or about the abatement dates indicated on the Safety Order and Notification of Penalty.

A worksheet has been provided to assist in providing the required abatement information. A completed copy of this worksheet should be posted at the worksite with safety orders.



Jameson Berry  
IOSHA Director

5/29/2024

Date





# INDIANA

## DEPARTMENT OF LABOR

**ERIC J. HOLCOMB, GOVERNOR**  
**David Redden, Commissioner**  
402 West Washington Street, Room W195  
Indianapolis, Indiana 46204-2751  
Phone: (317) 232-2655  
Fax: (317) 233-3790

May 29, 2024

Dave Buck  
BD Custom Manufacturing  
1100 Bloomingdale Drive  
Bristol, IN 46507

RE: OSHA Inspection Number 1726933

Dear Dave Buck,

An inspection was initiated by the Indiana Occupational Safety and Health Administration (OSHA) at your workplace located at 1100 Bloomingdale Drive Bristol, IN 46507 on 02/08/2024. Based on this inspection, the following recommendations are being provided to enhance employee safety and health:

Storage Area – An air driven punch press was seen that exposed employees to caught-in points between the 4 stop pins, one on each corner, that have about a ½ inch gap between them and the top plate. This exposes employees to a caught-in point which could lead to lacerations, broken bones, and/or amputations. A guard to protect the employees from the 4 stop pins is recommended.

Storage Area – An embosser was seen that exposed employees to caught-in points between 2 metal rollers. This exposes employees to a caught-in point which could lead to broken bones and/or amputations. A guard to protect employees from the rollers is recommended.

An employer may request a workplace safety and health consultation or training or educational assistance by contacting the Indiana Department of Labor's workplace safety and health consultation division, INSafe. Services provided by INSafe are at no additional cost to the employer and remain confidential provided the employer corrects any serious hazard identified by the consultant in a timely manner. To learn more about INSafe, visit [www.in.gov/dol/insafe.htm](http://www.in.gov/dol/insafe.htm) or call (317) 232-2688.

OSHA welcomes any report of your efforts to mitigate the above-mentioned hazard(s). If you have any questions concerning this matter, please contact this office.

Sincerely,

Jameson Berry  
Director, Indiana OSHA

JB:hat