

Specifications for
Nuisance Species
Control (ANSC) Berm at
Eagle Marsh Nature
Preserve in Allen
County, Indiana
Project No. E020094C

Separate Plans Included



SECTION 010100 - GENERAL REQUIREMENTS

PART I – GENERAL

1.01 DESCRIPTION

- A. This project consists of the construction of an earthen berm for aquatic nuisance species control and watershed basin separation at Eagle Marsh near Fort Wayne in Allen Co., Indiana.
- B. The contractor shall perform all work required to complete the project in accordance with the contract documents and the drawings and specifications prepared by the USDA-Natural Resources Conservation Service.

1.02 BID:

- A. The Base Bid shall include all work and requirements indicated by the Bidding Documents.
 1. The Contractor shall not be allowed extra compensation by reason of any matter or thing concerning which the Contractor could have fully informed himself prior to bidding. No verbal agreement, understanding or conversation with an agent or employee of the Owner, either before or after the execution of this contract, shall affect or modify the terms or obligations herein contained. The project bid documents are available on the Indiana Department of Administration website at www.IN.gov/idoa.com. It is the responsibility of the Contractor to periodically check the website for any issued addendums and project changes prior to submitting a bid.
 2. For unit priced items, if the final quantity varies more than 15 percent above or below the estimated quantity, an equitable adjustment in the contract price shall be made upon demand of either party. The equitable adjustment shall be based upon any increase or decrease in costs due solely to the variation above 115 percent or below 85 percent of the estimated quantity. If the quantity variation is such as to cause an increase in the time necessary for completion, the Contractor may request, in writing, an extension of time, to be received by the Contracting Officer within 10 days from the beginning of the delay, or within such further period as may be granted by the Contracting Officer before the date of final settlement of the contract. Upon the receipt of a written request for an extension, the Contracting Officer shall ascertain the facts and make an adjustment for extending the completion date as, in the judgement of the Contracting Officer, is justified.
 3. Norfolk Southern – Special Provisions for Protection of Railway Interest are part of the project and the contractor shall abide by the railroad's stated provisions.

1.03 COMMENCEMENT AND COMPLETION OF WORK:

- A. Commencement of Work: The Contractor shall commence work within 10 days after the date of execution of the Contract.
- B. Completion of Work: All work required by the Contract Documents shall be completed by **September 15, 2015**.
- C. When substantial progress is halted due to deteriorating site conditions caused by winter weather, the project will shut down until Spring when work conditions are more favorable. Measures such as leaving the existing carp fence, closing any dewatering breaks in the old berm

and possibly connecting the new berm with the existing berm to protect the site will be required. A plan on how to leave the site for the extended period will be worked out with the Engineer prior to the shutdown. No extension in time will be allotted for the shutdown unless allowed by Contract General Condition 8.3.1.

- D. Substantial Completion of Work: This project, or portion thereof, will not be ready for substantial completion review until test and performance evaluations are completed and the area is clear of construction rubbish and debris.

1.04 BUILDER'S RISK INSURANCE:

- A. The requirement for Builder's Risk Insurance as stated in Article 11.2.1 of the General Conditions is waived and not required.

1.05 SUBMISSION OF POST-BID INFORMATION: Submit the following information within ten days of receipt of Notice to Proceed.

- A. Designation of the work to be performed by the Contractor with his own forces.
- B. A list of Subcontractors.
- C. A list of material manufacturers and suppliers including the source of rock riprap, stone and gravel.

1.06 WORKING HOURS:

- A. All construction activity on the site will be performed between 6:00 am and 6:00 pm, Monday thru Friday, excluding state and federal holidays, unless with prior written authorization.

1.07 EXISTING SITE CONDITIONS:

- A. Data on the drawings pertaining to present conditions, dimensions, type of construction, obstructions on or near site, location of utilities, etc. have been obtained from sources believed reliable, but accuracy of such data is not guaranteed and is furnished solely for accommodation of the Contractor.
- B. The Contractor shall, prior to installation, verify the location of all buried utilities.
- C. During construction the contractor shall use diligence to protect all existing utilities and structures whether shown on the plans or not. If damage is caused, the contractor shall be responsible for the repair and restoration of same in accordance with approved repair methods by directions of the Engineer and for any resulting contingent damage.
- D. OSHA 1926 minimum clearance distances must be maintained while working under all overhead electric lines. The poles for the lines running parallel to the gravel Utility road are scheduled to be replaced and raised to the allowable vertical clearance requirement. **Placement of the berm under these lines cannot be completed until these poles have been replaced.**
- E. **Work on the railroad right-of-way cannot begin until all the railway's provisions have been met and authorization is granted.**

1.08 CONSTRUCTION AND STORAGE AREA:

- A. The contractor shall comply with OSHA (Occupational Safety and Health Administration) parts 1910 and 1926 and the NRCS Supplement for the health and safety of all employees.
- B. The Contractor shall confine the construction operations and storage of materials within the project work limits.
- C. No machinery will be allowed within the banks of the Graham McCulloch ditch except for the planned temporary crossing. Work on the ditch will be completed from the top of bank.

1.09 PROTECTION OF FACILITIES AND PREMISES:

- A. The Contractor shall be responsible for the protection of all facilities during the entire period of service. Any damages to the existing facilities, roads, lawns, driveways, or other State owned property caused by the contractor shall be repaired by the Contractor at his/her expense and in a manner and schedule approved by the Property Manager.
- B. The contractor shall confine his/her operations and the storage of materials and equipment within the project construction work limits.
- C. The Contractor shall, at all times, keep the premises free from accumulation of waste materials or rubbish caused by his/her employees or work and prevent the spread of this debris during windy conditions. At the completion of the work, the Contractor shall leave the premises in a neat, clean, and orderly fashion.
- D. The Contractor shall power wash any mechanical equipment or vehicle to be used on the job site to remove all mud and debris prior to unloading on the site. This is necessary to prevent contamination by invasive species seeds that may be attached to the equipment. The Contractor shall not unload the equipment on site without prior visual inspection by the Property Manager. No other vehicles/machines shall be permitted in the project area. All other equipment or project related vehicles must be parked in specified parking areas.

1.10 ROADWAY PROTECTION:

- A. The Contractor shall, at his expense, be responsible to repair any and all damage to the property's paved trail caused by his equipment and/or personnel.
- B. The ingress and egress to the project site is designated on the drawings.

1.11 SALVAGE RIGHTS:

- A. Unless stated otherwise in these specifications or on the plans, all equipment and materials removed as part of this project and not being reused shall become the property of the Contractor and removed from the site.

1.12 SITE ACCESS PRIOR TO BIDDING:

- A. Bidders may obtain access to the construction site, for on site inspection prior to bidding, by making arrangements with the one of the following:
1. Engineer – NRCS: Duane Riethman, P.E.
 - a. Telephone: (260) 484-5848 x 125
 - b. Address: USDA – Natural Resources Conservation Service
3718 New Vision Drive
Fort Wayne, IN 46845
 - c. Email: duane.riethman@in.usda.gov
 2. Property Contact – Little River Wetlands: Betsy Yankowiak
 - a. Telephone: (260) 478-2515
 - b. Address: Little River Wetland Project
7209 Engle Rd., Suite 200
Fort Wayne, IN 46804
 - c. Email: b.yankowiak@lrwp.org
 3. Program Director - IDNR: Jomary Baller
 - a. Telephone: Voice: (317) 234-8731
 - b. Address: Department of Natural Resources
Engineering Division
402 W. Washington St. Room W299
Indianapolis, IN 46204
 - c. Email: jballer@dnr.in.gov

END OF SECTION

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- B. The contractor shall confine his/her operations and the storage of materials and equipment within the project construction work limits.
- C. The Contractor shall, at all times, keep the premises free from accumulation of waste materials or rubbish caused by his/her employees or work and prevent the spread of this debris during windy conditions. At the completion of the work, the Contractor shall leave the premises in a neat, clean, and orderly fashion.
- D. The Contractor shall power wash any mechanical equipment or vehicle to be used on the job site to remove all mud and debris prior to unloading on the site. This is necessary to prevent contamination by invasive species seeds that may be attached to the equipment. The Contractor shall not unload the equipment on site without prior visual inspection by the Property Manager. No other vehicles/machines shall be permitted in the project area. All other equipment or project related vehicles must be parked in specified parking areas.

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 2. Property Contact – Little River Wetlands: Betsy Yankowiak
 - a. Telephone: (260) 478-2515
 - b. Address: Little River Wetland Project
7209 Engle Rd., Suite 200
Fort Wayne, IN 46804
 - c. Email: b.yankowiak@lrwp.org
 3. Program Director - IDNR: Jomary Baller
 - a. Telephone: Voice: (317) 234-8731
 - b. Address: Department of Natural Resources
Engineering Division
402 W. Washington St. Room W299
Indianapolis, IN 46204
 - c. Email: jballer@dnr.in.gov

END OF SECTION

AQUATIC NUISANCE SPECIES CONTROL BERM
EAGLE MARSH WRP SITE
ALLEN COUNTY, INDIANA

SPECIFICATIONS

**COVERING CONSTRUCTION OF THE PROPOSED WORKS IN EAGLE MARSH WETLAND
ALONG GRAHAM MCCULLOCH DITCH, LOCATED ON THE SOUTH SIDE OF FORT WAYNE,
INDIANA, NEAR THE INTERSECTION OF I-69 AND U.S. ROUTE 24 HIGHWAYS.**

Specifications referred to herein shall form a part of these specifications and the Contractor should exercise special care to refer to them in requests for quotations, in orders, and in subcontracts. Materials so specified shall conform to the technical requirements of the respective specifications referred to.

Prepared by:

**USDA - Natural Resources Conservation Service
Northeast Indiana Area Office
3718 New Vision Drive
Fort Wayne, Indiana 46845
Ph. #260-484-5848 (Ext. 8)**

INDEX OF CONSTRUCTION AND MATERIAL SPECIFICATIONS

No.	Construction Specification	Number of Pages
2	Clearing and Grubbing	3
3	Structure Removal	3
5	Pollution Control	3
6	Seeding, Sprigging, and Mulching	5
7	Construction Surveys	4
8	Mobilization and Demobilization	2
9	Traffic Control Gate	3
10	Water for Construction	2
11	Removal of Water	3
21	Excavation	5
23	Earthfill	8
25	Rockfill	4
32	Structure Concrete	7
45	Plastic Pipe	8
61	Rock Riprap	5
91	Chain Link Fence	3
94	Contractor Quality Control	3
95	Geotextile	3

No.	Material Specification	Number of Pages
521	Aggregates for Drainfill and Filters	1
523	Rock for Riprap	3
547	Plastic Pipe	3
592	Geotextile	3

Construction Specification 2—Clearing and Grubbing

1. Scope

The work consists of clearing and grubbing and disposal of trees, snags, logs, brush, stumps, shrubs, and rubbish from the designated areas.

2. Protection of existing vegetation

Trees and other vegetation designated to remain undisturbed shall be protected from damage throughout the duration of the construction period. Any damages resulting from the contractor's operations or neglect shall be repaired by the contractor.

Earthfill, stockpiling of materials, vehicular parking, and excessive foot or vehicular traffic shall not be allowed within the drip line of vegetation designated to remain in place. Vegetation damaged by any of these or similar actions shall be replaced with viable vegetation of the same species, similar condition, and like size unless otherwise approved by the contracting officer.

Any cuts, skins, scrapes, or bruises to the bark of the vegetation shall be carefully trimmed and local nursery accepted procedures used to seal damaged bark.

Any limbs or branches 0.5 inch or larger in diameter that are broken, severed, or otherwise seriously damaged during construction shall be cut off at the base of the damaged limb or branch flush with the adjacent limb or tree trunk. All roots 1-inch or larger in diameter that are cut, broken, or otherwise severed during construction operations shall have the end smoothly cut perpendicular to the root. Roots exposed during excavation or other operations shall be covered with moist earth or backfilled as soon as possible to prevent the roots from drying out.

3. Marking

The limits of the area(s) to be cleared and grubbed will be marked by stakes, flags, tree markings, or other suitable methods. Trees to be left standing and uninjured will be designated by special markings placed on the trunk about 6 feet above the ground surface.

4. Clearing and grubbing

All trees not marked for preservation and all snags, logs, brush, stumps, shrubs, rubbish, and similar materials shall be cleared from within the limits of the designated areas. Unless otherwise specified, all stumps, roots, and root clusters that have a diameter of 1 inch or larger shall be grubbed out to a depth of at least 2 feet below subgrade for concrete structures and 1 foot below the ground surface at embankment sites and other designated areas.

5. Disposal

All materials cleared and grubbed from the designated areas shall be disposed of at locations shown on the drawings or in a manner specified in section 7. The contractor is responsible for complying with all local rules and regulations and the payment of any and all fees that may result from disposal at locations away from the project site.

6. Measurement and payment

Method 1—For items of work for which specific units prices are established in the contract, the cleared and grubbed area is measured to the nearest 0.1 acre. Payment for clearing and grubbing is made for the total area within the designated limits at the contract unit price. Such payment will constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

Method 2—For items of work for which specific unit prices are established in the contract, the length of the cleared and grubbed area is measured to the nearest full station (100 feet) along the line designated on the drawing or identified in the specifications. Payment for clearing and grubbing is made for the total length within the designated limits at the contract unit price. Such payment will constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

Method 3—For items of work for which specific unit prices are established in the contract, each tree, stump, and snag having a diameter of 4 inches or larger and each log having a diameter of 4 inches or larger and a length of 10 feet are measured before removal. The size of each tree and snag is determined by measuring its trunk at breast height above the natural ground surface. The size of each log is determined by measuring the butt and by measuring its length from butt to tip. The size of each stump is measured at the top. Diameter is determined by dividing the measured circumference by 3.14.

Payment for clearing and grubbing of each tree, stump, and snag having a diameter of 4 inches or larger and each log having a diameter of 4 inches or larger and a length of 10 feet or larger is made at the contract unit price for its size designation as determined by the following schedule:

Measured diameter (in)	Size designation (in)
4 to 8	6
8 to 12	10
12 to 24	18
24 to 36	30
36 to 60	48
Over 60	60

The sum of such payments shall constitute full compensation for clearing and grubbing (including the clearing and grubbing of smaller trees, stumps, snags, logs, brush, shrubs, and roots), applicable permits and associated fees, and rubbish removal. Such payment shall constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

Method 4—For items of work for which specific lump sum prices are established in the contract, payment for clearing and grubbing is made at the contract lump sum price. Such payment shall constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

All Methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 7.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

a. Bid Item 1 – Clearing & Grubbing

- (1) This item shall consist of clearing and grubbing of all areas within the work limits.
- (2) Included in this item is the mowing (to 6" height or less) of all areas within the work limits.
- (3) Also included in this item are the materials and installation of the wildlife/silt fence as shown on the drawings.
- (4) A path shall be cleared and mowed along the work limits to install the wildlife/silt fence prior to starting any construction activities. The fence is to be inspected daily and repaired as needed to keep it in-place for the duration of the construction in the area and removed upon completion of the work. Any wildlife species, namely turtles, snakes, frogs and salamanders, found within the construction boundaries should be relocated, unharmed, to the other side of the fence away from the work area.
- (5) Clearing and grubbing shall proceed with construction and shall not be done in advance of immediate needs. After an area has been cleared and grubbed, construction shall proceed expeditiously to completion in that area.
- (6) The contractor shall use measures to contain the cleared material within the project limits and not allow the material to move downstream or to leave the site.
- (7) From Berm CL Sta. 10+00 to Sta. 46+00 and on the right side, cleared and grubbed materials shall be disposed in the borrow areas. Burn the material and bury any remaining with a minimum cover of 3 feet.
- (8) From Berm CL Sta. 46+00 to Sta. 98+35 (Railroad) cleared and grubbed materials shall be neatly stacked at locations shown on the drawings.
- (9) Measurement and payment shall be by Method 4.

Construction Specification 3—Structure Removal

1. Scope

The work shall consist of the removal, salvage, and disposal of structures (including fences) from the designated areas.

2. Marking

Method 1—Each structure or structure part to be removed will be marked with stakes, flags, paint, or other suitable method.

Method 2—The area boundaries from which structures must be removed will be marked using stakes, flags, paint, or other suitable method. Structures to remain undisturbed or to be salvaged will be designated by special markings.

3. Removal

Method 1—All structures designated for removal in the contract shall be removed to the specified extent and depth.

Method 2—Within the areas so marked, all visible and buried structures identified shall be removed to the specified extent and depth.

4. Salvage

Structures or structure parts that are designated to be salvaged shall be carefully removed and neatly placed in the specified or approved storage location. Salvaged structures that are capable of being disassembled shall be dismantled into individual members or sections. Such structures shall be neatly and systematically match marked with paint before disassembly. All connectors and other parts shall be marked to indicate their proper location within the structure and shall be fastened to the appropriate structural member or packed in suitable containers.

Material from fences designated to be salvaged shall be placed outside the work area on the property on which the fence was originally located. Fence wire shall be rolled into uniform rolls of suitable size and neatly piled with other salvaged materials. Posts and rails shall be neatly stacked.

5. Disposal of refuse materials

Refuse materials resulting from structure removal shall be disposed of in a manner and at locations specified in section 7 of this specification or in an acceptable manner and at locations approved by the contracting officer. Disposal by burning shall be in accordance with local rules and regulations.

6. Measurement and payment

Method 1—For items of work for which specific unit prices are established by the contract, payment for the removal of each structure unit, except fences, is made at the contract unit price. Fences removed or removed and salvaged are measured to the nearest linear foot. Payment for fence removal or removal and salvage is made at the contract unit prices for each type and size of fence.

Such payment will constitute full compensation for all labor, equipment, tools, applicable permits and associated fees for burning and disposal of refuse, and all other items necessary and incidental to the completion of the work.

Method 2—For items of work for which specific lump sum prices are established by the contract, payment for structure removal is made at the contract lump sum price. Such payment will constitute full compensation for all labor, equipment, tools, applicable permits and associated fees for burning and disposal of refuse, and all other items necessary and incidental to the completion of the work.

All Methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed as a contract line item number in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and items to which they are made subsidiary are identified in section 7 of this specification.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

- a. Marking shall be by Method 1.
- b. Removal shall be by Method 1.
- c. Bid Item 2 – Culvert Pipes & Others
 - (1) This item of work shall consist of the removal and disposal of all culvert pipes, associated structures, debris and riprap through the existing berm at approximately the following locations as shown on the drawings.
 - a. Berm CL Sta. 32+65
 - b. Berm CL Sta. 47+60
 - c. Berm CL Sta. 48+60
 - d. Berm CL Sta. 73+75
 - e. Berm CL Sta. 80+60
 - f. Berm CL Sta. 92+00
 - (2) All removed material items shall be cleaned up, removed from the site and disposed of in an environmentally safe manner. Any rock riprap may be salvaged and reused at the planned rock riprap sites.
 - (3) Measurement and payment shall be by Method 2.
- d. Bid Item 3 – Structure Removal – Tile Lines
 - (1) This item of work shall consist of removal and disposal of all subsurface drainage tiles as shown on the drawings and backfilling of voids created by the tile removal.
 - (2) Where found, tile shall be removed to the work limit and capped. Excavation necessary for tile removal shall be to the depth required for complete removal and to a width equal to a minimum of 2 feet with side slopes no steeper than one horizontal to one vertical.
 - (3) Backfilling voids created by tile removal shall be compacted as per the Earthfill specifications in 9" lifts with the excavator bucket or traversed over with a minimum of 3 passes of track type equipment.

(4) All removed subsurface drain tile material shall be cleaned up and buried, with a minimum of 2 feet of cover, in the old tile trench, outside of the area of the new berm and/or the borrow area.

(5) Measurement and payment shall be by Method 1.

e. Bid Item 4 – Structure Removal – Chain Link Fence

(1) This item of work shall consist of the removal and disposal of the carp barrier fence and the associated debris fence. Also includes all associated materials as shown on the drawings.

(2) After removal of the fence and concrete anchored posts, backfill the trench with earthfill to the existing ground level and graded smooth.

(3) The removed fence and associated materials become the property of the contractor and shall be disposed of offsite in an environmentally sound manner. The existing rock riprap may be salvaged and reused at the planned rock riprap sites.

(4) Measurement and payment shall be by Method 2.

Construction Specification 5—Pollution Control

1. Scope

The work consists of installing measures or performing work to control erosion and minimize the production of sediment and other pollutants to water and air from construction activities.

2. Material

All material furnished shall meet the requirements of the material specifications listed in section 8 of this specification.

3. Erosion and sediment control measures and works

The measures and works shall include, but are not limited to, the following:

Staging of earthwork activities—The excavation and moving of soil materials shall be scheduled to minimize the size of areas disturbed and unprotected from erosion for the shortest reasonable time.

Seeding—Seeding to protect disturbed areas shall occur as soon as reasonably possible following completion of that earthwork activity.

Mulching—Mulching to provide temporary protection of the soil surface from erosion.

Diversions—Diversions to divert water from work areas and to collect water from work areas for treatment and safe disposition. They are temporary and shall be removed and the area restored to its near original condition when the diversions are no longer required or when permanent measures are installed.

Stream crossings—Culverts or bridges where equipment must cross streams. They are temporary and shall be removed and the area restored to its near original condition when the crossings are no longer required or when permanent measures are installed.

Sediment basins—Sediment basins collect, settle, and eliminate sediment from eroding areas from impacting properties and streams below the construction site(s). These basins are temporary and shall be removed and the area restored to its original condition when they are no longer required or when permanent measures are installed.

Sediment filters—Straw bale filters or geotextile sediment fences trap sediment from areas of limited runoff. Sediment filters shall be properly anchored to prevent erosion under or around them. These filters are temporary and shall be removed and the area restored to its original condition when they are no longer required or when permanent measures are installed.

Waterways—Waterways for the safe disposal of runoff from fields, diversions, and other structures or measures. These works are temporary and shall be removed and the area restored to its original condition when they are no longer required or when permanent measures are installed.

Other—Additional protection measures as specified in section 8 of this specification or required by Federal, State, or local government.

4. Chemical pollution

The contractor shall provide watertight tanks or barrels or construct a sump sealed with plastic sheets to collect and temporarily contain chemical pollutants, such as drained lubricating or transmission fluids,

grease, soaps, concrete mixer wash water, or asphalt, produced as a by-product of the construction activities. Pollutants shall be disposed of in accordance with appropriate State and Federal regulations. At the completion of the construction work, tanks, barrels, and sumps shall be removed and the area restored to its original condition as specified in section 8 of this specification. Sump removal shall be conducted without causing pollution.

Sanitary facilities, such as chemical toilets, or septic tanks shall not be located next to live streams, wells, or springs. They shall be located at a distance sufficient to prevent contamination of any water source. At the completion of construction activities, facilities shall be disposed of without causing pollution as specified in section 8 of this specification.

5. Air pollution

The burning of brush or slash and the disposal of other materials shall adhere to state and local regulations.

Fire prevention measures shall be taken to prevent the start or spreading of wildfires that may result from project activities. Firebreaks or guards shall be constructed and maintained at locations shown on the drawings.

All public access or haul roads used by the contractor during construction of the project shall be sprinkled or otherwise treated to fully suppress dust. All dust control methods shall ensure safe construction operations at all times. If chemical dust suppressants are applied, the material shall be a commercially available product specifically designed for dust suppression and the application shall follow manufacturer's requirements and recommendations. A copy of the product data sheet and manufacturer's recommended application procedures shall be provided to the engineer 5 working days before the first application.

6. Maintenance, removal, and restoration

All pollution control measures and temporary works shall be adequately maintained in a functional condition for the duration of the construction period. All temporary measures shall be removed and the site restored to near original condition.

7. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, each item is measured to the nearest unit applicable. Payment for each item is made at the contract unit price for that item. For water or chemical suppressant items used for dust control for which items of work are established in section 8 of this specification, measurement for payment will not include water or chemical suppressants that are used inappropriately or excessive to need. Such payment will constitute full compensation for the completion of the work.

Method 2—For items of work for which lump sum prices are established in the contract, payment is made as the work proceeds and supported by invoices presented by the contractor that reflect actual costs. If the total of all progress payments is less than the lump sum contract price for this item, the balance remaining for this item will be included in the final contract payment. Payment of the lump sum contract price will constitute full compensation for completion of the work.

Method 3—For items of work for which lump sum prices are established in the contract, payment will be prorated and provided in equal amounts on each monthly progress payment estimate. The number of months used for prorating shall be the number estimated to complete the work as outlined in the contractor's approved construction schedule. The final month's prorate amount will be provided with the final contract payment. Payment as described will constitute full compensation for completion of the work.

All Methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items, and the items to which they are made subsidiary, are identified in section 8 of this specification.

8. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

a. Bid Item 5 – Access and Staging Area

- (1) This item of work shall consist of the installation of the gravel access and equipment staging area at the entrance to the job site located near the intersection of the gravel utility road and Engle Road, as detailed on the drawings.
- (2) This area is to be installed first, prior to any other work starting.
- (3) Each layer of stone shall be compacted by at least four passes over the entire surface with a steel-drum vibrating roller that weighs at least 5 tons and exerting a vertical vibrating force of not less than 20,000 pounds at a frequency not less than 1,200 times per minute.
- (4) All equipment to be used on the site is to be delivered to this area for inspection. The equipment may not leave this area and used on the site until inspected by the Property Manager as per the requirements in the Mobilization and Demobilization Specifications for invasive species seeds contamination prevention.
- (5) Measurement and payment for this item will be made at the contract lump sum price. Such payment shall constitute full compensation for all the labor, materials, equipment, tools and all other items necessary and incidental to the completion of the work.

b. Subsidiary Item - Pollution Control

- (1) The contractor shall, at all times, maintain a clean and sanitary work site keeping the premises free from the accumulation of waste materials or rubbish caused by their employees or work and prevent the spread of debris during windy conditions. At the completion of the work, the Contractor shall leave the premises in a neat, clean and orderly fashion.
- (2) Care shall be taken in the fueling and maintaining of equipment. Storage of fuel and the fueling operation shall be in accordance with federal, state, and local laws.
- (3) No separate payment will be made for pollution control. Compensation for Pollution Control shall be included in the payment for Bid Item 1 Clearing and Grubbing, Bid Item 18 Earthfill – Berm & Bid Item 27 Chain Link Fence – Berm Notch.

Construction Specification 6—Seeding, Sprigging, and Mulching

1. Scope

The work consists of preparing the area for treatment; furnishing and placing seed, sprigs, mulch, fertilizer, inoculant, lime, and other soil amendments; and anchoring mulch in designated areas as specified.

2. Material

Seed—All seed shall conform to the current rules and regulations of the state where it is being used and shall be from the latest crop available. It shall meet or exceed the standard for purity and germination listed in section 7.

Seed shall be labeled in accordance with the state laws and the U.S. Department of Agriculture rules and regulations under the Federal Seed Act in effect on the date of invitations for bids. Bag tag figures are evidence of purity and germination. No seed will be accepted with a test date of more than 9 months before the delivery date to the site.

Seed that has become wet, moldy, or otherwise damaged in transit or storage will not be accepted. The percent of noxious weed seed allowable shall be as defined in the current State laws relating to agricultural seeds. Each type of seed shall be delivered in separate sealed containers and fully tagged unless exception is granted in writing by the contracting officer.

Fertilizer—Unless otherwise specified, the fertilizer shall be a commercial grade fertilizer. It shall meet the standard for grade and quality specified by State law. Where fertilizer is furnished from bulk storage, the contractor shall furnish a supplier's certification of analysis and weight. When required by the contract, a representative sample of the fertilizer shall be furnished to the contracting officer for chemical analysis.

Inoculants—The inoculant for treating legume seeds shall be a pure culture of nitrogen-fixing bacteria prepared specifically for the species and shall not be used later than the date indicated on the container or as otherwise specified. A mixing medium, as recommended by the manufacturer, shall be used to bond the inoculant to the seed. Two times the amount of the inoculant recommended by the manufacturer shall be used except four times the amount shall be used when seed is applied using a hydraulic seeder. Seed shall be sown within 24 hours of treatment and shall not remain in the hydraulic seeder longer than 4 hours.

Lime and other soil amendments—Lime shall consist of standard ground agriculture limestone, or approved equivalent. Standard ground agriculture limestone is defined as ground limestone meeting current requirements of the State Department of Agriculture. Other soil amendments shall meet quality criteria and application requirements specified in section 7.

Mulch tackifiers—Asphalt emulsion tackifiers shall conform to the requirements of ASTM D 977, Specification for Emulsified Asphalt. The emulsified asphalt may be rapid setting, medium setting, or slow setting. Nonasphaltic tackifiers required because of environmental considerations shall be as specified in section 7.

Straw mulch material—Straw mulch shall consist of wheat, barley, oat or rye straw, hay, grass cut from native grasses, or other plants as specified in section 7. The mulch material shall be air-dry, reasonably

light in color, and shall not be musty, moldy, caked, or otherwise of low quality. The use of mulch that contains noxious weeds is not permitted. The contractor shall provide a method satisfactory to the contracting officer for determining weight of mulch furnished.

Other mulch materials—Mulching materials, such as wood cellulose fiber mulch, mulch tackifiers, synthetic fiber mulch, netting, and mesh, are other mulching materials that may be required for specialized locations and conditions. These materials, when specified, must be accompanied by the manufacturer's recommendations for methods of application.

3. Seeding mixtures, sod, sprigs, and dates of planting

The application rate per acre for seed mixtures, sprigs, or sod and date of seeding or planting shall be as shown on the plans or as specified in section 7.

4. Seedbed preparation and treatment

Areas to be treated shall be dressed to a smooth, firm surface. On sites where equipment can operate on slopes safely, the seedbed shall be adequately loosened (4 to 6 inches deep) and smoothed. Depending on soil and moisture conditions, disking or cultipacking, or both, may be necessary to properly prepare a seedbed. Where equipment cannot operate safely, the seedbed shall be prepared by hand methods by scarifying to provide a roughened soil surface so that broadcast seed will remain in place.

If seeding is to be accomplished immediately following construction operations, seedbed preparation may not be required except on a compacted, polished, or freshly cut soil surface.

Rocks larger than 6 inches in diameter, trash, weeds, and other debris that will interfere with seeding or maintenance operations shall be removed or disposed of as specified in section 7.

Seedbed preparation shall be discontinued when soil moisture conditions are not suitable for the preparation of a satisfactory seedbed as determined by the contracting officer's technical representative (COTR).

5. Seeding, sprigging, fertilizing, mulching, and stabilizing

All seeding or sprigging operations shall be performed in such a manner that the seed or sprigs are applied in the specified quantities uniformly in the designated areas. The method and rate of seed application shall be as specified in section 7. Unless otherwise specified, seeding or sprigging shall be accomplished within 2 days after final grading is completed and approved.

Fertilizer, lime, and other soil amendments shall be applied as specified in section 7. When specified, the fertilizer and soil amendments shall be thoroughly incorporated into the soil immediately following surface application.

The rate, amount, and kind of mulching or mesh shall be as specified in section 7. Mulches shall be applied uniformly to the designated areas. They shall be applied to areas seeded not later than 2 working days after seeding has been performed. Straw mulch material shall be stabilized within 24 hours of application using a mulch crimper or equivalent anchoring tool or by a suitable tackifier. When the mulch crimper or equivalent anchoring tool is used, it shall have straight blades and be the type manufactured expressly for and capable of firmly punching the mulch into the soil. Where the equipment can be safely operated, it shall be operated on the contour. Hand methods shall be used where equipment cannot safely operate to perform the work required.

The tackifier shall be applied uniformly over the mulch material at the specified rate, or it shall be injected into the mulch material as it is being applied. Mesh or netting stabilizing materials shall be applied smoothly, but loosely on the designated areas. The edges of these materials shall be buried or securely anchored using spikes or staples as specified in section 7.

The contractor shall maintain the mesh or netting areas until all work under the contract has been completed and accepted. Maintenance shall consist of the repair of areas damaged by water erosion, wind, fire, or other causes. Such areas shall be repaired to reestablish the intended condition and to the design lines and grades required by the contract. The areas shall be refertilized, reseeded, and remulched before the new application of the mesh or netting.

6. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, each area treated is measured as specified in section 7 and the area calculated to the nearest 0.1 acre. Payment for treatment is made at the contract unit price for the designated treatment, which will constitute full compensation for completion of the work.

When specified as an item of work, mesh or netting is measured to the nearest square yard of surface area covered and accepted. Payment is made at the contract unit price and will constitute full compensation for completion of the work.

Method 2—For items of work for which specific lump sum prices are established in the contract, the quantity of work will not be measured for payment. Payment for this item is made at the contract lump sum price for the item and will constitute full compensation for the completion of the work.

Method 3—For items of work for which lump sum prices are established in the contract, payment is made as the work proceeds. Progress payments will be determined as specified in section 7. Payment of the lump sum contract price will constitute full compensation for completion of the work.

All Methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the item(s) to which they are made subsidiary are identified in section 7.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

- a. Rocks larger than 3 inches in diameter, trash, weeds, and other debris that will interfere with seeding or maintenance operations shall be removed and disposed of by burying in the bottom of the borrow areas.
- b. Bid Item 6 – Seeding – Ditch Bank
 - (1) This item shall include the application of seed and fertilizer to the excavated ditch banks of the Graham McCulloch ditch.
 - (2) The seeding and fertilizing shall be completed daily as the channel excavation proceeds. A loosened seedbed shall be left with the excavator bucket or other tool while excavating the ditch banks.

- (3) Fertilizer shall be uniformly applied at the following minimum rates per acre of each chemical component:

Nitrogen (N)	42 pounds
Phosphorus (P)	42 pounds
Potash (K2O)	42 pounds

The required application may be met by applying 350 pounds per acre of fertilizer having an analysis of 12-12-12.

- (4) Seed tags showing germination and purity shall be attached to all bags and provided to the Inspector at the time of seeding. The following rates of pure live seed per acre shall be applied:

Tall Fescue	40 pounds
Perennial Ryegrass	10 pounds
Ladino Clover	1/2 pound

- (5) Measurement and payment shall be by Method 1.

c. Bid Item 7 - Erosion Control Blanket – Ditch Banks

- (1) This item shall consist of furnishing all the labor, equipment, materials and the placement of erosion control blanket on the ditch banks as shown on the drawings.
- (2) Placement of the erosion control blanket shall be performed soon as possible after the seed and fertilizer have been applied but no later than 72 hours after.
- (3) The erosion control blanket is to be 100% biodegradable and net free for a channel application able to withstand a velocity up to 3.0 ft./sec. and up to 1 lb./sq.ft. tractive force similar to Curlex Net Free brand. 100% biodegradable staples are to be used to fasten the blanket along with anchor trenches per manufacturer's recommendations.
- (4) The entire area to be covered with erosion control blanket shall be reasonably smooth and free from stones, roots and other debris that may prevent the close contact of the blanket with the ground.
- (5) The blanket is to be installed according to the manufacturer's recommendation. Submit a copy of the product installation requirements prior to installation.
- (6) Measurement and payment shall be by Method 1.

d. Bid Item 8 - Seeding & Mulching – Berm & Adjacent Areas

- (1) This item of work shall consist of the seeding and mulching of the berm and all other disturbed areas within the work limits except for the borrow areas below the planned waterline.
- (2) To minimize the disturbed area, seeding and mulching of the berm and other disturbed areas shall be completed as the work progresses.

- (3) The following rates of pure live seed per acre shall be applied as per the applicable dates:
 Between May 1 and September 30: Oats at 60 pounds per acre.
 Between October 1 and April 30: Wheat at 60 pounds per acre.

- (4) Straw mulch shall be uniformly applied at a rate of 2 tons per acre and anchored using a crimper or equivalent anchoring tool.

- (5) Measurement and payment shall be by Method 1.

e. Bid Item 9 - Seeding & Mulching – Towpath Trailhead Area

- (1) This item of work shall consist of the seeding and mulching of all the disturbed areas within the work limits between the gravel utility road and Engle Road at the towpath trailhead area.

- (2) The following rates of pure live seed per acre shall be applied as per the applicable dates:
 Between May 1 and September 30: Oats at 60 pounds per acre.
 Between October 1 and April 30: Wheat at 60 pounds per acre

- (3) Straw mulch shall be uniformly applied at a rate of 2 tons per acre and anchored using a crimper or equivalent anchoring tool.

- (4) Measurement and payment shall be by Method 1.

f. Bid Item 10 – Seeding & Mulching – Berm Notch Area

- (1) This item of work shall consist of the seeding and mulching of the berm and maintenance bench in the area of the berm notch (approx. berm CL Sta. 92+75 to Sta. 98+35).

- (2) Fertilizer shall be uniformly applied at the following minimum rates per acre of each chemical component:

Nitrogen (N)	42 pounds
Phosphorus (P)	42 pounds
Potash (K20)	42 pounds

The required application may be met by applying 350 pounds per acre of fertilizer having an analysis of 12-12-12.

- (3) Seed tags showing germination and purity shall be attached to all bags and provided to the Inspector at the time of seeding. The following rates of pure live seed per acre shall be applied:

Tall Fescue	40 pounds
Perennial Ryegrass	10 pounds
Ladino Clover	1/2 pound

- (4) Measurement and payment shall be by Method 1.

Construction Specification 7—Construction Surveys

1. Scope

The work consists of performing all surveys, measurements, and computations required by this specification.

2. Equipment and material

Equipment for construction surveys shall be of a quality and condition to provide the required accuracy. The equipment shall be maintained in good working order and in proper adjustment at all times. Records of repairs, calibration tests, accuracy checks, and adjustments shall be maintained and be available for inspection by the engineer. Equipment shall be checked, tested, and adjusted as necessary in conformance with manufacturer's recommendations.

Material is field notebooks, stakes, templates, platforms, equipment, spikes, steel pins, tools, and all other items necessary to perform the work specified.

3. Quality of work

All work shall follow recognized professional practice and the standards of the industry unless otherwise specified in section 9 of this specification. The work shall be performed to the accuracy and detail appropriate for the type of job. Notes, sketches, and other data shall be complete, recorded neatly, legible, reproducible and organized to facilitate ease in review and allow reproduction of copies for job documentation. Survey equipment that requires little or no manual recording of field data shall have survey information documented as outlined in section 9 of this specification.

All computations shall be mathematically correct and shall include information to identify the bid item, date, and who performed, checked, and approved the computations. Computations shall be legible, complete, and clearly document the source of all information used including assumptions and measurements collected.

If a computer program is used to perform the computations, the contractor shall provide the engineer with the software identification, vendor's name, version number, and other pertinent data before beginning survey activities. Computer generated computations shall show all input data including values assigned and assumptions made.

The elevations of permanent and temporary bench marks shall be determined and recorded to the nearest 0.01 foot. Differential leveling and transit traverses shall be of such precision that the error of vertical closure in feet shall not exceed plus or minus 0.1 times the square root of the traverse distance in miles. Linear measurements shall be accurate to within 1 foot in 5,000 feet, unless otherwise specified in section 9 of this specification. The angular error of closure for transit traverses shall not exceed 1 minute times the square root of the number of angles turned.

The minimum requirements for placing slope stakes shall be at 100-foot stations for tangents, as little as 25 feet for sharp curves, breaks in the original ground surface and at any other intermediate stations necessary to ensure accurate location for construction layout and measurement. Slope stakes and cross sections shall be perpendicular to the centerline. Significant breaks in grade shall be determined for cross sections. Distances shall be measured horizontally and recorded to the nearest 0.1 foot. Side shots for interim construction stakes may be taken with a hand level.

Unless otherwise specified in section 9 of this specification, measurements for stationing and establishing the location of structures shall be made to the nearest 0.1 foot.

Elevations for concrete work, pipes, and mechanical equipment shall be determined and recorded to the nearest 0.01 foot. Elevations for earth work shall be determined and recorded to the nearest 0.1 foot.

4. Primary control

The baselines and bench marks for primary control, necessary to establish lines and grades needed for construction are shown on the drawings and have been located on the job site.

These baselines and bench marks shall be used as the origin of all surveys, layouts, and measurements to establish construction lines and grades. The contractor shall take all necessary precautions to prevent the loss or damage of primary control points. Any stakes or control points lost or damaged by construction activity will be reestablished by the contractor or at contractor expense.

5. Construction surveys

Before work starts that requires contractor performed surveys, the contractor shall submit in writing for the engineer's review: the name, qualifications, and experience of the individuals to be assigned to the survey tasks.

Method 1—Contractor performed surveys shall include:

- checking and any supplemental or interim staking
- performing quantity surveys, measurements, and computations for progress payment
- other surveys as described in section 9 of this specification

Method 2—Contractor performed surveys shall consist of all work necessary for:

- establishing line and grade for all work
- setting slope stakes for all work
- checking and any supplemental or interim staking
- establishing final grade stakes
- performing quantity surveys, measurements, and computations for progress payment
- other surveys as described in section 9 of this specification

Method 3—Contractor performed surveys shall consist of all work necessary for:

- establishing line and grade for all work
- setting slope stakes for all work
- checking and any supplemental or interim staking
- establishing final grade stakes
- performing quantity surveys, measurements, and computations for progress payments
- performing original (initial) and final surveys for determinations of final quantities
- other surveys as described in section 9 of this specification.

6. Staking

The construction staking required for the item shall be completed before work on any item starts. Construction staking shall be completed as follows or as otherwise specified in section 9 of this specification:

Clearing and grubbing—The boundary of the area(s) to be cleared and grubbed shall be staked or flagged at a maximum interval of 200 feet, closer if needed, to clearly mark the limits of work. When contractor staking is the basis for determining the area for final payment, all boundary stakes will be reviewed by the engineer before start of this work item.

Excavation and fill—Slope stakes shall be placed at the intersection of the specified slopes and ground line. Slope stakes and the reference stakes for slopes shall be marked with the stationing, required cut or fill, slope ratio, and horizontal distance from the centerline or other control line. The minimum requirements for placing slope stakes is outlined in section 3, Quality of work.

Structures—Centerline and offset reference line stakes for location, alignment, and elevation shall be placed for all structures.

7. Records

All survey data shall be recorded in fully identified standard hard-bound engineering survey field notebooks with consecutively numbered pages. All field notes and printed data shall include the purpose or description of the work, the date the work was performed, weather data, sketches, and the personnel who performed and checked the work. Electronically generated survey data and computations shall be bound, page numbered, and cross referenced in a bound field notebook containing the index for all survey activities. All work shall follow recognized professional practice.

The construction survey records shall be available at all times during the progress of the work for examination and use by the engineer and when requested, copies shall be made available. The original field notebooks and other records shall be provided to and become the property of the owner before final payment and acceptance of all work.

Complete documentation of computations and supporting data for progress payments shall be submitted to the engineer with each invoice for payment as specified in section 9 of the specification. When the contractor is required to conduct initial and final surveys as outlined in section 5, Construction Surveys, notes shall be provided as soon as possible after completion to the engineer for the purpose of determining final payment quantities.

8. Payment

Method 1—For items of work for which lump sum prices are established in the contract, payment is made as the work proceeds, after presentation of correct and accurate invoices by the contractor showing related costs and evidence of the charges of suppliers, subcontractors, and others for supplies furnished and work performed. Invoices for the total amount of the contract price will not be accepted until all surveys are complete and required documentation has been determined complete. If the total of such payments is less than the lump sum contract price for this item, the unpaid balance will be included in the final contract payment. Payment of the lump sum contract price will constitute full compensation for completion of all work under the bid item.

Method 2—For items of work for which lump sum prices are established in the contract, payment is made as the work proceeds with progress payment amounts determined as a percentage of the total work planned as projected from the contractor's approved construction schedule. Payment of the lump sum contract price will constitute full compensation for completion of all work under this bid item.

All Methods—Payment will not be provided under this item for the purchase price of materials or equipment having a residual value.

Compensation for any item of work described in the contract, but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and the item to which they are made subsidiary are identified in section 9 of this specification.

9. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

a. Bid Item 11 - Construction Surveys

- (1) This item of work shall consist of performing all surveys and computations required for the layout, control, and measurement of the work required under this contract.
- (2) Construction surveys shall be by Method 2.
- (3) General survey data for the layout of the berm centerline and the borrow area limits will be provided by NRCS as (NAVD88) electronic coordinates and elevations. All other data is to be taken from the drawings.
- (4) NRCS will complete the original staking of the work limits and then it will be up to the contractor to maintain these stakes.
- (5) Measurement and payment shall be by Method 2.

Construction Specification 8—Mobilization and Demobilization

1. Scope

The work consists of the mobilization and demobilization of the contractor's forces and equipment necessary for performing the work required under the contract. It does not include mobilization and demobilization for specific items of work for which payment is provided elsewhere in the contract. Mobilization will not be considered as work in fulfilling the contract requirements for commencement of work.

2. Equipment and material

Mobilization shall include all activities and associated costs for transportation of contractor's personnel, equipment, and operating supplies to the site; establishment of offices, buildings, and other necessary general facilities for the contractor's operations at the site; premiums paid for performance and payment bonds including coinsurance and reinsurance agreements as applicable; and other items specified in section 4 of this specification.

Demobilization shall include all activities and costs for transportation of personnel, equipment, and supplies not required or included in the contract from the site; including the disassembly, removal, and site cleanup of offices, buildings, and other facilities assembled on the site specifically for this contract.

This work includes mobilization and demobilization required by the contract at the time of award. If additional mobilization and demobilization activities and costs are required during the performance of the contract as a result of changed, deleted, or added items of work for which the contractor is entitled to an adjustment in contract price, compensation for such costs will be included in the price adjustment for the item or items of work changed or added.

3. Payment

Payment will be made as the work proceeds, after presentation of paid invoices or documentation of direct costs by the contractor showing specific mobilization and demobilization costs and supporting evidence of the charges of suppliers, subcontractors, and others. When the total of such payments is less than the lump sum contract price, the balance remaining will be included in the final contract payment. Payment of the lump sum contract price for mobilization and demobilization will constitute full compensation for completion of the work.

Payment will not be made under this item for the purchase costs of materials having a residual value, the purchase costs of materials to be incorporated in the project, or the purchase costs of operating supplies.

4. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

a. Bid Item 12 - Mobilization and Demobilization

- (1) This item of work shall consist of the mobilizing and demobilizing of all forces and equipment necessary for performance of the work.
- (2) The contractor shall power wash any equipment and vehicles to be used on the job site to remove all mud and debris prior to unloading on the site. This is necessary to prevent contamination by invasive species seeds that may be attached to the equipment. A visual inspection will be completed by the Property Manager at the Access and Staging Area prior to the equipment/vehicle being allowed on the site.
- (3) Any rock delivery trucks that are only used to haul materials from the quarry to the site, will be checked at the start of each day they are used, to make sure they are free of all mud and debris.
- (4) Measurement and payment shall be as described in Section 3.

Construction Specification 9—Traffic Control

1. Scope

The work shall consist of establishing traffic control and maintaining safe, convenient use of public roads and rights-of-way.

2. Traffic and access

The contractor's operations shall cause no unnecessary inconvenience to the public. The public rights-of-way shall be maintained at all times unless interruption is authorized by proper local authority. Contractor's authorized closing or detour plans shall be provided to the engineer for approval.

Safe and adequate access shall be provided and maintained to all public protection devices and to all critical utility control locations. Facility access shall be continuous and unobstructed unless otherwise approved.

3. Storage of equipment and material in public streets

Construction materials and equipment shall not be stored or parked on public streets, roads, or highways. During any material or equipment loading or unloading activities that may temporarily interfere with traffic, an acceptable detour shall be provided for the duration of the activity. Any associated expense for this activity is the responsibility of the contractor.

Excavated material, including suitable material that is intended for adjacent trench backfill or other earth backfill as specified in section 5 of this specification, shall not be stored on public streets, roads, or highways that remain in service for the public. Any waiver of this requirement must be obtained from the proper local authority and approved by the engineer. All excess and unsuitable material shall be removed from the site as soon as possible. Any spillage shall be removed from roadways before they are used by the public.

4. Street closures, detours, and barricades

The contractor shall comply with the requirements of all applicable responsible units of government for closure of any street, road, or highway. The contractor shall provide the required barriers, guards, lights, signs, temporary bridges, and flaggers together with informing the public of any detours and construction hazards by the most suitable means available, such as local newspapers or radio stations. The contractor is also responsible for compliance with additional public safety requirements that may arise during construction. The contractor shall furnish, install, and, upon completion of the work, promptly remove all signs, warning devices, and other materials used in the performance of this work.

Unless otherwise specified, the contractor shall notify, in writing, the fire chief, police chief, county sheriff, state patrol, schools that operate school buses, or any other government official as may be appropriate no less than 7 days before closing, partly closing, or reopening any street, road, or highway.

Unless otherwise specified, the contractor shall furnish to the engineer a written plan showing the proposed method of signing, barricading for traffic control, and safety for street detours and closures.

All temporary detours will be maintained to ensure use of public rights-of-way is provided in a safe manner. This may include dust control, grading, and graveling as required in section 7 of this specification.

5. General and specific references

All signs, signals, barricades, use of flaggers, and other traffic control and public safety devices shall conform to the general requirements set forth in the Manual of Uniform Traffic Control Devices (MUTCD) and the latest edition of Standard Highway Signs and Standard Alphabets for Highway Signs and/or OSHA Construction Industry Standards (29 CFR Part 1926), Subpart G, Signs, Signals, and Barricades unless otherwise specified in section 7 of this specification.

6. Measurement and payment

For items of work for which specific lump sum prices are established in the contract, payment for the work is made at the contract lump sum price. Progress payments will be made based upon the percentage of estimated total time that traffic control will be required unless otherwise specified in section 7 of this specification. Payment will constitute full compensation for all flaggers, labor, materials, equipment, and all other items necessary and incidental to completion of the work.

Compensation for any item of work described in the contract, but not listed in the bid schedule will be included in the payment for the item of work to which it is made subsidiary. Such items and items to which they are made subsidiary are identified in section 7 of this specification.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

a. Bid Item 13 – Traffic Control Barriers

- (1) This item of work shall consist of the installation of the removable lockable bollards at the entrance to the new berm and ditch maintenance bench access at the gravel utility road, as detailed on the drawings.
- (2) The traffic barriers are to be lockable and removable, round, 36" high, 3.5" dia., posts installed in a concrete pier matching brand name "Traffic Guard" model RP3503F or equivalent installed per the manufacturer specifications.
- (3) Upon installation, the keys for the bollards are to be provided to the Property Manager.
- (4) Measurement and payment for this item will be made at the contract lump sum price. Such payment shall constitute full compensation for all the labor, materials, equipment, tools and all other items necessary and incidental to the completion of the work.

b. Subsidiary Item – Traffic Control

- (1) The contractor is required to provide any construction area signs, barriers and/or flag persons if needed for the entrance and work along Engle Road as required by the Allen County Highway Department. The contractor is required to inform the County when they plan to start work and provide any needed signage. All items are to be removed upon completion of the work.
- (2) Vehicle traffic is to be maintained on the gravel utility road during construction. The contractor shall provide any needed flaggers and traffic control.
- (3) Prior notice to Norfolk Southern Railway is required for any work performed on the railroad property as per the Norfolk Southern – Special Provisions for Protection of Railway Interest. The railroad will provide the needed flaggers and traffic control. Work cannot interfere with rail traffic. Work on the railroad will need to be staged and scheduled to be completed in the shortest time possible. A preconstruction meeting, scheduled by the Engineer, will be held to coordinate the contractor's work with the railroad.
- (4) No separate payment will be made for traffic control. Compensation shall be included in the payment for Bid Item 20 – Earthfill - Towpath Trailhead Area, Bid Item 21- Rockfill – Gravel Utility Road and Bid Item 26 – Rock Berm – Tie-in at Railroad.

Construction Specification 10—Water for Construction

1. Scope

The work consists of furnishing, transporting, measuring, and applying water as specified.

2. Facilities and equipment

The contractor shall install and maintain access and haul roads and furnish, operate, and maintain all pumps, meters, piping, tanks, storage, and other facilities required to load, transport, store, distribute, and use construction water as specified.

These facilities shall be equipped with accurate, work dedicated meters; tanks of known volume; or other devices that provide a correct measurement of water supplied. Meters shall be installed at the point of delivery into water hauling equipment or application system, such as sprinkler systems or flooding systems, as specified.

3. Dust abatement and haul road maintenance

Water for dust abatement and haul road maintenance shall be applied to haul roads and other dust producing areas as needed to prevent air pollution or excessive dust (which causes impaired vision on trafficked roads and in work areas) and to maintain the roads in good condition for safe and efficient operation during periods of use. Roads that may be jointly used with the public and by the contractor's equipment shall have dust abatement provisions acceptable to the public entity that has road maintenance responsibility. Compensation for water used for dust abatement and haul road maintenance shall be as specified in section 8 of this specification.

4. Earthfill, drainfill, and rockfill

Water required for proper installation of earthfill, drainfill, and/or rockfill shall be used in the fill materials as specified in the applicable construction specification(s). Compensation for construction water used for earthfill, drainfill, and/or rockfill shall be as specified in section 8 of this specification.

5. Concrete, mortar, and grout

Water required in the mixing or curing of concrete, shotcrete, roller compacted concrete, or other portland cement mortar or grout shall meet the requirements of the applicable construction specifications and shall be used in conformance with those specifications. Payment for construction water used in these items is covered by the applicable concrete, mortar, or grout specification, or a combination of these.

6. Other construction requiring water

Water required and used for other construction activities under this contract, but not specifically covered by this specification shall be considered subsidiary to the item(s) of work that requires its use.

7. Measurement and payment

Method 1—For water items for which specific unit prices are established in the contract, the volume of water furnished and used in accordance with the specifications will be measured to the nearest 1,000 gallons.

Payment for water is made at the contract unit price. Such payment will constitute full compensation for the direct costs of water. All other costs necessary for transportation, distribution, and application are subsidiary to the items of work with which they are associated.

Method 2—For water items for which specific unit prices are established in the contract, the volume of water furnished and used in accordance with the specifications will be measured to the nearest 1,000 gallons.

Payment for water and the cost associated with transportation, distribution, and application is made at the contract unit price. Such payment will constitute full compensation for completion of the work.

Method 3—For water items for which specific unit prices are established in the contract, the volume of water used in accordance with the specifications will be measured to the nearest 1,000 gallons.

Payment for water is made at the contract unit price. Such payment, excluding water cost, will constitute full compensation for completion of the work.

All methods—The following provisions apply to all methods of measurement and payment:

- The measurement for payment will include all water used except as noted in sections 5, 6, and 8 of this specification. Measurement for payment will not include water that is used inappropriately or in excess of that needed to accomplish the specified task.
- Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 8 of this specification.

8. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

a. Subsidiary Item – Water for Construction

- (1) This item of work shall consist of all work necessary for furnishing water required under this contract.
- (2) Water shall be applied to haul roads and other dust producing areas as needed to ensure safe construction operations at all times.
- (3) As needed water shall be added to earth fill areas to meet the required earth fill moisture content.
- (4) No separate payment shall be made for this item. Compensation for all water used on this project shall be included in the payment for Bid Item 18 – Earthfill - Berm

Construction Specification 11—Removal of Water

1. Scope

The work consists of the removal of surface water and ground water as necessary to perform the construction required by the contract in accordance with the specifications. It shall include: (1) constructing, installing, building, and maintaining all necessary temporary water containment facilities, channels, and diversions; (2) furnishing, installing, and operating all necessary pumps, piping, and other facilities and equipment; and (3) removing all such temporary works and equipment after their intended function is no longer required.

2. Diverting surface water

The contractor shall install, maintain, and operate all cofferdams, channels, flumes, sumps, and all other temporary diversion and protective works needed to divert streamflow and other surface water through or around the construction site. Control of surface water shall be continuous during the period that damage to construction work could occur. Unless otherwise specified and/or approved, the diversion outlet shall be into the same drainageway that the water would have reached before being diverted.

The contractor shall furnish the contracting officer, in writing, a proposed plan for diverting surface water before beginning any construction activities for which a diversion is required, unless waived in section 8 of this specification. Acceptance of this plan or the waiving of the plan requirement will not relieve the contractor of the responsibilities related to this activity during the process of completing the work as specified.

3. Dewatering the construction site

Foundations, cutoff trenches, and all other parts of the construction site shall be dewatered and kept free of standing water and muddy conditions as necessary for the proper execution of the work. The contractor shall furnish, install, operate, and maintain all drains, sumps, pumps, casings, well points, and all other equipment required to properly dewater the site as specified. Dewatering systems that cause a loss of soil fines from the foundation areas will not be permitted.

The contractor shall furnish the contracting officer, in writing, a proposed plan for dewatering before commencing with any construction activity for which dewatering may be required, unless waived in section 8 of this specification. Acceptance of this plan or the waiving of the plan requirement will not relieve the contractor of the responsibilities for completing the specified work.

4. Dewatering borrow areas

The contractor shall maintain all borrow areas free of surface water or otherwise provide for timely and effective removal of surface and subsurface water that accumulates within the borrow area, unless waived in section 8 of this specification. Borrow material shall be processed as necessary to achieve proper and uniform moisture content at the time of placement.

If pumping to dewater borrow areas is included as a bid item of work in the bid schedule, each pump discharge pipe shall be equipped with a water meter. The meter shall be such that the measured quantity of water is accurate within 3 percent of the true quantity. The contractor shall provide necessary support to perform accuracy tests of the water meter when requested by the contracting officer.

5. Erosion and pollution control

Removal of water from the construction site, including the borrow areas, shall be accomplished so that erosion and the transporting of sediment and other pollutants are minimized.

Dewatering activities shall be accomplished in a manner that the water table water quality is not altered. Pollution control activities shall not conflict with the requirements of Construction Specification 5, Pollution Control, if it is a part of this contract.

6. Removal of temporary works

When temporary works are no longer needed, the contractor shall remove and return the area to a condition similar to that which existed before construction. Areas where temporary works were located shall be graded for sightly appearance with no obstruction to natural surface waterflows or the proper functioning and access to the works of improvement installed. The contractor shall exercise extreme care during the removal stages to minimize the loss of soil sediment and debris that was trapped during construction.

Pipes, casings, and any other material used to dewater the site shall be removed from temporary wells. The wells shall be filled to ground level with clean gravel or other suitable material approved by the contracting officer. The contractor shall exercise extreme care to prevent pollution of the ground water by these actions.

7. Measurement and payment

Method 1—Items of work listed in the bid schedule for removal of water, diverting surface water, and dewatering construction sites and borrow areas are paid for at the contract lump sum prices. Such payment will constitute full compensation for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work.

Method 2—Items of work listed in the bid schedule for removal of water, diverting surface water, dewatering construction sites, and dewatering borrow areas are paid for at the contract lump sum prices. Such payment will constitute full compensation for furnishing, installing, operating, and maintaining the necessary trenches, drains, sumps, pumps, and piping and for all labor, equipment, tools, and all other items necessary and incidental to the completion of the work. The exception is that additional payment for pumping to dewater borrow areas and the removal of water will be made as described in the following paragraph.

If pumping to dewater borrow areas is a contract bid item, payment is made at the contract unit price, which shall be the price per 1,000 gallons shown in the bid schedule. Such payment will constitute full compensation for pumping only. Compensation for equipment and preparation and for other costs associated with pumping is included in the lump sum payment for removal of water or the lump sum payment for dewatering the borrow areas. Payment is made only for pumping that is necessary to dewater borrow areas that cannot be effectively drained by gravity or that must have the water table lowered to be usable as a suitable borrow source. Pumping for other purposes will not be included for payment under this item.

All Methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the contract line item to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 8 of this specification.

8. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

a. Subsidiary Item – Removal of Water

- 1) This item of work shall consist of all work necessary to divert surface water and/or dewatering of the construction site area as needed to complete the installation of the works.
- 2) Earthen cofferdams will be installed at or near the work limits to maintain the water in any existing wetland pool that extends beyond the work limits. They shall be removed once work is completed in the area but prior to seeding.
- 3) Pumped water shall not be discharged directly into the Graham McCulloch ditch or roadside ditches. Pumped water shall be filtered through a rock riprap splash pad, filter bag, a rolloff box or other approved means prior to entering ditches.
- 4) Limited sections, no wider than 30 lin.ft. and no more than 1 per every 500 lin.ft., of the old berm may be opened ahead of time to allow for dewatering of the site. Stabilize these areas with a temporary lining of rock riprap.
- 5) Furnishing of a Dewatering Plan is not required.

No separate payment shall be made for Removal of Water. Compensation for this item will be included in the payment for the following Bid Item 18 – Earthfill, Berm.

Construction Specification 21—Excavation

1. Scope

The work shall consist of the excavation required by the drawings and specifications and disposal of the excavated materials.

2. Classification

Excavation is classified as common excavation, rock excavation, or unclassified excavation in accordance with the following definitions.

Common excavation is defined as the excavation of all materials that can be excavated, transported, and unloaded using heavy ripping equipment and wheel tractor-scrapers with pusher tractors or that can be excavated and dumped into place or loaded onto hauling equipment by excavators having a rated capacity of one cubic yard or larger and equipped with attachments (shovel, bucket, backhoe, dragline, or clam shell) appropriate to the material type, character, and nature of the materials.

Rock excavation is defined as the excavation of all hard, compacted, or cemented materials that require blasting or the use of ripping and excavating equipment larger than defined for common excavation. The excavation and removal of isolated boulders or rock fragments larger than 1 cubic yard encountered in materials otherwise conforming to the definition of common excavation shall be classified as rock excavation. The presence of isolated boulders or rock fragments larger than 1 cubic yard is not in itself sufficient cause to change the classification of the surrounding material.

For the purpose of these classifications, the following definitions shall apply:

Heavy ripping equipment is a rear-mounted, heavy duty, single-tooth, ripping attachment mounted on a track type tractor having a power rating of at least 250 flywheel horsepower unless otherwise specified in section 10.

Wheel tractor-scraper is a self-loading (not elevating) and unloading scraper having a struck bowl capacity of at least 12 cubic yards.

Pusher tractor is a track type tractor having a power rating of at least 250 flywheel horsepower equipped with appropriate attachments.

Unclassified excavation is defined as the excavation of all materials encountered, including rock materials, regardless of their nature or the manner in which they are removed.

3. Blasting

The transportation, handling, storage, and use of dynamite and other explosives shall be directed and supervised by a person(s) of proven experience and ability who is authorized and qualified to conduct blasting operations.

Blasting shall be done in a manner as to prevent damage to the work or unnecessary fracturing of the underlying rock materials and shall conform to any special requirements in section 10 of this specification. When specified in section 10, the contractor shall furnish the engineer, in writing, a blasting plan before blasting operations begin.

4. Use of excavated material

Method 1—To the extent they are needed, all suitable material from the specified excavations shall be used in the construction of required permanent earthfill or rockfill. The suitability of material for specific purposes is determined by the engineer. The contractor shall not waste or otherwise dispose of suitable excavated material.

Method 2—Suitable material from the specified excavations may be used in the construction of required earthfill or rockfill. The suitability of material for specific purposes is determined by the engineer.

5. Disposal of waste materials

Method 1—All surplus or unsuitable excavated materials are designated as waste and shall be disposed of at the locations shown on the drawings.

Method 2—All surplus or unsuitable excavated materials are designated as waste and shall be disposed of by the contractor at sites of his own choosing away from the site of the work. The disposal shall be in an environmentally acceptable manner that does not violate local rules and regulations.

6. Excavation limits

Excavations shall comply with OSHA Construction Industry Standards (29CFR Part 1926) Subpart P, Excavations, Trenching, and Shoring. All excavations shall be completed and maintained in a safe and stable condition throughout the total construction phase. Structure and trench excavations shall be completed to the specified elevations and to the length and width required to safely install, adjust, and remove any forms, bracing, or supports necessary for the installation of the work. Excavations outside the lines and limits shown on the drawings or specified herein required to meet safety requirements shall be the responsibility of the contractor in constructing and maintaining a safe and stable excavation.

7. Borrow excavation

When the quantities of suitable material obtained from specified excavations are insufficient to construct the specified earthfills and earth backfills, additional material shall be obtained from the designated borrow areas. The extent and depth of borrow pits within the limits of the designated borrow areas shall be as specified in section 10 or as approved by the engineer.

Borrow pits shall be excavated and finally dressed to blend with the existing topography and sloped to prevent ponding and to provide drainage.

8. Overexcavation

Excavation in rock beyond the specified lines and grades shall be corrected by filling the resulting voids with portland cement concrete made of materials and mix proportions approved by the engineer. Concrete that will be exposed to the atmosphere when construction is completed shall meet the requirements of concrete selected for use under Construction Specification 31, Concrete for Major Structures, or 32, Structure Concrete, as appropriate.

Concrete that will be permanently covered shall contain not less than five bags of cement per cubic yard. The concrete shall be placed and cured as specified by the engineer.

Excavation in earth beyond the specified lines and grades shall be corrected by filling the resulting voids with approved, compacted earthfill. The exception to this is that if the earth is to become the subgrade for riprap, rockfill, sand or gravel bedding, or drainfill, the voids may be filled with material conforming to the specifications for the riprap, rockfill, bedding, or drainfill. Before correcting an overexcavation condition, the contractor shall review the planned corrective action with the engineer and obtain approval of the corrective measures.

9. Measurement and payment

For items of work for which specific unit prices are established in the contract, the volume of each type and class of excavation within the specified pay limits is measured and computed to the nearest cubic yard by the method of average cross-sectional end areas or by methods outlined in section 10 of this specification. Regardless of quantities excavated, the measurement for payment is made to the specified pay limits except that excavation outside the specified lines and grades directed by the engineer to remove unsuitable material is included. Excavation required because unsuitable conditions result from the contractor's improper construction operations, as determined by the engineer, is not included for measurement and payment.

Method 1—The pay limits shall be as designated on the drawings.

Method 2—The pay limits shall be defined as follows:

- a. The upper limit shall be the original ground surface as it existed before the start of construction operations except that where excavation is performed within areas designated for previous excavation or earthfill, the upper limit shall be the modified ground surface resulting from the specified previous excavation or earthfill.
- b. The lower and lateral limits shall be the neat lines and grades shown on the drawings.

Method 3—The pay limits shall be defined as follows:

- a. The upper limit shall be the original ground surface as it existed before the start of construction operations except that where excavation is performed within areas designated for previous excavation or earthfill, the upper limit shall be the modified ground surface resulting from the specified previous excavation or earthfill.
- b. The lower and lateral limits shall be the true surface of the completed excavation as directed by the engineer.

Method 4—The pay limits shall be defined as follows:

- a. The upper limit shall be the original ground surface as it existed before the start of construction operations except that where excavation is performed within areas designated for previous excavation or earthfill, the upper limit shall be the modified ground surface resulting from the specified previous excavation or earthfill.
- b. The lower limit shall be at the bottom surface of the proposed structure.
- c. The lateral limits shall be 18 inches outside of the outside surface of the proposed structure or shall be vertical planes 18 inches outside of and parallel to the footings, whichever gives the larger pay quantity, except as provided in d below.

- d. For trapezoidal channel linings or similar structures that are to be supported upon the sides of the excavation without intervening forms, the lateral limits shall be at the underside of the proposed lining or structure.
- e. For the purposes of the definitions in b, c, and d, above, any specified bedding or drainfill directly beneath or beside the structure will be considered to be a part of the structure.

All methods—The following provisions apply to all methods of measurement and payment.

Payment for each type and class of excavation is made at the contract unit price for that type and class of excavation. Such payment will constitute full compensation for all labor, materials, equipment, and all other items necessary and incidental to the performance of the work except that extra payment for backfilling overexcavation will be made in accordance with the following provisions.

Payment for backfilling overexcavation, as specified in section 8 of this specification, is made only if the excavation outside specified lines and grades is directed by the engineer to remove unsuitable material and if the unsuitable condition is not a result of the contractor's improper construction operations as determined by the engineer.

Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 10 of this specification.

10. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

- a. Excavation is classified as common.
- b. Use of Excavated Materials shall be by Method 1.
- c. Disposal of Waste Materials shall be by Method 1.
- d. Bid Item 14 - Excavation, Topsoil Removal and Replaced – Borrow Areas
 - (1) This item of work shall consist of performing all necessary operations to excavate, stockpile and replace the topsoil from the borrow areas as shown on the drawings.
 - (2) Within 7 days after stockpiling the topsoil, temporarily cover the piles with straw or bonded fiber matrix hydro-mulch to achieve a minimum of 70% ground cover. No separate payment will be made for mulching the piles. Payment will be included in the payment for the excavation.
 - (3) Measurement and payment shall be by Method 2.

e. Bid Item 15 – Excavation, Removal of Old Berm & Channel Excavation

- (1) This item of work shall consist of performing all necessary operations to remove the old berm along Graham McCulloch ditch as shown on the drawings. Also included is the excavation of the ditch channel bank as shown on the drawings.
- (2) To minimize the disturbed area, removal of the old berm shall only proceed concurrently with the constructing of the new berm. Limited sections, no wider than 30 lin.ft. and no more than 1 per every 500 lin.ft., of the old berm may be opened ahead of time to allow for dewatering of the site. Stabilize these areas with a temporary lining of rock riprap.
- (3) Measurement and payment shall be by Method 2.

f. Bid Item 16 – Excavation, Temporary Ditch Crossing

- (1) This item of work shall consist of excavating the ditch banks to accommodate equipment crossing the Graham McCulloch ditch at approximate Berm CL Sta. 26+50. The extents are as needed to accommodate the contractor's equipment.
- (2) The crossing is to be filled back in upon completion of the work and returned to the approximate channel dimensions.
- (3) Included in this item, is any supplemental items that may be needed to accommodate the use of the crossing.
- (4) A minimum of 30 days prior to constructing the crossing, the contractor is to submit for approval a plan with shop drawings on how the crossing is to be built, maintained and the channel restored.
- (5) Measurement and payment will be made at the contract lump sum price.

g. Subsidiary Item, Excavation

- (1) This item shall consist of all common excavation required for clearing and grubbing, structure removal, the installation of the access and staging area, the preparation and installation of any of the earthfill areas, pipe and other structures, chain link fence and rock riprap as shown on the drawings.

- (2) No separate payment will be made for this excavation. Compensation for this work will be included in the following bid items:

Bid Item 1, Clearing Grubbing
Bid Item 2 thru 4, Structure Removal
Bid Item 5, Pollution Control – Access and Staging Area
Bid Item 17 thru 20, Earthfill
Bid Item 22, Precast Concrete Catch Basin
Bid Item 23, Plastic Pipe
Bid Item 24 thru #26, Rock Riprap & Rock Berm
Bid Item 27, Chain Link Fence – Berm Notch

21-5

Construction Specification 23—Earthfill

1. Scope

The work consists of the construction of earth embankments, other earthfills, and earth backfills required by the drawings and specifications.

Earthfill is composed of natural earth materials that can be placed and compacted by construction equipment operated in a conventional manner.

Earth backfill is composed of natural earth material placed and compacted in confined spaces or adjacent to structures (including pipes) by hand tamping, manually directed power tampers or vibrating plates, or their equivalent.

2. Material

All fill material shall be obtained from required excavations and designated borrow areas. The selection, blending, routing, and disposition of material in the various fills shall be subject to approval by the engineer.

Fill materials shall contain no frozen soil, sod, brush, roots, or other perishable material. Rock particles larger than the maximum size specified for each type of fill shall be removed prior to compaction of the fill.

The types of material used in the various fills shall be as listed and described in the specifications and drawings.

3. Foundation preparation

Foundations for earthfill shall be stripped to remove vegetation and other unsuitable material or shall be excavated as specified.

Except as otherwise specified, earth foundation surfaces shall be graded to remove surface irregularities and shall be scarified parallel to the axis of the fill or otherwise acceptably scored and loosened to a minimum depth of 2 inches. The moisture content of the loosened material shall be controlled as specified for the earthfill, and the surface material of the foundation shall be compacted and bonded with the first layer of earthfill as specified for subsequent layers of earthfill.

Earth abutment surfaces shall be free of loose, uncompacted earth in excess of 2 inches in depth normal to the slope and shall be at such a moisture content that the earthfill can be compacted against them to produce a good bond between the fill and the abutments.

Rock foundation and abutment surfaces shall be cleared of all loose material by hand or other effective means and shall be free of standing water when fill is placed upon them. Occasional rock outcrops in earth foundations for earthfill, except in dams and other structures designed to restrain the movement of water, shall not require special treatment if they do not interfere with compaction of the foundation and initial layers of the fill or the bond between the foundation and the fill.

Foundation and abutment surfaces shall be no steeper than one horizontal to one vertical unless otherwise specified. Test pits or other cavities shall be filled with compacted earthfill conforming to the specifications for the earthfill to be placed upon the foundation.

4. Placement

Earthfill shall not be placed until the required excavation and foundation preparation have been completed and the foundation has been inspected and approved by the engineer. Earthfill shall not be placed upon a frozen surface nor shall snow, ice, or frozen material be incorporated in the earthfill matrix.

Earthfill shall be placed in approximately horizontal layers. The thickness of each layer before compaction shall not exceed the maximum thickness specified in section 10 or shown on the drawings. Materials placed by dumping in piles or windrows shall be spread uniformly to not more than the specified thickness before being compacted.

Hand compacted earth backfill shall be placed in layers whose thickness before compaction does not exceed the maximum thickness specified for layers of earth backfill compacted by manually directed power tampers.

Earth backfill shall be placed in a manner that prevents damage to the structures and allows the structures to assume the loads from the earth backfill gradually and uniformly. The height of the earth backfill adjacent to a structure shall be increased at approximately the same rate on all sides of the structure.

Earthfill and earth backfill in dams, levees, and other structures designed to restrain the movement of water shall be placed to meet the following additional requirements:

- (a) The distribution of materials throughout each zone shall be essentially uniform, and the earthfill shall be free from lenses, pockets, streaks, or layers of material differing substantially in texture, moisture content, or gradation from the surrounding material. Zone earthfills shall be constructed concurrently unless otherwise specified.
- (b) The surface of each layer shall be scarified parallel to the axis of the fill to a depth of not less than 2 inches before the next layer is placed.
- (c) The top surface of embankments shall be maintained approximately level during construction with two exceptions: A crown or cross-slope of about 2 percent shall be maintained to ensure effective drainage, or as otherwise specified for drainfill or sectional zones.
- (d) Dam embankments shall be constructed in continuous layers from abutment to abutment except where openings to facilitate construction or to allow the passage of streamflow during construction are specifically authorized in the contract.
- (e) Embankments built at different levels as described under (c) or (d) above shall be constructed so that the slope of the bonding surfaces between embankment in place and embankment to be placed is not steeper than 3 feet horizontal to 1 foot vertical. The bonding surface of the embankment in place shall be stripped of all material not meeting the requirements of this specification and shall be scarified, moistened, and recompactd when the new earthfill is placed against it. This ensures a good bond with the new earthfill and obtains the specified moisture content and density at the contact of the in-place and new earthfills.

5. Control of moisture content

During placement and compaction of earthfill and earth backfill, the moisture content of the material being placed shall be maintained within the specified range.

The application of water to the earthfill material shall be accomplished at the borrow areas insofar as practicable. Water may be applied by sprinkling the material after placement on the earthfill, if necessary. Uniform moisture distribution shall be obtained by disking.

Material that is too wet when deposited on the earthfill shall either be removed or be dried to the specified moisture content prior to compaction.

If the top surface of the preceding layer of compacted earthfill or a foundation or abutment surface in the zone of contact with the earthfill becomes too dry to permit suitable bond, it shall either be removed or scarified and moistened by sprinkling to an acceptable moisture content before placement of the next layer of earthfill.

6. Compaction

Earthfill—Earthfill shall be compacted according to the following requirements for the class of compaction specified:

Class A compaction—Each layer of earthfill shall be compacted as necessary to provide the density of the earthfill matrix not less than the minimum density specified in Section 10 or identified on the drawings. The earthfill matrix is defined as the portion of the earthfill material finer than the maximum particle size allowed in the reference compaction test method specified (ASTM D698 or ASTM D1557).

Class B compaction—Each layer of earthfill shall be compacted to a mass density not less than the minimum density specified.

Class C compaction—Each layer of earthfill shall be compacted by the specified number of passes of the type and weight of roller or other equipment specified or by an approved equivalent method. Each pass shall consist of at least one passage of the roller wheel or drum over the entire surface of the layer.

Earth backfill—Earth backfill adjacent to structures shall be compacted to a density equivalent to that of the surrounding in-place earth material or adjacent required earthfill or earth backfill. Compaction shall be accomplished by hand tamping or manually directed power tampers, plate vibrators, walk-behind, miniature, or self-propelled rollers. Unless otherwise specified heavy equipment including backhoe mounted power tampers or vibrating compactors and manually directed vibrating rollers shall not be operated within 3 feet of any structure. Towed or self-propelled vibrating rollers shall not be operated within 5 feet of any structure. Compaction by means of drop weights operating from a crane or hoist is not permitted.

The passage of heavy equipment will not be allowed:

- Over cast-in-place conduits within 14-days after placement of the concrete
- Over cradled or bedded precast conduits within 7 days after placement of the concrete cradle or bedding
- Over any type of conduit until the backfill has been placed above the top surface of the structure to a height equal to one-half the clear span width of the structure or pipe or 3 feet, whichever is greater, except as may be specified in section 10.

Compacting of earth backfill adjacent to structures shall not be started until the concrete has attained the strength specified in section 10 for this purpose. The strength is determined by compression testing of test cylinders cast by the contractor's quality control personnel for this purpose and cured at the work site in the manner specified in ASTM C 31 for determining when a structure may be put into service.

When the required strength of the concrete is not specified as described above, compaction of earth backfill adjacent to structures shall not be started until the following time intervals have elapsed after placement of the concrete.

Structure	Time interval (days)
Vertical or near-vertical walls with earth loading on one side only	14
Walls backfilled on both sides simultaneously	7
Conduits and spillway risers, cast-in-place (with inside forms in place)	7
Conduits and spillway risers, cast-in-place (inside forms removed)	14
Conduits, pre-cast, cradled	2
Conduits, pre-cast, bedded	1
Cantilever outlet bents (backfilled both sides simultaneously)	3

7. Reworking or removal and replacement of defective earthfill

Earthfill placed at densities lower than the specified minimum density or at moisture contents outside the specified acceptable range of moisture content or otherwise not conforming to the requirements of the specifications shall be reworked to meet the requirements or removed and replaced by acceptable earthfill. The replacement earthfill and the foundation, abutment, and earthfill surfaces upon which it is placed shall conform to all requirements of this specification for foundation preparation, approval, placement, moisture control, and compaction.

8. Testing

During the course of the work, the contractor shall perform quality control tests, as applicable, to identify earthfill and earth backfill materials; determine the reference maximum density and optimum moisture content; and document that the moisture content of material at the time of compaction and the density of earthfill and earth backfill in place conform to the requirements of this specification.

Determining Reference Maximum Density and Optimum Moisture Content—For Class A compaction, the reference maximum density and optimum moisture content shall be determined in accordance with the compaction test and method specified on the drawings or in section 10.

Documenting Specification Conformance—In-place densities of earthfill and earth backfill requiring Class A compaction shall be measured in accordance with ASTM D1556, D2167, D2937, or D6938. Moisture contents of earthfill and earth backfill at the time of compaction shall be measured in accordance with ASTM D2216, D4643, or D6938. Values of moisture content determined by ASTM D2216 are considered the true value of the soil moisture. Values of moisture content determined by ASTM D4643 or D6938 shall be verified by comparison to values obtained by ASTM D2216. Values of in-place density and moisture content determined by these tests shall be compared to the minimum density and moisture content range specified on the drawings or in section 10.

Correction for Oversize Particles—If the materials to be used for earthfill or earth backfill contain more than 5 percent by dry weight of oversize rock particles (particles larger than those allowed in the specified compaction test and method), corrections for oversize particles shall be made using the appropriate procedures explained in ASTM D4718.

9. Measurement and payment

For items of work for which specific unit prices are established in the contract, the volume of each type and compaction class of earthfill and earth backfill within the specified zone boundaries and pay limits is measured and computed to the nearest cubic yard by the method of average cross-sectional end areas. Unless otherwise specified in section 10, no deduction in volume is made for embedded items, such as, but not limited to, conduits, inlet structures, outlet structures, embankment drains, sand diaphragm and outlet, and their appurtenances.

The pay limits shall be as defined below, with the further provision that earthfill required to fill voids resulting from overexcavation of the foundation, outside the specified lines and grades, will be included in the measurement for payment only under the following conditions:

- Where such overexcavation is directed by the engineer to remove unsuitable material, and
- Where the unsuitable condition is not a result of the contractor's improper construction operations as determined by the engineer.

Earthfill beyond the specified lines and grades to backfill excavation required for compliance with OSHA requirements will be considered subsidiary to the earthfill bid item(s).

Method 1—The pay limits shall be as designated on the drawings.

Method 2—The pay limits shall be the measured surface of the foundation when approved for placement of the earthfill and the specified neat lines of the earthfill surface.

Method 3—The pay limits shall be the measured surface of the foundation when approved for placement of the earthfill and the measured surface of the completed earthfill.

Method 4—The pay limits shall be the specified pay limits for excavation and the specified neat lines of the earthfill surface.

Method 5—The pay limits shall be the specified pay limits for excavation and the measured surface of the completed earthfill.

Method 6—Payment for each type and compaction class of earthfill and earth backfill is made at the contract unit price for that type and compaction class of earthfill. Such payment will constitute full compensation for all labor, material, equipment, and all other items necessary and incidental to the performance of the work.

Method 7—Payment for each type and compaction class of earthfill and earth backfill is made at the contract unit price for that type and compaction class of earthfill. Such payment will constitute full compensation for all labor, material, equipment, and all other items necessary and incidental to the performance of the work except furnishing, transporting, and applying water to the foundation and earthfill material. Water applied to the foundation and earthfill material is measured and payment made as specified in Construction Specification 10.

All methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 10 of this specification.

10. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

Maximum lift thickness prior to compaction for all Classes of Earthfill is 9".

a. Bid Item 17 - Earthfill, Class A – Cutoff Trench

- (1) This item shall consist of the excavation and placement of earthfill for the cutoff trench under the centerline of the new berm as shown on the drawings.
- (2) Material for the earthfill shall come from excavating the cutoff trench or the borrow areas if unsuitable material is found.
- (3) The earthfill shall be placed to a density of at least 95% Standard Proctor maximum dry density. Testing shall be done as the work proceeds as per the Contractor Quality Control specification. Adjustments in the moisture and compaction effort are to be made as per the testing.
- (4) If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too dry to permit suitable bond, it shall either be removed or scarified and wetted by sprinkling to an acceptable moisture content prior to placement of the next layer of fill.
- (5) If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too slick or saturated, it shall be allowed to dry and shall be thoroughly scarified to a depth of not less than 2 inches before placing additional layers of fill.
- (6) Measurement and payment shall be by Method 4.

b. Bid Item 18 - Earthfill, Class A – Berm

- (1) This item shall consist of the subgrade preparation and placement of earthfill for the new berm as shown on the drawings.
- (2) Material for the earthfill shall come from the old berm and/or the borrow areas.
- (3) For the core of the berm, as shown on the drawings, the earthfill shall be placed to a density of at least 95% Standard Proctor maximum dry density. Testing shall be done as the work proceeds as per the Contractor Quality Control specification. Adjustments in the moisture and compaction effort are to be made as per the testing.
- (4) No compaction is required for placement of the berm spoil and topsoil as shown on the drawings.
- (5) If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too dry to permit suitable bond, it shall either be removed or scarified and wetted by sprinkling to an acceptable moisture content prior to placement of the next layer of fill.

- (6) If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too slick or saturated, it shall be allowed to dry and shall be thoroughly scarified to a depth of not less than 2 inches before placing additional layers of fill.
 - (7) The berm shall be final graded, seeded and mulched as the work progresses. At no point shall more than 2000 lin. ft. of berm be under construction at any one time. If so, work on the berm shall halt until seeding and mulching is within this limit.
 - (8) Measurement and payment shall be by Method 4.
- c. Bid Item 19 - Earthfill, Class C - Along Gravel Utility Road
- (1) This item shall consist of the subgrade preparation and placement of earthfill for the area along the gravel Utility Road as shown on the drawings.
 - (2) Material for the earthfill shall come from the borrow areas.
 - (3) Compact each lift with a minimum of 3 passes with track type equipment or loaded earth moving equipment.
 - (4) The fill material shall have moisture content sufficient to secure compaction. When kneaded in the hand, it will form a ball which does not readily separate when struck sharply with a pencil and will not extrude out of the hand when squeezed tightly.
 - (5) If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too dry to permit suitable bond, it shall either be removed or scarified and wetted by sprinkling to an acceptable moisture content prior to placement of the next layer of fill.
 - (6) If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too slick or saturated, it shall be allowed to dry and shall be thoroughly scarified to a depth of not less than 2 inches before placing additional layers of fill.
 - (7) Measurement and payment shall be by Method 4.
- d. Bid Item 20 - Earthfill, Class C – Towpath Trailhead Area
- (1) This item shall consist of the subgrade preparation, placement of earthfill and grading of the area between the gravel Utility Road and Engle Road at the Towpath Trailhead as shown on the drawings.
 - (2) Material for the earthfill shall come from the borrow areas.

- (3) Compact each lift with a minimum of 3 passes with track type equipment or loaded earth moving equipment.
- (4) The fill material shall have moisture content sufficient to secure compaction. When kneaded in the hand, it will form a ball which does not readily separate when struck sharply with a pencil and will not extrude out of the hand when squeezed tightly.
- (5) If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too dry to permit suitable bond, it shall either be removed or scarified and wetted by sprinkling to an acceptable moisture content prior to placement of the next layer of fill.
- (6) If the top surface of the preceding layer of compacted fill or a foundation or abutment surface in the zone of contact with the fill becomes too slick or saturated, it shall be allowed to dry and shall be thoroughly scarified to a depth of not less than 2 inches before placing additional layers of fill.
- (7) Measurement and payment shall be by Method 4.

e. Subsidiary Item – Structure Backfill

- (1) This item of work shall consist of placement of all earthfill required to install all structures and pipe conduits as shown on the drawings and to fill the voids created by structure removal.
- (2) Compaction around structures shall be by hand as described in this specification for backfill. All structure backfill materials shall be placed and spread in layers not to exceed 4 inches in thickness before compaction.
- (3) No separate payment shall be made for structure backfill. Compensation for this item will be included in payment for Bid Item 2 thru 4, Structure Removal and Bid Items 23, Plastic Pipe.

Construction Specification 25—Rockfill

1. Scope

The work consists of the construction of rockfill zones of embankments and other rockfills required by the drawings and specifications, including bedding where specified.

2. Material

Material for rockfill and bedding shall be obtained from the specified sources unless otherwise specified in section 10 of this specification. The material shall be excavated, selected, processed, and handled as necessary to conform to the specified gradation requirements.

3. Foundation preparation

Foundations for rockfill shall be stripped to remove vegetation and other unsuitable material or shall be excavated as specified.

Except as otherwise specified, earth foundation surfaces shall be graded to remove surface irregularities, and test pits or other cavities shall be filled with compacted earthfill of approximately the same kind and density as the adjacent foundation material.

Rock foundation surfaces shall be cleared of all loose material not conforming to the specifications for the rockfill.

Abutments for rockfill zones of embankments shall be prepared as specified above for foundations.

Rockfill and/or bedding shall not be placed until the foundation preparation is completed and the foundation and excavations have been inspected and approved.

4. Bedding

When a bedding layer beneath rockfill is specified, the bedding material shall be spread uniformly on the prepared subgrade surfaces to the depth indicated. Compaction of the bedding material shall be as specified in section 10 of this specification.

5. Placement

Method 1—The rock shall be dumped and spread into position in approximately horizontal layers not to exceed 3 feet in thickness. It shall be placed to produce a reasonably homogeneous stable fill that contains no segregated pockets of large or small fragments or large unfilled spaces caused by bridging of the larger rock fragments.

Method 2—The rock shall be dumped and spread into position in approximately horizontal layers not to exceed 3 feet in thickness. The rock shall be placed so that the completed fill shall be graded with the smaller rock fragments placed in the inner portion of the embankment and the larger rock fragments placed on the outer slopes. Rock shall be placed to produce a stable fill that contains no large unfilled spaces caused by bridging of the larger fraction.

6. Control of moisture

The moisture content of rockfill material shall be controlled as specified in section 10 of this specification. When the addition of water is required, it shall be applied in a manner to avoid excessive wetting of adjacent earthfill. Except as specified in section 10 of this specification, control of the moisture content is not required.

The moisture content of the bedding material shall be controlled to ensure that bulking of the sand materials does not occur during compaction operations.

7. Compaction of rockfill

Rockfill shall be compacted as described below for the class of compaction specified or by an approved equivalent method.

Class I compaction—Each layer of fill shall be compacted by at least four passes over the entire surface with a steel-drum vibrating roller that weighs at least 5 tons and exerting a vertical vibrating force of not less than 20,000 pounds at a frequency not less than 1,200 times per minute.

Class II compaction—Each layer of fill shall be compacted by at least four passes over the entire surface by a track of a crawler-type tractor weighing at least 20 tons.

Class III compaction—No compaction is required beyond that resulting from the placing and spreading operations.

Heavy equipment shall not be operated within 2 feet of any structure. Vibrating rollers shall not be operated within 5 feet of any structure. Compaction by means of drop weights operating from a crane, hoist, or similar equipment is not permitted.

When compaction other than Class III compaction is specified, rockfill placed in trenches or other locations inaccessible to heavy equipment shall be compacted by manually controlled pneumatic or vibrating tampers or by equivalent methods approved by the engineer.

8. Compaction of bedding

Bedding shall be compacted according to the following requirements for the Class of compaction specified:

Class A compaction—Each layer of bedding shall be compacted to a relative density of not less than 70 percent as determined by ASTM Method D 4254.

Class I compaction—Each layer of bedding shall be compacted by at least two passes over the entire surface with a steel-drum vibrating roller weighing at least 5 tons and exerting a vertical vibrating force not less than 20,000 pounds at a frequency not less than 1,200 times per minute, or an approved equivalent method.

Class II compaction—Each layer of bedding shall be compacted by one of the following methods or by an equivalent method approved by the engineer:

- a. At least two passes over the entire surface with pneumatic rubber-tired roller exerting a minimum pressure of 75 pounds per square inch. A pass is defined as at least one passage of the roller wheel, track, tire, or drum over the entire surface of the bedding layer.
- b. At least four passes over the entire surface with the track of a crawler-type tractor weighing a minimum of 20 tons.
- c. Controlled movement of the hauling equipment so that the entire surface is traversed by a minimum of one tread track of the loaded equipment.

Class III compaction—No compaction is required beyond that resulting from the placing and spreading operations.

Heavy equipment shall not be operated within 2 feet of any structure. Vibrating rollers shall not be operated within 5 feet of any structure. Compaction by means of drop weights operating from a crane, hoist, or similar equipment is not permitted.

When compaction other than Class III is specified, bedding placed in trenches or other locations inaccessible to heavy equipment shall be compacted by manually controlled pneumatic or vibrating tampers or by equivalent methods approved by the engineer.

9. Measurement and payment

For items of work for which specific unit prices are established in the contract, the volume of each type of rockfill, including bedding, with the zone boundaries and limits specified on the drawings or established by the engineer is measured and computed to the nearest cubic yard by the method of average cross-sectional end areas.

Payment for each type of rockfill is made at the contract unit price for that type of fill. Except as otherwise specified in section 10 of this specification, such payment will constitute full compensation for all labor, equipment, material, and all other items necessary and incidental to the performance of the work including furnishing, placing, and compacting the bedding material.

Compensation for any type of work described in the contract, but not listed in the bid schedule is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 10 of this specification.

10. Items of work and construction details

Items of work to be in conformance with this specification and construction details are:

- a. Bid Item 21, Rockfill – Gravel Utility Road
 - (1) This item shall consist of the placement of INDOT #53 or #73 stone fill to build the berm on the gravel utility road as shown on the drawings.

- (2) Material for the fill shall come from an approved quarry.
- (3) No bedding is required.
- (4) Placement shall be by Method #1 except the layer thickness is reduced to 1 foot.
- (5) No additional water will be required for moisture control.
- (6) Class I compaction is required.
- (7) Payment will be as specified in Section 9.

Construction Specification 32—Structure Concrete

1. Scope

The work shall consist of furnishing, forming, placing, finishing, and curing portland cement concrete as required to build the structures described in section 24 of this specification.

2. Material

Aggregates shall conform to the requirements of Material Specification 522, Aggregates for Portland Cement Concrete, unless otherwise specified. The grading of coarse aggregates shall be as specified in section 24.

Portland cement shall conform to the requirements of Material Specification 531, Portland Cement, for the specified type.

Fly ash shall conform to the requirements of Material Specification 532, Supplementary Cementitious Materials.

Air-entraining admixtures shall conform to the requirements of Material Specification 533, Chemical Admixtures for Concrete. If air-entraining cement is used, any additional air-entraining admixture shall be of the same type as that in the cement.

Water reducing and/or retarding admixtures shall conform to the requirements of Material Specification 533, Chemical Admixtures for Concrete.

Curing compound shall conform to the requirements of Material Specification 534, Concrete Curing Compound.

Preformed expansion joint filler shall conform to the requirements of Material Specification 535, Preformed Expansion Joint Filler.

Waterstops shall conform to the requirements of Material Specifications 537, Nonmetallic Waterstops, and 538, Metal Waterstops, for the specified kinds.

Water used in mixing and curing concrete shall be clean and free from injurious amounts of oil, salt, acid, alkali, organic matter, or other deleterious substances.

3. Class of concrete

Concrete for structure concrete shall be classified as follows:

Class of concrete	Maximum net water content (gal/bag)	Minimum cement content (bags/yd ³)
3000M	6	5.5
4000M	6	6

4. Air content and consistency

Unless otherwise specified, the slump shall be 3 to 5 inches. If air entrainment is specified, the air content, by volume, shall be 4 to 7 percent of the volume of the concrete. When specified, directed, or approved by the engineer, a water-reducing, set-retarding, or other admixture shall be used. High range, water reducing agents (superplasticizers) may be used to increase workability, reduce water content, and control concrete temperature in hot weather. The maximum slump after adding high range water reducing agents shall be 7.5 inches.

5. Design of the concrete mix

The proportions of the aggregates shall be such as to produce a concrete mixture that works readily into the corners and angles of the forms and around reinforcement when consolidated, but does not segregate or exude free water during consolidation.

Fly ash may be used as a partial substitution for portland cement in an amount of no more than 25 percent (by weight) of the cement in the concrete mix, unless otherwise specified.

The maximum water to cement ratio shall be 0.5 unless otherwise specified. When more than one cementitious material is used, the maximum water to cementitious materials ratio shall be 0.5 unless otherwise specified.

Before the concrete is placed, the contractor shall furnish the contracting officer, for approval, a statement of the materials and mix proportions (including admixtures, if any) intended for use. The statement shall include evidence satisfactory to the contracting officer that the materials and proportions will produce concrete conforming to this specification. The materials and proportions so stated shall constitute the "job mix." After a job mix has been approved, neither the source, character, or grading of the aggregates nor the type or brand of cement or admixture shall be changed without prior notice to the contracting officer. If such changes are necessary, no concrete containing such new or altered material shall be placed until the contracting officer has approved a revised job mix.

6. Inspection and testing

The engineer shall have free entry to the plant and equipment furnishing concrete under the contract. Proper facilities shall be provided for the engineer to inspect materials, equipment, and processes and to obtain samples of the concrete. All tests and inspections will be conducted so as not to interfere unnecessarily with manufacture and delivery of the concrete.

7. Handling and measurement of material

Materials shall be stockpiled and batched by methods that prevent segregation or contamination of aggregates and ensure accurate proportioning of the ingredients of the mix. Except as otherwise provided in section 8, cement and aggregates shall be measured as follows:

Cement shall be measured by weight or in bags of 94 pounds each. When cement is measured in bags, no fraction of a bag shall be used unless weighed.

Aggregates shall be measured by weight. Mix proportions shall be based on saturated, surface-dry weight. The batch weight of each aggregate shall be the required saturated, surface-dry weight plus the weight of surface moisture it contains.

Water shall be measured, by volume or by weight, to an accuracy within 1 percent of the total quantity of water required for the batch.

Admixtures shall be measured within a limit of accuracy of 3 percent.

8. Mixers and mixing

Concrete shall be uniform and thoroughly mixed when delivered to the work site. Variations in slump of more than 1 inch within a batch are considered evidence of inadequate mixing and shall be corrected by increasing mixing time or other acceptable alternative.

For stationary mixers, the mixing time after all cement and aggregates are in the mixer drum shall be not less than 1.5 minutes. When concrete is mixed in a truck mixer, the number of revolutions of the drum or blades at mixing speed shall be not less than 70 nor more than 100.

Unless otherwise specified, volumetric batching and continuous mixing at the construction site are permitted. To produce concrete meeting the specified proportioning and uniformity requirements, the batching and mixing equipment shall conform to the requirements of ASTM Specification C 685 and shall be demonstrated by tests with the job mix before the concrete is placed. Concrete made by this method shall be produced, inspected, and certified in conformance with sections 6, 7, 8, 13, and 14 of ASTM Specification C 685.

No mixing water in excess of the amount called for by the job mix shall be added to the concrete during mixing or hauling or after arrival at the delivery point.

9. Forms

Forms shall be of wood, plywood, steel, or other approved material and shall be mortar tight. The forms and associated falsework shall be substantial and unyielding and shall be constructed so that the finished concrete will conform to the specified dimensions and contours. Form surfaces shall be smooth and free from holes, dents, sags, or other irregularities. Forms shall be coated with a nonstaining form release agent before being set into place.

Metal ties or anchorages within the forms shall be equipped with cones, she-bolts or other devices that permit their removal to a depth of at least 1 inch without injury to the concrete. Ties designed to break off below the surface of the concrete shall not be used without cones.

All edges that will be exposed to view when the structure is completed shall be chamfered, unless finished with molding tools as specified in Section 18.

10. Preparation of forms and subgrade

Prior to placement of concrete, the forms and subgrade shall be free of chips, sawdust, debris, water, ice, snow, extraneous oil, mortar, or other harmful substances or coatings and the temperature of all surfaces to be in contact with the new concrete shall be not be less than 40 degrees Fahrenheit. Any oil on the reinforcing steel or other surfaces required to be bonded to the concrete shall be removed. Rock surfaces shall be cleaned by air-water cutting, wet sandblasting, or wire brush scrubbing, as necessary, and shall be wetted immediately before placement of concrete. The earth surface shall be firm and damp. Placement of concrete on mud, dried earth, or uncompacted fill or frozen subgrade is not permitted.

Items to be embedded in the concrete shall be positioned accurately and anchored firmly.

Weepholes in walls or slabs shall be formed with nonferrous material.

11. Conveying

Concrete shall be delivered to the site and discharged into the forms within 1-1/2 hours after the introduction of the cement to the aggregates. In hot weather or under conditions contributing to quick stiffening of the concrete, the time between the introduction of the cement to the aggregates and discharge shall not exceed 45 minutes.

The engineer may allow a longer time, provided the setting time of the concrete is increased a corresponding amount by the addition of an approved set-retarding admixture. In any case, concrete shall be conveyed from the mixer to the forms as rapidly as practicable by methods that prevent segregation of the aggregates and assure no loss of mortar occurs.

12. Placing

Concrete shall not be placed until the subgrade, forms, steel reinforcement, and embedded items have been inspected and approved. No concrete shall be placed except in the presence of the engineer. The contractor shall give reasonable notice to the engineer each time concrete is to be placed. Such notice shall provide sufficient time for the engineer to inspect the subgrade, forms, steel reinforcement, and other preparations for compliance with the specifications. Other preparations include, but are not limited to, the concrete mixing plant; delivery equipment system; placing, finishing, and curing equipment and system; schedule of work; workforce; and heating or cooling facilities, if applicable. Deficiencies are to be corrected before concrete is delivered for placing.

The concrete shall be deposited as closely as possible to its final position in the forms. It shall be worked into the corners and angles of the forms and around all reinforcement and embedded items in a manner to prevent segregation of aggregates or excessive laitance. Formed concrete shall be placed in horizontal layers not more than 20 inches thick. Concrete shall not be dropped more than 5 feet vertically unless suitable equipment is used to prevent segregation. When high range water reducing agents are used, the concrete shall not be allowed to drop more than 10 feet. Hoppers and chutes, pipes, or "elephant trunks" shall be used as necessary to prevent segregation and the splashing of mortar on the forms and reinforcing steel above the layer being placed.

Immediately after the concrete is placed in the forms, it shall be consolidated by spading, hand tamping, or vibration as necessary to ensure a smooth surface and dense concrete. Each layer shall be consolidated to ensure monolithic bond with the preceding layer. If the surface of a layer of concrete in place sets to the degree that it will not flow and merge with the succeeding layer when spaded or vibrated, the contractor shall discontinue placing concrete and shall make a construction joint according to the procedure specified in section 13.

If placing is discontinued when an incomplete horizontal layer is in place, the unfinished end of the layer shall be formed by a vertical bulkhead.

13. Construction joints

Construction joints shall be made at the locations shown on the drawings. If construction joints are needed that are not shown on the drawings, they shall be placed in locations approved by the engineer.

Where a feather edge would be produced at a construction joint, as in the top surface of a sloping wall, an insert form shall be used so that the resulting edge thickness on either side of the joint is not less than 6 inches.

In walls and columns, as each lift is completed, the top surface shall be immediately and carefully protected from any condition that might adversely affect the hardening of the concrete.

Steel tying and form construction adjacent to concrete in place shall not be started until the concrete has cured at least 12 hours. Before new concrete is deposited on or against concrete that has hardened, the forms shall be retightened. New concrete shall not be placed until the hardened concrete has cured at least 12 hours.

The surface of construction joints shall be cleaned of all unsatisfactory concrete, laitance, coatings, or debris by washing and scrubbing with a wire brush or wire broom or by other means approved by the engineer. The surface shall be kept moist for at least 1 hour before the new concrete is placed.

14. Expansion and contraction joints

Expansion and contraction joints shall be made only at locations shown on the drawings.

Exposed concrete edges at expansion and contraction joints shall be carefully tooled or chamfered, and the joints shall be free of mortar and concrete. Joint filler shall be left exposed for its full length with clean and true edges.

Preformed expansion joint filler shall be held firmly in the correct position as the concrete is placed.

When open joints are specified, they shall be constructed by the insertion and subsequent removal of a wooden strip, metal plate, or other suitable template in such a manner that the corners of the concrete are not chipped or broken. The edges of open joints shall be finished with an edging tool before the joint strips are removed.

15. Waterstops

Waterstops shall be held firmly in the correct position as the concrete is placed. Joints in metal waterstops shall be soldered, brazed, or welded. Joints in rubber or plastic waterstops shall be cemented, welded, or vulcanized as recommended by the manufacturer.

16. Removal of forms

Forms shall not be removed without the approval of the engineer. Forms shall be removed in such a way as to prevent damage to the concrete. Supports shall be removed in a manner that permits the concrete to take the stresses of its own weight uniformly and gradually.

17. Finishing formed surfaces

Immediately after the forms are removed:

- a. All fins and irregular projections shall be removed from exposed surfaces.
- b. The holes produced on all surfaces by the removal of form ties, cone-bolts, and she-bolts shall be cleaned, wetted, and filled with a dry-pack mortar. The mortar will consist of one part portland cement, three parts sand that will pass a No. 16 sieve, and just sufficient water to produce a consistency such that the filling is at the point of becoming rubbery when the material is solidly packed.

18. Finishing unformed surfaces

All exposed surfaces of the concrete shall be accurately screeded to grade and then float finished, unless specified otherwise.

Excessive floating or troweling of surfaces while the concrete is soft is not permitted.

Adding dry cement or water to the surface of the screeded concrete to expedite finishing is not allowed.

Joints and edges on unformed surfaces that will be exposed to view shall be chamfered or finished with molding tools.

19. Curing

Concrete shall be prevented from drying for a curing period of at least 7 days after it is placed. Exposed surfaces shall be kept continuously moist for the entire period, or until curing compound is applied as specified below. Moisture shall be maintained by sprinkling, flooding, or fog spraying, or by covering with continuously moistened canvas, cloth mats, straw, sand, or other approved material. Wood forms left in place during the curing period shall be kept continuously wet. A formed surface shall be thoroughly wetted immediately after forms are removed and shall be kept wet until patching and repairs are completed. Water or covering shall be applied in such a way that the concrete surface is not eroded or otherwise damaged.

Concrete, except at construction joints, may be coated with the approved curing compound instead of continued application of moisture, except as otherwise specified in section 24. The compound shall be sprayed on the moist concrete surface as soon as free water has disappeared, but shall not be applied to any surface until patching, repairs, and finishing of that surface are completed. The compound shall be applied at a uniform rate of not less than 1 gallon per 175 square feet of surface and shall form a continuous adherent membrane over the entire surface. Curing compound shall be thoroughly mixed before applying and continuously agitated during application. Curing compound shall not be applied to a surface requiring bond to subsequently placed concrete, such as construction joints, shear plates, reinforcing steel, and other embedded items. If the membrane is damaged during the curing period, the damaged area shall be resprayed at the rate of application specified above. Any surface covered by the membrane shall not be trafficked unless protected from wear.

20. Removal and replacement or repair

When concrete is honeycombed, damaged, or otherwise defective, the contractor shall remove and replace the structure or structural member containing the defective concrete or, where feasible, correct or repair the defective parts. The contracting officer determines the required extent of removal, replacement, or repair. Before starting repair work, the contractor shall obtain the contracting officer's approval of the plan for repairs. The contractor shall perform all repair work in the presence of the engineer.

21. Concreting in cold weather

Concrete shall not be mixed nor placed when the daily minimum atmospheric temperature is less than 40 degrees Fahrenheit unless facilities are provided to prevent the concrete from freezing. The use of accelerators or antifreeze compounds is not allowed.

22. Concreting in hot weather

The contractor shall apply effective means to maintain the temperature of the concrete below 90 degrees Fahrenheit during mixing, conveying, and placing.

23. Measurement and payment

For items of work for which specific unit prices are established in the contract, concrete is measured to the neat lines shown on the drawings and the volume of concrete is computed to the nearest 0.1 cubic yard. Measurement of concrete placed against the sides of an excavation without using intervening forms is made only to the neatness or pay limits shown on the drawings. No deduction in volume is made for chamfers, rounded or beveled edges, or for any void or embedded item that is less than 5 cubic feet in volume.

Payment for each item of structure concrete is made at the contract unit price or the contract lump sum; whichever is applicable for that item. Such payment constitutes full compensation for all labor, material, equipment, transportation, tools, forms, falsework, bracing, and all other items necessary and incidental to the completion of the work except items listed for payment elsewhere in the contract. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 24 of this specification.

24. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

a. Bid Item 22 – Precast Concrete Catch Basin

- (1) This item of work shall consist supplying and installing a precast concrete catch basin and associated pipe to connect into the existing road culvert at the drive to the towpath trailhead area as detailed on the drawings.
- (2) Shop drawings of the precast concrete structure detailing the reinforcing bars and the structure dimensions shall be submitted prior to delivery of the catch basin.
- (3) The catch basin shall be a 2'x 2' inlet with a domed grate manufactured to meet INDOT Specification 907.04.
- (4) The pipe connections shall be grouted and/or sealed to make a watertight connection (no pressure testing).
- (5) Measurement and payment for this item will be made at the contract lump sum price. Such payment shall constitute full compensation for all the labor, materials, equipment, tools and all other items necessary and incidental to the completion of the work.

Subsidiary Item – Concrete Trench @ Chain Link Fence

- (1) This item of work shall consist of supplying and installing 4000M Class concrete in the trench under the chain link fence in the berm notch as shown on the drawings.
- (2) All concrete mixer clean-out performed on site shall contain the wash water and dispose of as per construction Specification #5 – Pollution Control.
- (3) No separate payment will be made for this item. Compensation for this work will be included in Bid Item 27 – Chain Link Fence- Berm Notch.

Construction Specification 45—Plastic Pipe

1. Scope

The work consists of furnishing and installing plastic pipe (except corrugated polyethylene pipe) and the necessary fittings and appurtenances as shown on the drawings or as specified herein.

2. Material

Pipe, fittings, and gaskets shall conform to the requirements of Material Specification 547, Plastic Pipe, and as specified in section 14 of this specification or as shown on the drawings.

Perforated pipe shall conform to the requirements of Material Specification 547, Plastic Pipe, and as specified in section 14 of this specification or as shown on the drawings.

Unless otherwise specified, concrete shall conform to the requirements of Construction Specification 32, Structure Concrete, and section 8 of this specification.

Unless otherwise specified, earth backfill shall conform to the requirements of Construction Specification 23, Earthfill.

Unless otherwise specified, drainfill shall conform to the requirements of Construction Specification 24, Drainfill.

3. Handling and storage

Pipe shall be delivered to the job site and handled by means that provide adequate support to the pipe and do not subject it to undue stresses or damage. When handling and placing plastic pipe, care shall be taken to prevent impact blows, abrasion damage, and gouging or cutting (by metal edges and/or surface or rocks). The manufacturer's special handling requirements shall be strictly observed. Special care shall be taken to avoid impact when the pipe must be handled at a temperature of 40 degrees Fahrenheit or less.

Pipe shall be stored on a relatively flat surface so that the barrels are evenly supported. Unless the pipe is specifically manufactured to withstand exposure to ultraviolet radiation, it shall be covered with an opaque material when stored outdoors for 15 days or longer.

4. Excavation

Excavation shall be in accordance with Construction Specification 21, Excavation, and section 14 of this specification or as shown on the drawings.

The pipe foundation shall be excavated a minimum of 4 inches lower than the pipe grade shown on the drawings or staked in the field whenever bedrock, boulders, cobbles, or other material that may cause pipe damage is encountered at planned pipe grade.

5. Laying the pipe

Plastic pipe conduits complete with fittings and other related appurtenances shall be installed to the lines and grades shown on the drawings or specified in section 14 of this specification. The pipe shall be installed so that there is no reversal of grade between joints unless otherwise shown on the drawings. The pipe shall not be dropped or dumped on the bedding or into the pipe trench. The ground surface near the pipe trench shall be free of loose rocks and stones greater than 1 inch in diameter. This ensures that rock will not be displaced and impact the pipe.

Just before placement, each pipe section shall be inspected to ensure that all foreign material is removed from inside the pipe. The pipe ends and the couplings shall be free of foreign material when assembled. At the completion of a work shift, all open ends of the pipeline shall be temporarily closed off using a suitable cover or plug.

Care shall be taken to prevent distortion and damage during hot or cold weather. During unusually hot weather (daytime high temperature of more than 90 °F), the pipe assembled in the trench shall be lightly backfilled or shaded to keep it as near to ground temperature as possible until final backfill is placed. Backfill operations should be performed during daily construction periods when the ground temperature and the temperature of the pipe do not vary more than 40 degrees Fahrenheit.

Perforated pipe shall be installed with the perforations down and oriented symmetrically about the vertical centerline. Perforations shall be clear of any obstructions on the inside and outside of the pipe when the pipe is approved by the engineer for backfill.

During installation, the pipe shall be firmly and uniformly bedded throughout its entire length, to the depth and in the manner specified in section 14 of this specification or as shown on the drawings. Bell-holes shall be placed in bedding material under bells, couplings, and other fittings to assure the pipe is uniformly supported throughout its entire length. Blocking or mounding beneath the pipe to bring the pipe to final grade is not permitted.

6. Pipe embedment

Earth bedding—The pipe shall be firmly and uniformly placed on compacted earthfill bedding or an in-place earth material bedding of ample bearing strength to support the pipe without noticeable settlement. The earth material on which the pipe is placed shall be of uniform density to prevent differential settlement.

Unless otherwise specified, a groove that closely conforms to the outside surface of the pipe shall be formed in the bedding. The depth of the groove shall be equal to or greater than 0.3 of the pipe diameter.

Earth bedding shall be compacted to a density not less than adjacent undisturbed in-place earth material or be compacted earth backfill. Earthfill material used for compacted earth bedding shall be free of rocks or stones greater than 1 inch in diameter and earth clods greater than 2 inches in diameter. The pipe shall be loaded sufficiently during the compaction of bedding under the haunches and around the sides of the pipe to prevent displacement from its final approved placement.

Sand, gravel, or crushed rock bedding—When sand, gravel, or crushed rock bedding is specified, the pipe shall be firmly and uniformly placed on the bedding material. Material for bedding shall not exceed 1 inch in diameter. Unless otherwise specified in section 14 of this specification or shown on the drawings, the coarse-grained bedding material shall be carefully placed and compacted to a depth equal to or greater than 0.3 of the diameter of the pipe above the bottom of the pipe. The pipe shall be loaded sufficiently during backfilling and compaction around the sides to prevent displacement of the pipe from its final approved placement.

Pipe encased in drainfill—The pipe shall be firmly and uniformly placed on bedding of specified drainfill. Drainfill shall be placed and compacted as specified in section 14 of this specification or as shown on the drawings to form a continuous uniform support around the entire circumference of the pipe. The pipe shall be loaded sufficiently during backfilling around the sides and during compaction to prevent displacement of the pipe.

7. Backfill

Initial backfill—Unless otherwise specified, initial backfill to 6 inches above the top of the conduit is required. Earth haunching and initial backfill material shall consist of soil material that is free of rocks, stones, or hard clods more than 1 inch in diameter. Coarse backfill material shall be the specified sand, gravel, crushed rock, or drainfill material.

Initial backfill shall be placed in two stages. In the first stage (haunching), backfill is placed to the pipe spring line (center of pipe). In the second stage, it is placed to 6 inches above the top of the pipe.

The first stage material shall be worked carefully under the haunches of the pipe to provide continuous support throughout the entire pipe length. The haunching backfill material shall be placed in layers that have a maximum thickness of about 6 inches and are compacted as specified in section 14 of this specification or as shown on the drawings. During compaction operations, care shall be taken to ensure that the tamping or vibratory equipment does not come in contact with the pipe and the pipe is not deformed or displaced.

When pressure testing is not specified, the pipe shall be covered with a minimum of 6 inches of backfill material as soon as possible following assembling of the pipe in the trench, but not later than within the same day that placement has occurred. When pressure testing is specified, sufficient backfill material shall be placed over the pipe to anchor the conduit against movement during pressure testing activities.

Final backfill—Final backfill shall consist of placing the remaining material required to complete the backfill from the top of the initial backfill to the ground surface, including mounding at the top of the trench. Final backfill material within 2 feet of the top of the pipe shall be free of debris or rocks larger than 3 inches nominal diameter. Coarse backfill material shall be the specified sand, gravel, crushed rock, or drainfill. Final backfill shall be placed in approximately uniform, compacted layers. Final backfill compaction requirements shall be as specified in section 14 of this specification or as shown on the drawings.

Vehicles or construction equipment shall not be allowed to cross the pipe until the minimum earth cover and required density as specified in section 14 of this specification has been obtained.

8. Pipe encasement in concrete

Concrete encasement shall be carefully placed to form a continuous uniform support around the entire circumference of the pipe as specified in section 14 of this specification or as shown on the drawings. Pipes encased in concrete shall be securely anchored to prevent movement of the pipe during concrete placement. A clear distance of 1.5 inch shall be maintained between the pipe and the reinforcing steel.

The concrete for the encasement shall conform to the requirements of Construction Specification 32, Structure Concrete, for Class 3000M concrete unless otherwise specified.

9. Joints

Unless otherwise specified in section 14 of this specification or shown on the drawings, joints shall be either bell and spigot type with elastomeric gaskets, coupling type, solvent cement bell and spigot, or jointed by butt heat fusion. When a lubricant is required to facilitate joint assembly, it shall be a type having no deleterious affect on the gasket or pipe material.

Pipe joints shall be watertight at the pressures specified except where unsealed joints are indicated.

Pipe shall be installed and joined in accordance with the manufacturer's recommendations. Laying deflections and joint fitting or stab depths shall be within the manufacturer's recommended tolerances.

When solvent cement joints are specified for PVC or ABS pipe and fittings, they shall be made in accordance with the following ASTMs and the related appendix of each ASTM; D 2855 for PVC pipe and fittings and D 2235 for ABS pipe and fittings.

Flanged, banded, heat-fusion, or elastomeric-sealed mechanical joints shall be used when joining polyethylene (PE) and high density polyethylene (HDPE) pipe and fittings unless otherwise specified in section 14 of this specification or as shown on the drawings.

Pipe ends shall be cut square and be deburred to provide a uniform, smooth surface for the jointing process. Reference marks shall be placed on the spigot ends to assist in determining when proper seating depth has been achieved within the joint.

10. Fittings

Unless otherwise specified, steel fittings, valves, and bolted connections shall be painted or coated as recommended by the manufacturer.

Fittings for nonpressure pipe shall be of the same or similar material as the pipe and shall provide the same durability, watertightness, and strength as the pipe unless otherwise specified.

11. Thrust blocks and anchors

When specified, concrete thrust blocks and anchors shall be installed as shown on the drawings or specified in section 14 of this specification.

The concrete for the thrust blocks and anchors shall conform to the requirements of Construction Specification 32, Structure Concrete, for Class 3000M concrete unless otherwise specified in section 14 of this specification.

The thrust block cavity shall be hand dug into undisturbed soil or previously placed compacted backfill. The cavity shall be formed with soil or wood to hold the freshly placed concrete without displacement until an initial set has occurred.

When excavation beyond the designated trench widths and depths as shown on the drawings or specified in section 14 of this specification occurs at locations where installation of concrete thrust blocks is required, the contractor shall install an alternative thrust block provision. The concrete thrust block shall have a thickness of one pipe diameter and a contact face area that shall be formed against the pipe as shown on the drawings or specified in section 14 of this specification. Backfill shall be placed on all sides of the thrust block and to the sides of the excavation. It shall be compacted as specified for initial backfill.

12. Pressure testing

Method 1—Pressure testing of the completed conduit is not required.

Method 2—The conduit shall be tested for leaks in the following manner:

a. Before pressure testing:

- (1) Joints of the assembled pipeline shall be allowed to cure as recommended by the manufacturer.
- (2) Pipeline shall be flushed and cleaned.
- (3) All concrete anchors and thrust blocks shall be in place and allowed to cure for a minimum of 3 days.
- (4) Earth backfill shall be sufficient to anchor the conduit against movement during the pressure testing and shall be compacted as specified in Section 14 of this specification or as shown on the drawings.

- (5) The conduit shall be braced, anchored, or both, at each end to restrict all potential pipe movement.
 - (6) The ends of the conduit shall be plugged. The upstream plug shall have a standpipe installed vertically having a minimum diameter of 2 inches and shall be equipped with a shutoff valve. All high points in the line shall be vented to evacuate air pockets. The conduit and the standpipe shall be slowly filled with water such that no air is entrapped during the filling operation. After filling is complete, all vents shall be closed.
- b. During pressure testing, the water level in the standpipe shall be continuously maintained at a minimum of 10 feet above the highest invert elevation of the conduit for no less than 2 hours unless otherwise specified in section 14 of this specification or as shown on the drawings.
- The volume of water leakage in the 2-hour test period shall be recorded. The maximum allowable leakage (L) in gallons per hour shall not exceed 0.02 times the nominal pipe diameter (D) in inches for each 1,000 feet of pipe line, which is about 50 pipe joints ($L = 0.02 \times D$).
- c. When observed leakage exceeds the allowable, leaks shall be sealed by replacement of pipe and fittings as necessary. The conduit shall be retested as described above. This procedure shall be repeated until the conduit leakage does not exceed the allowable specified above.
- The contractor shall be fully responsible for any and all work required to correct leakage exceeding the amount specified.

Method 3—The conduit shall be tested for leaks in the following manner:

- a. Before pressure testing:
 - (1) Joints of the assembled pipeline shall be allowed to cure as recommended by the manufacturer.
 - (2) Pipeline shall be flushed and cleaned.
 - (3) All concrete anchor and thrust blocks shall be in place and allowed to cure for at least 3 days.
 - (4) Earth backfill shall be sufficient to anchor the conduit against movement during the pressure testing and compacted as specified in section 14 of this specification or as shown on the drawings.
 - (5) The conduit shall be braced and/or anchored at each end to prevent all potential pipe movement.
 - (6) The ends of the conduit shall be plugged, and a pressure gauge shall be attached to the upstream and downstream ends. All high points along the pipeline shall be vented to permit the complete removal of all air within the pipeline. The conduit shall be slowly filled with water such that no air is entrapped during the filling operations.
- b. The testing pressure specified in section 14 of this specification shall be continuously maintained at the upstream gauge for a minimum of 2 hours. The pressure at the downstream gauge shall not exceed the pressure rating of the pipe.
- c. The volume of water leakage for the 2-hour test period shall be recorded. Maximum allowable leakage shall be in accordance with the following:

Allowable leakage for plastic pipe
(gal/hr/1,000 feet, or 50 pipe joints) ^{1/}

Nominal pipe size (in)	Test pressure in the pipeline (lb/in ²)			
	50	100	150	200
	----- Allowable leakage -----			
4	.19	.27	.33	.38
6	.29	.41	.50	.57
8	.38	.54	.66	.76
10	.48	.68	.83	.96
12	.57	.81	.99	1.15
14	.67	.95	1.16	1.34
15	.72	1.02	1.25	1.44
16	.76	1.07	1.32	1.52
18	.86	1.22	1.49	1.72

1/ Computation basis

$$L = \frac{ND\sqrt{P}}{7,400}$$

where:

- L = allowable leakage in gallons per hour
- N = number of joints (pipe and fittings)
- D = nominal diameter of pipe in inches
- P = test pressure in pounds per square inch

- d. When observed leakage exceeds the allowable, leaks shall be sealed by replacement of pipe and fittings as necessary. The conduit shall be retested as described in this section. The procedure shall be repeated until the conduit leakage does not exceed the allowable specified above.

The contractor shall be fully responsible for any and all work required to correct leakage exceeding the amount specified.

13. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, the quantity of each kind, size, and class of pipe is determined to the nearest foot by measurement of the laid length along the crown centerline of the conduit. Payment for each kind, size, and class of pipe is made at the contract unit price for that kind, size, and class. Such payment constitutes full compensation for furnishing, transporting, and installing the pipe including excavation, shoring, backfill, bedding, thrust blocks, and all fittings, appurtenances, and other items necessary and incidental to the completion of the work. Payment for appurtenances listed separately in the bid schedule is made at the contract prices for those items.

Method 2—For items of work for which specific unit prices are established in the contract, the quantity of each kind, size, and class of pipe is determined as the sum of the nominal laying lengths of the sections used. Payment for each kind, size, and class of pipe is made at the contract unit price for the kind, size, and class. Such payment constitutes full compensation for furnishing, transporting, and installing the pipe including excavation, shoring, backfill, bedding, thrust blocks, and all fittings, appurtenances, and other items necessary and incidental to the completion of the work. Payment for appurtenances listed separately in the bid schedule is made at the contract prices for those items.

Method 3—For items of work for which specific unit prices are established in the contract, the quantity of each kind, size, and class of pipe is determined to the nearest foot by measurement of the laid length along the crown centerline of the conduit. Payment for each kind, size, and class of pipe is made at the contract unit price for the kind, size, and class. Such payment constitutes full compensation for furnishing, transporting, and installing the pipe including shoring, all fittings, thrust blocks, appurtenances, and other items necessary and incidental to the completion of the work. Payment for appurtenances listed separately in the bid schedule is made at the contract prices for those items.

Method 4—For items of work for which specific unit prices are established in the contract, the quantity of each kind, size, and class of pipe is determined as the sum of the nominal laying lengths of the pipe sections used. Payment for each kind, size, and class of pipe is made at the contract unit price for that kind, size, and class. Such payment constitutes full compensation for furnishing, transporting, and installing the pipe including shoring, all fittings, thrust blocks, appurtenances, and other items necessary and incidental to the completion of the work. Payment for appurtenances listed separately in the bid schedule is made at the contract prices for those items.

Methods 3 and 4—Excavation, backfill, and bedding is paid separately under their respective bid items.

All measurement and payment methods—Compensation for any items of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and items to which they are made subsidiary are identified in section 14 of this specification.

14. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

- a. Pressure testing will be by Method 1, none required.
- b. All pipe material shall be Schedule 40 PVC meeting ASTM D-1785.
- c. Bid Item 23 – 12" PVC Pipe Structure – Borrow Area "A"
 - (1) This item shall consist of furnishing and installing a 12" diameter PVC pipe with a 45° elbow, including all the gravel backfill, earth backfill and rock riprap, along Graham McCulloch at the outlet of borrow area "A" as shown on the drawings.
 - (2) Measurement and payment for this item will be made at the contract lump sum price. Such payment shall constitute full compensation for all the labor, materials, equipment, tools and all other items necessary and incidental to the completion of the work.

Construction Specification 61—Rock Riprap

1. Scope

The work shall consist of the construction of rock riprap revetments and blankets, including filter or bedding where specified.

2. Material

Rock riprap shall conform to the requirements of Material Specification 523, Rock for Riprap, or if so specified, shall be obtained from designated sources. It shall be free from dirt, clay, sand, rock fines, and other material not meeting the required gradation limits.

At least 30 days before rock is delivered from other than designated sources, the contractor shall designate in writing the source from which rock material will be obtained and provide information satisfactory to the contracting officer that the material meets contract requirements. The contractor shall provide the contracting officer's technical representative (COTR) free access to the source for the purpose of obtaining samples for testing. The size and grading of the rock shall be as specified in section 8.

Rock from approved sources shall be excavated, selected, and processed to meet the specified quality and grading requirements at the time the rock is installed.

Based on a specific gravity of 2.65 (typical of limestone and dolomite) and assuming the individual rock is shaped midway between a sphere and a cube, typical size/weight relationships are:

Sieve size of rock	Approx. weight of rock	Weight of test pile
16 inches	300 pounds	6,000 pounds
11 inches	100 pounds	2,000 pounds
6 inches	15 pounds	300 pounds

When specified in Section 8 or when it is necessary to verify the gradation of the rock riprap, a particle size analysis shall be performed in accordance with ASTM D5519, Test Method A or B. The analysis shall be performed at the work site on a test pile of representative rock. The mass of the test pile shall be at least 20 times the mass of the largest rock in the pile.

The results of the test shall be compared to the gradation required for the project. Test pile results that do not meet the construction specifications shall be cause for the rock to be rejected. The test pile that meets contract requirements shall be left on the job site as a sample for visual comparison. The test pile shall be used as part of the last rock riprap to be placed.

Filter or bedding aggregates when required shall conform to Material Specification 521, Aggregates for Drainfill and Filters, unless otherwise specified. Geotextiles shall conform to Material Specification 592, Geotextile.

3. Subgrade preparation

The subgrade surface on which the rock riprap, filter, bedding, or geotextile is to be placed shall be cut or filled and graded to the lines and grades shown on the drawings. When fill to subgrade lines is required, it shall consist of approved material and shall conform to the requirements of the specified class of earthfill.

Rock riprap, filter, bedding, or geotextile shall not be placed until the foundation preparation is completed and the subgrade surface has been inspected and approved.

4. Equipment-placed rock riprap

The rock riprap shall be placed by equipment on the surface and to the depth specified. It shall be installed to the full course thickness in one operation and in such a manner as to avoid serious displacement of the underlying material. The rock for riprap shall be delivered and placed in a manner that ensures the riprap in place is reasonably homogeneous with the larger rocks uniformly distributed and firmly in contact one to another with the smaller rocks and spalls filling the voids between the larger rocks. Some hand placing may be required to provide a neat and uniform surface.

Rock riprap shall be placed in a manner to prevent damage to structures. Hand placing is required as necessary to prevent damage to any new and existing structures.

5. Hand placed rock riprap

The rock riprap shall be placed by hand on the surface and to the depth specified. It shall be securely bedded with the larger rocks firmly in contact one to another without bridging. Spaces between the larger rocks shall be filled with smaller rocks and spalls. Smaller rocks shall not be grouped as a substitute for larger rock. Flat slab rock shall be laid on its vertical edge except where it is laid like paving stone and the thickness of the rock equals the specified depth of the riprap course.

6. Filter or bedding

When the contract specifies filter, bedding, or geotextile beneath the rock riprap, the designated material shall be placed on the prepared subgrade surface as specified. Compaction of filter or bedding aggregate is not required, but the surface of such material shall be finished reasonably smooth and free of mounds, dips, or windrows.

7. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, the quantity of each type of rock riprap placed within the specified limits is computed to the nearest ton by actual weight. The volume of each type of filter or bedding aggregate is measured within the specified limits and computed to the nearest cubic yard by the method of average cross-sectional end areas. For each load of rock riprap placed as specified, the contractor shall furnish to the COTR a statement-of-delivery ticket showing the weight to the nearest 0.1 ton.

Payment is made at the contract unit price for each type of rock riprap, filter, or bedding. Such payment is considered full compensation for completion of the work.

Method 2—For items of work for which specific unit prices are established in the contract, the quantity of each type of rock riprap placed within the specified limits is computed to the nearest 0.1 ton by actual weight. The quantity of each type of filter or bedding aggregate delivered and placed within the specified limits is computed to the nearest 0.1 ton. For each load of rock riprap placed as specified, the contractor shall furnish to the engineer a statement-of-delivery ticket showing the weight to the nearest 0.1 ton. For each load of filter or bedding aggregate, the contractor shall furnish to the COTR a statement-of-delivery ticket showing the weight to the nearest 0.1 ton.

Payment is made at the contract unit price for each type of rock riprap, filter, or bedding. Such payment is considered full compensation for completion of the work.

Method 3—For items of work for which specific unit prices are established by the contract, the volume of each type of rock riprap and filter or bedding aggregate is measured within the specified limits and computed to the nearest cubic yard by the method of average cross-sectional end areas.

Payment is made at the contract unit price for each type of rock riprap, filter, or bedding. Such payment is considered full compensation for completion of the work.

Method 4—For items of work for which specific unit prices are established by the contract, the volume of each type of rock riprap, including filter and bedding aggregate, is measured within the specified limits and computed to the nearest cubic yard by the method of average cross-sectional end areas.

Payment is made at the contract unit price for each type of rock riprap, including filter and bedding. Such payment is considered full compensation for completion of the work.

Method 5—For items of work for which specific unit prices are established by the contract, the quantity of each type of rock riprap placed within the specified limits is computed to the nearest ton by actual weight. For each load of rock for riprap placed as specified, the contractor shall furnish to the COTR a statement-of-delivery ticket showing the weight to the nearest 0.1 ton.

Payment is made at the contract unit price for each type of rock riprap, including geotextile used for filter or bedding. Such payment is considered full compensation for completion of the work.

Method 6—For items of work for which specific unit prices are established by the contract, the volume of each type of rock riprap is measured within the specified limits and computed to the nearest cubic yard by the method of average cross-sectional end areas.

Payment is made at the contract unit price for each type of rock riprap, including geotextile used for filter or bedding. Such payment is considered full compensation for completion of the work.

All methods—The following provision applies to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 8.

No separate payment is made for testing the gradation of the test pile. Compensation for testing is included in the appropriate bid item for riprap.

8. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

- a. Material supplied under this specification shall meet the requirements of Material Specification 523. Planned sources shall be submitted for approval prior to delivery of the materials.
- b. Limestone riprap gradations shall meet the requirements of the most current Indiana Department of Transportation (INDOT) specifications.
- c. Areas where the material has been dumped or stockpiled shall be cleaned up prior to seeding operations.
- d. Bid Item 24 – Rock Riprap, 6" – Ditch Bank Protection
 - (1) This item of work shall consist of the furnishing and placing of riprap on the Graham McCulloch ditch bank at locations shown on the drawings.
 - (2) Material furnished under this item shall consist of INDOT Revetment size riprap (D50=6").
 - (3) The rock riprap bank protection is to be notched into the ditch bank and compacted with the excavator bucket to leave a somewhat level surface even with the bank.
 - (4) Rock is not to be placed in water. Dewatering of the work area may be necessary.
 - (5) Measurement and payment will be by the linear feet of installed bank protection as measured along the top of the ditch bank.
- e. Bid Item 25 – Rock Berm – CL Sta. 74+20
 - (1) This item shall consist of the furnishing and placing the geotextile, stone and riprap to construct the berm at the junction with the side channel from Fox Island as shown on the drawings.
 - (2) Measurement and payment for this item will be made at the contract lump sum price. Such payment shall constitute full compensation for all the labor, materials, equipment, tools and all other items necessary and incidental to the completion of the work.

f. Bid Item 26 – Rock Berm – Tie-in at Railroad

- (1) This item shall consist of the furnishing and placing the geotextile, stone and riprap to construct the berm connection with the railroad bed as shown on the drawings.
- (2) Refer to Norfolk Southern – Special Provisions for Protection of Railway Interest for all requirements for working on the railroad right-of-way.
- (3) Measurement and payment for this item will be made at the contract lump sum price. Such payment shall constitute full compensation for all the labor, materials, equipment, tools and all other items necessary and incidental to the completion of the work.

g. Subsidiary Item, Rock Riprap and Stone

- (1) This item shall consist of all rock riprap and stone required for the access and staging area and for the pipe structures as shown on the drawings.
- (2) No separate payment will be made for this rock riprap and stone. Compensation for this work will be included in Bid Item 5, Pollution Control – Access and Staging Area and Bid Item 23, Plastic Pipe – 12” PVC Pipe Structure.

Construction Specification 91—Chain Link Fence

1. Scope

The work consists of furnishing and installing chain link fencing complete with all posts, braces, gates, and all other appurtenances.

2. Material

The material for the chain link fence shall be as follows:

Galvanized

Chain link fence fabric shall conform to the requirements of ASTM A 392, 2-inch mesh and 9-gauge galvanized steel wire. Zinc coating shall be class 2.

Posts and fence framework shall conform to the requirements of ASTM F 1043 Group 1A, for Heavy Industrial Fence. Coatings shall be a type A galvanized coating for internal and external surfaces. Steel pipe posts shall conform to the requirements of ASTM F 1043 and F 1083.

Fence fittings shall conform to the requirements of ASTM F 626. Fittings shall be galvanized steel. Wire ties and clips shall be 9-gauge.

Gates, gateposts, and gate accessories shall conform to the requirements of ASTM F 900. Coating shall be the same as selected for adjoining fence and framework.

Barbed wire shall be 12.5 gauge and shall conform to the requirements of ASTM A 121, chain link fence grade.

Galvanized and PVC coated

Chain link fence fabric shall conform to the requirements of ASTM F 668 for class 2a or 2b, 2-inch mesh, and 9-gauge galvanized steel wire. The fabric shall have a polymer top coating of the color specified in section 6.

Posts and fence framework shall conform to the requirements of ASTM F 1043 Group 1A, for Heavy Industrial Fence. Coatings shall be a type A galvanized coating for internal and external surfaces and covered with a polymer top coating of color as specified in section 6.

Fence fittings shall conform to the requirements of ASTM F 626. Fittings shall be galvanized steel with a polymer top coating of color as specified in section 6.

Any damage to the coating shall be repaired in accordance with the manufacturer's recommendations, or the damaged fencing material shall be replaced. The contractor shall provide the engineer a copy of the manufacturer's recommended repair procedure and materials before correcting damaged coatings.

3. Installing fence posts

Unless otherwise specified, line posts shall be placed at intervals of 10 feet measured from center to center of adjacent posts. In determining the post spacing, measurement is made parallel with the ground surface.

Posts shall be set in concrete backfill in the manner shown on the drawings.

Posts set in the tops of concrete walls shall be grouted into preformed holes to a depth of 12 inches.

All corner posts, end posts, gateposts, and pull posts shall be embedded, braced, and trussed as shown on the drawings or in accordance with appropriate industry practice if not otherwise shown or specified.

4. Installing wire fabric

Fencing fabric shall not be stretched until at least 4 days after the posts are grouted into walls or 7 days after the posts are set in the concrete backfill.

Fencing fabric shall be installed on the side of the posts designated on the drawings.

The fabric shall be stretched taut and securely fastened, by means of tie clips, to the posts at intervals not exceeding 15 inches and to the top rails or tension wires at intervals not exceeding 2 feet. Care shall be taken to equalize the fabric tension on each side of each post.

Barbed wire shall be installed as shown on the drawings and shall be pulled taut and fastened to each post or arm with the tie wires or metal tie clips.

5. Measurement and payment

Method 1—The length of fence is measured to the nearest 0.1 foot along the fence, including gates. Payment is made at the contract unit price for the specified height of fence. Such payment constitutes full compensation for all labor, material, equipment, and all other items necessary and incidental to the completion of the work.

Method 2—The length of fence is measured to the nearest 0.1 foot along the fence, excluding gate openings. Payment is made at the contract unit price for the specified height of fence. The number of each size and type of gate installed is determined. Payment is made at the contract unit price for that type and size of gate. Such payment constitutes full compensation for all labor, material, equipment, and all other items necessary and incidental to the completion of the work.

All methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 6 of this specification.

6. Items of work and construction details

Bid Item 27 – Chain Link Fence – Berm Notch

- (1) This item shall consist of the furnishing and placing the chain link fence, concrete trench, barrier posts and all associated parts in the berm notch as shown on the drawings.

- (3) No polymer top coating is needed.
- (4) Measurement and payment for this item will be made at the contract lump sum price. Such payment shall constitute full compensation for all the labor, materials, equipment, tools and all other items necessary and incidental to the completion of the work.

Construction Specification 94—Contractor Quality Control

1. Scope

The work consists of developing, implementing, and maintaining a quality control system to ensure that the specified quality is achieved for all materials and work performed.

2. Equipment and materials

Equipment and material used for quality control shall be of the quality and condition required to meet the test specifications cited in the contract. Testing equipment shall be properly adjusted and calibrated at the start of operations and the calibration maintained at the frequency specified. Records of equipment calibration tests shall be available to the engineer at all times. Equipment shall be operated and maintained by qualified operators as prescribed in the manufacturer's operating instructions, the references specified, and as specified in section 10 of this specification. All equipment and materials used in performing quality control testing shall be as prescribed by the test standards referenced in the contract or in section 10.

All equipment and materials shall be handled and operated in a safe and proper manner and shall comply with all applicable regulations pertaining to their use, operation, handling, storage, and transportation.

3. Quality control system

Method 1—The contractor shall develop, implement, and maintain a system of quality control to provide the specified material testing and verification of material quality before use. The system activities shall include procedures to verify adequacy of completed work, initiate corrective action to be taken, and document the final results. The identification of the quality control personnel and their duties and authorities shall be submitted to the contracting officer in writing within 15 calendar days after notice of award.

Method 2—The contractor shall develop, implement, and maintain a system adequate to achieve the specified quality of all work performed, material incorporated, and equipment furnished before use. The system established shall be documented in a written plan developed by the contractor and approved by the contracting officer. The system activities shall include the material testing and inspection needed to verify the adequacy of completed work and procedures to be followed when corrective action is required. Daily records to substantiate the conduct of the system shall be maintained by the contractor. The quality control plan shall cover all aspects of quality control and shall address, as a minimum, all specified testing and inspection requirements. The plan provided shall be consistent with the planned performance in the contractor's approved construction schedule. The plan shall identify the contractor's onsite quality control manager and provide an organizational listing of all quality control personnel and their specific duties. The written plan shall be submitted to the contracting officer within 15 calendar days after notice of award. The contractor shall not proceed with any construction activity that requires inspection until the written plan is approved by the contracting officer.

All methods—The quality control system shall include, but not be limited to, a rigorous examination of construction material, processes, and operation, including testing of material and examination of manufacturer's certifications as required, to verify that work meets contract requirements and is performed in a competent manner.

4. Quality control personnel

Method 1—Quality control activities shall be accomplished by competent personnel. A competent person is: One who is experienced and capable of identifying, evaluating, and documenting that materials and processes being used will result in work that complies with the contract; and, who has authority to take prompt action to remove, replace, or correct such work or products not in compliance. Off-site testing laboratories shall be certified or inspected by a nationally recognized entity. The Contractor shall submit to the Contracting Officer, for approval, laboratory certification or inspection information. The Contractor

shall submit to the Contracting Officer, for approval, the names, qualifications, authorities, certifications, and availability of the competent personnel who will perform the quality control activities.

Method 2—Quality control activities shall be accomplished by competent personnel who are separate and apart from line supervision and who report directly to management. A competent person is one who is experienced and capable of identifying, evaluating, and documenting that material and processes being used will result in work that complies with the contract, and who has authorization to take prompt action to remove, replace, or correct such work or products not in compliance. Offsite testing laboratories shall be certified or inspected by a nationally recognized entity. The Contractor shall submit to the Contracting Officer, for approval, laboratory certification or inspection information. The contractor shall submit to the contracting officer, for approval, the names, qualifications, authorities, certifications, and availability of the competent personnel who will perform the quality control activities.

5. Post-award conference

The contractor shall meet with the contracting officer before any work begins and discuss the contractor's quality control system. The contracting officer and the contractor shall develop a mutual understanding regarding the quality control system, including procedures for correcting quality control issues.

6. Records

The contractor's quality control records shall document both acceptable and deficient features of the work and corrective actions taken. All records shall be on forms approved by the contracting officer, be legible, and be dated and signed by the competent person creating the record.

Unless otherwise specified in section 10 of this specification, records shall include:

- a. Documentation of shop drawings including date submitted to and date approved by the contracting officer, results of examinations, any need for changes or modifications, manufacturer's recommendations and certifications, if any, and signature of the authorized examiner.
- b. Documentation of material delivered including quantity, storage location, and results of quality control examinations and tests.
- c. Type, number, date, time, and name of individual performing quality control activities.
- d. The material or item inspected and tested, the location and extent of such material or item, and a description of conditions observed and test results obtained during the quality control activity.
- e. The determination that the material or item met the contract provisions and documentation that the engineer was notified.
- f. For deficient work, the nature of the defects, specifications not met, corrective action taken, and results of quality control activities on the corrected material or item.

7. Reporting results

The results of contractor quality control inspections and tests shall be communicated to the engineer immediately upon completion of the inspection or test. Unless otherwise specified in section 10, the original plus one copy of all records, inspections, tests performed, and material testing reports shall be submitted to the engineer within one working day of completion. The original plus one copy of documentation of material delivered shall be submitted to the engineer before the material is used.

8. Access

The contracting officer and the engineer shall be given free access to all testing equipment, facilities, sites, and related records for the duration of the contract.

9. Payment

Method 1—For items of work for which lump sum prices are established in the contract, payment is made as the work proceeds, after presentation by the contractor of invoices showing related costs and evidence of charges by suppliers, subcontractors, and others for furnishing supplies and work performed. If the total of such payments is less than the lump sum contract price for this item, the remaining balance is included in the final contract payment. Payment of the lump sum contract price constitutes full compensation for completion of the work.

Payment is not made under this item for the purchase cost of material and equipment having a residual value.

Method 2—For items of work for which lump sum prices are established in the contract, payment is prorated and paid in equal amounts on each monthly estimate. The number of months used for prorating shall be the number estimated to complete the work. The final month's prorate amount is made with the final payment. Payment as described above constitutes full compensation for completion of the work.

Payment is not made under this item for the purchase cost of material and equipment having a residual value.

All methods—Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 10.

10. Items of work and construction details

Items of work to be performed in conformance with this specification and construction details therefore are:

a. Bid Item 28 – Contractor Quality Control, Earthfill

- (1) This item shall consist of testing the Class A earthfill as classified in the Earthfill specifications. This includes determining the reference maximum density and optimum moisture content along with completing conformance in-place density tests. See Section 8, Testing, in the Earthfill specification.
- (2) Nuclear density testing shall be performed at a minimum frequency of three tests per lift acre or as needed when soils and moisture level change. Tests will be performed such that a uniform distribution is maintained over each lift ensuring there are no large untested areas.
- (3) Results from the density testing shall be available on site and a written report submitted monthly with the results from all tests completed that month.
- (4) Quality Control System & Personnel shall be by Method 1.
- (5) Payment will be by Method 1.

Construction Specification 95—Geotextile

1. Scope

This work consists of furnishing all material, equipment, and labor necessary for the installation of geotextiles.

2. Quality

Geotextiles shall conform to the requirements of Material Specification 592 and this specification.

3. Storage

Before use, the geotextile shall be stored in a clean, dry location out of direct sunlight, not subject to extremes of either hot or cold temperatures, and with the manufacturer's protective cover undisturbed. Receiving, storage, and handling at the job site shall be in accordance with the requirements listed in ASTM D 4873.

4. Surface preparation

The surface on which the geotextile is to be placed shall be graded to the neat lines and grades as shown on the drawings. It shall be reasonably smooth and free of loose rock and clods, holes, depressions, projections, muddy conditions, and standing or flowing water (unless otherwise specified in section 7 of this specification).

5. Placement

Before the geotextile is placed, the soil surface will be reviewed for quality assurance of the design and construction. The geotextile shall be placed on the approved prepared surface at the locations and in accordance with the details shown on the drawings and specified in section 7 of this specification. It shall be unrolled along the placement area and loosely laid, without stretching, in such a manner that it conforms to the surface irregularities when material or gabions are placed on or against it. The geotextile may be folded and overlapped to permit proper placement in designated area(s).

Method 1—The geotextile shall be joined by machine sewing using thread material meeting the chemical requirements for the geotextile fibers or yarn. The sewn overlap shall be 6 inches, and the sewing shall consist of two parallel stitched rows at a spacing of about 1 inch and shall not cross (except for any required re-stitching). The stitching shall be a lock-type stitch. Each row of stitching shall be located a minimum of 2 inches from the geotextile edge. The seam type and sewing machine to be used shall produce a seam strength, in the specified geotextile, that provides a minimum of 90 percent of the tensile strength in the weakest principal direction of the geotextile being used, when tested in accordance with ASTM D 4884. The seams may be factory or field sewn.

The geotextile shall be temporarily secured during placement of overlying material to prevent slippage, folding, wrinkling, or other displacement of the geotextile. Unless otherwise specified, methods of securing shall not cause punctures, tears, or other openings to be formed in the geotextile.

Method 2—The geotextile shall be joined by overlapping a minimum of 18 inches (unless otherwise specified) and secured against the underlying foundation material. Securing pins, approved and provided by the geotextile manufacturer, shall be placed along the edge of the panel or roll material to adequately hold it in place during installation. Pins shall be steel or fiberglass formed as a U, L, or T shape or contain "ears" to prevent total penetration through the geotextile. Steel washers shall be provided on all but the U-shaped pins. The upstream or upslope geotextile shall overlap the abutting downslope geotextile. At vertical laps, securing pins shall be inserted through the bottom layers along a line through approximately the mid-point of the overlap. At horizontal laps and across slope laps, securing shall be inserted through the bottom layer only. Securing pins shall be placed along a line about 2 inches in from the edge of the placed geotextile at intervals not to exceed 12 feet unless otherwise specified. Additional pins shall be installed as necessary and where appropriate to prevent any undue slippage or movement of the geotextile. The use of securing pins will be held to the minimum necessary. Pins are to remain in place unless otherwise specified.

Should the geotextile be torn or punctured, or the overlaps or sewn joint disturbed, as evidenced by visible geotextile damage, subgrade pumping, intrusion, or grade distortion, the backfill around the damaged or displaced area shall be removed and restored to the original approved condition. The repair shall consist of a patch of the same type of geotextile being used and overlaying the existing geotextile. When the geotextile seams are required to be sewn, the overlay patch shall extend a minimum of 1 foot beyond the edge of any damaged area and joined by sewing as required for the original geotextile except that the sewing shall be a minimum of 6 inches from the edge of the damaged geotextile. Geotextile panels joined by overlap shall have the patch extend a minimum of 2 feet from the edge of any damaged area.

Geotextile shall be placed in accordance with the following applicable specification according to the use indicated in section 7:

Slope protection—The geotextile shall not be placed until it can be anchored and protected with the specified covering within 48 hours or protected from exposure to ultraviolet light. In no case shall material be dropped on uncovered geotextile from a height of more than 3 feet.

Subsurface drains—The geotextile shall not be placed until drainfill or other material can be used to provide cover within the same working day. Drainfill material shall be placed in a manner that prevents damage to the geotextile. In no case shall material be dropped on uncovered geotextile from a height of more than 5 feet.

Road stabilization—The geotextile shall be unrolled in a direction parallel to the roadway centerline in a loose manner permitting conformation to the surface irregularities when the roadway fill material is placed on its surface. In no case shall material be dropped on uncovered geotextile from a height of more than 5 feet. Unless otherwise specified, the minimum overlap of geotextile panels joined without sewing shall be 24 inches. The geotextile may be temporarily secured with pins recommended or provided by the manufacturer, but they shall be removed before the permanent covering material is placed.

6. Measurement and payment

Method 1—For items of work for which specific unit prices are established in the contract, the quantity of geotextile for each type placed within the specified limits is determined to the nearest specified unit by measurements of the covered surfaces only, disregarding that required for anchorage, seams, and overlaps. Payment is made at the contract unit price. Such payment constitutes full compensation for the completion of the work.

Method 2—For items of work for which specific unit prices are established in the contract, the quantity of geotextile for each type placed with the specified limits is determined to the nearest specified unit by computing the area of the actual roll size or partial roll size installed. The computed area will include the amount required for overlap, seams, and anchorage as specified. Payment is made at the contract unit price. Such payment constitutes full compensation for the completion of the work.

Method 3—For items of work for which specific lump sum prices are established in the contract, the quantity of geotextile is not measured for payment. Payment for geotextiles is made at the contract lump sum price and constitutes full compensation for the completion of the work.

All methods—The following provisions apply to all methods of measurement and payment. Compensation for any item of work described in the contract, but not listed in the bid schedule, is included in the payment for the item of work to which it is made subsidiary. Such items and the items to which they are made subsidiary are identified in section 7 of this specification.

7. Items of work and construction details

Items of work to be performed in conformance with this specification and the construction details therefore are:

- a. Placement will be by Method 2.
- b. The geotextile shall be nonwoven, Class I as per Table 592-2 of Material Specification 592 – Geotextile. Prior to the material being delivered to the site, submit manufacturer literature showing that geotextile meets these requirements.
- c. Subsidiary Item, Geotextile
 - (1) This item shall consist supplying and placing geotextiles for the access and staging area and the rock berm sections.
 - (2) No separate payment will be made for geotextile. Compensation for this work will be included in Bid Item 5, Pollution Control – Access and Staging Area and Bid Items 25 & 26, Rock Berm.

Material Specification 521—Aggregates for Drainfill and Filters

1. Scope

This specification covers the quality of mineral aggregates for the construction of drainfill and filters.

2. Quality

Drainfill and filter aggregates shall be sand, gravel, or crushed stone or mixtures thereof. Aggregates shall be composed of clean, hard, durable, mineral particles free from organic matter, clay balls, soft particles, or other substances that would interfere with the free-draining properties of the aggregates.

Coarse aggregate may be crushed limestone or other material that has limestone particles included. Aggregates from crushed limestone shall be thoroughly washed and screened to remove limestone dust, limestone fines, and fine soil particles. For coarse aggregate containing limestone, the total portion finer than the No. 4 sieve shall not contain more than 3 percent by weight of limestone. Limestone shall not be used for fine aggregates except in combination with other material, such that not more than 5 percent of the portion finer than the No. 4 sieve shall be limestone.

Aggregates shall be tested for soundness according to ASTM Method C 88 and shall have a weighted average loss in 5 cycles of not more than 12 percent when sodium sulfate is used or 18 percent when magnesium sulfate is used.

3. Grading

Drainfill and filter aggregates shall conform to the specified grading limits after being placed or after being compacted when compaction is specified. Grading shall be determined by ASTM Method C 136. The percentage of material finer than the No. 200 sieve shall be determined by the method in ASTM Designation C 117.

4. Storing and handling

Drainfill and filter aggregates shall be stored and handled by methods that prevent segregation of particle sizes or contamination by mixing with other material.

Material Specification 523—Rock for Riprap

1. Scope

This specification covers the quality of rock to be used in the construction of rock riprap.

2. Quality

Individual rock fragments shall be dense, sound, and free from cracks, seams, and other defects conducive to accelerated weathering. Except as otherwise specified, the rock fragments shall be angular to subrounded. The least dimension of an individual rock fragment shall be not less than one-third the greatest dimension of the fragment. ASTM D 4992 provides guidance on selecting rock from a source.

Except as otherwise provided, the rock shall be tested and shall have the following properties:

Rock type 1

- **Bulk specific gravity (saturated surface-dry basis)**—Not less than 2.5 when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Absorption**—Not more than 2 percent when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Soundness**—The weight loss in 5 cycles shall not be more than 10 percent when sodium sulfate is used or more than 15 percent when magnesium sulfate is used.

Rock type 2

- **Bulk specific gravity (saturated surface-dry basis)**—Not less than 2.5 when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Absorption**—Not more than 2 percent when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Soundness**—The weight loss in 5 cycles shall be not more than 20 percent when sodium sulfate is used or more than 25 percent when magnesium sulfate is used.

Rock type 3

- **Bulk specific gravity (saturated surface-dry basis)**—Not less than 2.3 when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Absorption**—Not more than 4 percent when tested in accordance with ASTM C 127 on samples prepared as described for soundness testing.
- **Soundness**—The weight loss in 5 cycles shall be not more than 20 percent when sodium sulfate is used or more than 25 percent when magnesium sulfate is used.

3. Methods of soundness testing

Rock cube soundness—The sodium or magnesium sulfate soundness test for all rock types (1, 2, or 3) shall be performed on a test sample of $5,000 \pm 300$ grams of rock fragments, reasonably uniform in size and cubical in shape, and weighing, after sampling, about 100 grams each. They shall be obtained from rock samples that are representative of the total rock mass, as noted in ASTM D 4992, and that have been sawed into slabs as described in ASTM D 5121. The samples shall further be reduced in size by sawing the slabs into cubical blocks. The thickness of the slabs and the size of the sawed fragments shall be determined by the size of the available test apparatus and as necessary to provide, after sawing, the approximate 100-gram samples. The cubes shall undergo five cycles of soundness testing in accordance with ASTM C 88.

Internal defects may cause some of the cubes to break during the sawing process or during the initial soaking period. Do not test any of the cubes that break during this preparatory process. Such breakage, including an approximation of the percentage of cubes that break, shall be noted in the test report.

After the sample has been dried following completion of the final test cycle and washed to remove the sodium sulfate or magnesium sulfate, the loss of weight shall be determined by subtracting from the original weight of the sample the final weight of all fragments that have not broken into three or more fragments.

The test report shall show the percentage loss of the weight and the results of the qualitative examination.

Rock slab soundness—When specified, the rock shall also be tested in accordance with ASTM D 5240. Deterioration of more than 25 percent of the number of blocks shall be cause for rejection of rock from this source. Rock shall also meet the requirements for average percent weight loss stated below.

- For projects located north of the Number 20 Freeze-Thaw Severity Index Isoline (fig. 523–1). Unless otherwise specified, the average percent weight loss for Rock Type 1 shall not exceed 20 percent when sodium sulfate is used or 25 percent when magnesium sulfate is used. For Rock Types 2 and 3, the average percent weight loss shall not exceed 25 percent for sodium sulfate soundness or 30 percent for magnesium sulfate soundness.
- For projects located south of the Number 20 Freeze-Thaw Severity Index Isoline, unless otherwise specified, the average percent weight loss for Rock Type 1 shall not exceed 30 percent when sodium sulfate is used or 38 percent when magnesium sulfate is used. For Rock Types 2 and 3, the average percent weight loss shall not exceed 38 percent for sodium sulfate soundness or 45 percent for magnesium sulfate soundness.

4. Field durability inspection

Rock that fails to meet the material requirements stated above (if specified), may be accepted only if similar rock from the same source has been demonstrated to be sound after 5 years or more of service under conditions of weather, wetting and drying, and erosive forces similar to those anticipated for the rock to be installed under this specification.

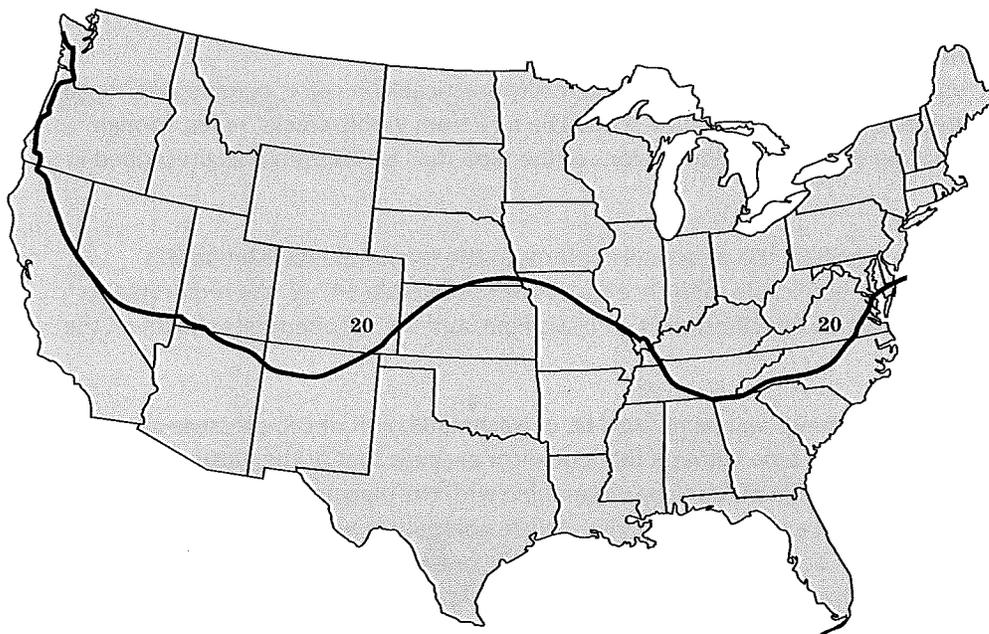
A rock source may be rejected if the rock from that source deteriorates in 3 to 5 years under similar use and exposure conditions expected for the rock to be installed under this specification, even though it meets the testing requirements stated above.

Deterioration is defined as the loss of more than one-quarter of the original rock volume, or severe cracking that would cause a block to split. Measurements of deterioration are taken from linear or surface area particle counts to determine the percentage of deteriorated blocks. Deterioration of more than 25 percent of the pieces shall be cause for rejection of rock from the source.

5. Grading

The rock shall conform to the specified grading limits after it has been placed within the matrix of the rock riprap. Grading tests shall be performed, as necessary, according to ASTM D 5519, Method A, B, or C, as applicable.

Figure 523-1 Number 20 freeze-thaw severity index is online (map approximates the map in ASTM D 5312)



Material Specification 547—Plastic Pipe

1. Scope

This specification covers the quality of Poly Vinyl Chloride (PVC), Polyethylene (PE), High Density Polyethylene (HDPE), and Acrylonitrile-Butadiene-Styrene (ABS) plastic pipe, fittings, and joint materials.

2. Material

Pipe—The pipe shall be as uniform as commercially practicable in color, opaqueness, density, and other specified physical properties. It shall be free from visible cracks, holes, foreign inclusions, or other defects. The dimensions of the pipe shall be measured as prescribed in ASTM D 2122.

Unless otherwise specified, the pipe shall conform to the requirements listed in this specification and the applicable reference specifications in table 547–2, the requirements specified in Construction Specification 45, Plastic Pipe, and the requirements shown on the drawings.

Fittings and joints—Fittings and joints shall be of a schedule, SDR or DR, pressure class, external load carrying capacity, or pipe stiffness that equals or exceeds that of the plastic pipe. The dimensions of fittings and joints shall be compatible with the pipe and measured in accordance with ASTM D 2122. Joint and fitting material shall be compatible with the pipe material. The joints and fittings shall be as uniform as commercially practicable in color, opaqueness, density, and other specified physical properties. It shall be free from visible cracks, holes, foreign inclusions, or other defects.

Fittings and joints shall conform to the requirements listed in this specification, the requirements of the applicable specification referenced in the ASTM or AWWA specification for the pipe, the requirements specified in Construction Specification 45, and the requirements shown on the drawings.

Solvents—Solvents for solvent welded pipe joints shall be compatible with the plastic pipe used and shall conform to the requirements of the applicable specification referenced in the ASTM or AWWA specification for the pipe, fitting, or joint.

Gaskets—Rubber gaskets for pipe joints shall conform to the requirements of ASTM F 477, Elastomeric Seals (Gaskets) for Jointing Plastic Pipe.

3. Perforations

When perforated pipe is specified, perforations shall conform to the following requirements unless otherwise specified in Construction Specification 45 or shown on the drawings:

- a. Perforations shall be either circular or slots.
- b. Circular perforations shall be $1/4 \pm 1/16$ -inch diameter holes arranged in rows parallel to the axis of the pipe. Perforations shall be evenly spaced along each row such that the center-to-center distance between perforations is not less than eight times the perforation diameter. Perforations may appear at the ends of short and random lengths. The minimum perforation opening per foot of pipe shall be as shown in table 547–1.

Table 547-1 Perforations

Nominal pipe size (in)	Minimum number of rows		Minimum opening/foot (in ²)
	circular	slot	
4	2	2	0.22
6	4	2	0.44
8	4	2	0.44
10	4	2	0.44
12	6	2	0.66

Rows shall be arranged in two equal groups at equal distance from the bottom on each side of the vertical centerline of the pipe. The lowermost rows of perforations shall be separated by an arc of not less than 60 degrees or more than 125 degrees. The uppermost rows of perforations shall be separated by an arc not to exceed 166 degrees. The spacing of rows between these limits shall be uniform. The minimum number of rows shall be as shown in table 547-1.

- c. Slot perforations shall be symmetrically located in two rows, one on each side of the pipe centerline. Slot perforations shall be located within the lower quadrants of the pipe with slots no wider than 1/8 inch and spaced not to exceed 11 times the perforation width. Minimum perforation opening per lineal foot of pipe shall be as shown in table 547-1.
- d. On both the inside and outside of the pipe, perforations shall be free of cuttings or frayed edges and of any material that would reduce the effective opening.

Table 547-2 Pipe specification

Pipe	Specification
Poly vinyl chloride (PVC) pipe	
Plastic pipe - Schedules 40, 80, 120.....	ASTM D 1785 ASTM D 2466
Pressure rated pipe - SDR Series.....	AWWA C 900 ASTM D 2241
Plastic drain, waste, and vent pipe and fittings.....	ASTM D 2665
Joints for IPS PVC pipe using solvent weld cement.....	ASTM D 2672
Composite sewer pipe.....	ASTM D 2680
Type PSM PVC sewer pipe and fittings.....	ASTM D 3034
Large-diameter gravity sewer pipe and fittings.....	ASTM F 679
Smooth-Wall Underdrain Systems for Highway, Airport, and Similar Drainage.....	ASTM F 758
Profile gravity sewer pipe and fittings based on controlled inside diameter.....	ASTM F 794
Corrugated sewer pipe with a smooth interior and fittings.....	ASTM F 949
Pressure pipe, 4-inch through 12-inch for water distribution.....	AWWA C 900
Water transmission pipe, nominal diameters 14-inch through 36-inch.....	AWWA C 905
Polyethylene (PE) plastic pipe	
Schedule 40.....	ASTM D 2104
12 to 60-inch annular corrugated profile-wall polyethylene (PE) pipe and fittings.....	ASTM F 2306
SIDR-PR based on controlled inside diameter.....	ASTM D 2239
Schedules 40 and 80 Based on outside diameter.....	ASTM D 2447
SDR-PR based on controlled outside diameter.....	ASTM D 3035
High density polyethylene (HDPE) plastic pipe	
Plastic pipe and fittings.....	ASTM D 3350
SDR-PR based on controlled outside diameter.....	ASTM F 714
Heat joining polyolefin pipe and fittings.....	ASTM D 2657
Acrylonitrile-butadiene-styrene (ABS) pipe	
Plastic pipe, schedules 40 and 80.....	ASTM D 1527
Composite sewer pipe.....	ASTM D 2680

Material Specification 592—Geotextile

1. Scope

This specification covers the quality of geotextiles.

2. General requirements

Fibers (threads and yarns) used in the manufacture of geotextile shall consist of synthetic polymers composed of a minimum of 85 percent by weight polypropylenes, polyesters, polyamides, polyethylene, polyolefins, or polyvinylidene-chlorides. They shall be formed into a stable network of filaments or yarns retaining dimensional stability relative to each other. The geo-textile shall be free of defects and conform to the physical requirements in tables 592-1 and 592-2. The geotextile shall be free of any chemical treatment or coating that significantly reduces its porosity. Fibers shall contain stabilizers and/or inhibitors to enhance resistance to ultraviolet light.

Thread used for factory or field sewing shall be of contrasting color to the fabric and made of high strength polypropylene, polyester, or polyamide thread. Thread shall be as resistant to ultraviolet light as the geotextile being sewn.

3. Classification

Geotextiles shall be classified based on the method used to place the threads or yarns forming the fabric. The geotextiles will be grouped into woven and nonwoven types.

Woven—Fabrics formed by the uniform and regular interweaving of the threads or yarns in two directions. Woven fabrics shall be manufactured from monofilament yarn formed into a uniform pattern with distinct and measurable openings, retaining their position relative to each other. The edges of fabric shall be selvaged or otherwise finished to prevent the outer yarn from unraveling.

Nonwoven—Fabrics formed by a random placement of threads in a mat and bonded by heat-bonding, resin-bonding, or needle punching. Nonwoven fabrics shall be manufactured from individual fibers formed into a random pattern with distinct, but variable small openings, retaining their position relative to each other when bonded by needle punching, heat, or resin bonding. The use of nonwovens other than the needle punched geotextiles is somewhat restricted (see note 3 of table 592-2).

4. Sampling and testing

The geotextile shall meet the specified requirements (table 592-1 or 592-2) for the product style shown on the label. Product properties as listed in the latest edition of the "Specifiers Guide," Geosynthetics, (Industrial Fabrics Association International, 1801 County Road B, West Roseville, MN 55113-4061 or at <http://www.geosindex.com>) and that represent minimum average roll values, are acceptable documentation that the product style meets the requirements of these specifications.

For products that do not appear in the above directory or do not have minimum average roll values listed, typical test data from the identified production run of the geotextile will be required for each of the specified tests (tables 592-1 or 592-2) as covered under clause AGAR 452.236-76.

5. Shipping and storage

The geotextile shall be shipped/transported in rolls wrapped with a cover for protection from moisture, dust, dirt, debris, and ultraviolet light. The cover shall be maintained undisturbed to the maximum extent possible before placement.

Each roll of geotextile shall be labeled or tagged to clearly identify the brand, class, and the individual production run in accordance with ASTM D 4873.

Table 592-1 Requirements for woven geotextiles

Property	Test method	Class I	Class II & III	Class IV
Tensile strength (pounds) ^{1/}	ASTM D 4632 grab test	200 minimum in any principal direction	120 minimum in any principal direction	180 minimum in any principal direction
Elongation at failure (percent) ^{1/}	ASTM D 4632 grab test	<50	<50	<50
Puncture (pounds) ^{1/}	ASTM D 4833	90 minimum	60 minimum	60 minimum
Ultraviolet light (% residual tensile strength)	ASTM D 4355 150-hr exposure	70 minimum	70 minimum	70 minimum
Apparent opening size (AOS)	ASTM D 4751	As specified, but no smaller than 0.212 mm (#70) ^{2/}	As specified, but no smaller than 0.212 mm (#70) ^{2/}	As specified, but no smaller than 0.212 mm (#70) ^{2/}
Percent open area (percent)	CWO-02215-86	4.0 minimum	4.0 minimum	1.0 minimum
Permittivity sec ⁻¹	ASTM D 4491	0.10 minimum	0.10 minimum	0.10 minimum

1/ Minimum average roll value (weakest principal direction).

2/ U.S. standard sieve size.

Note: CWO is a USACE reference.

Table 592-2 Requirements for nonwoven geotextiles

Property	Test method	Class I	Class II	Class III	Class IV ^{3/}
Tensile strength (lb) ^{1/}	ASTM D 4632 grab test	180 minimum	120 minimum	90 minimum	115 minimum
Elongation at failure (%) ^{1/}	ASTM D 4632	≥ 50	≥ 50	≥ 50	≥ 50
Puncture (pounds)	ASTM D 4833	80 minimum	60 minimum	40 minimum	40 minimum
Ultraviolet light (% residual tensile strength)	ASTM D 4355 150-hr exposure	70 minimum	70 minimum	70 minimum	70 minimum
Apparent opening size (AOS)	ASTM D 4751	As specified max. #40 ^{2/}			
Permittivity sec ⁻¹	ASTM D 4491	0.70 minimum	0.70 minimum	0.70 minimum	0.10 minimum

1/ Minimum average roll value (weakest principal direction).

2/ U.S. standard sieve size.

3/ Heat-bonded or resin-bonded geotextile may be used for classes III and IV. They are particularly well suited to class IV. Needle-punched geotextiles are required for all other classes.

**NATURAL RESOURCES CONSERVATION SERVICE
SUPPLEMENT TO OSHA PARTS 1910 AND 1926
CONSTRUCTION INDUSTRY STANDARDS AND INTERPRETATIONS**

The Contractor shall comply with OSHA (Occupational Safety and Health Administration) Parts 1910 and 1926, Construction Industry Standards and Interpretations, and with this supplement.

Requests for variances or waiver from this supplement are to be made to the Contracting Officer in writing supported by evidence that every reasonable effort has been made to comply with the contractual requirements. A written request for a waiver or a variance shall include--

- (1) Specific reference to the provision or standard in question;
- (2) An explanation as to why the waiver is considered justified; and
- (3) The Contractor's proposed alternative, including technical drawings, materials, or equipment specifications needed to enable the Contracting Officer to render a decision.

No waiver or variance will be approved if it endangers any person. The Contractor shall not proceed under any requested revision of provision until the Contracting Officer has given written approval. The Contractor is to hold and save harmless the Natural Resources Conservation Service free from any claims or causes of action whatsoever resulting from the Contractor or subcontractors proceeding under a waiver or approved variance.

Copies of OSHA Parts 1910 and 1926, Construction Industry Standards and Interpretations, may be obtained from:

Superintendent of Documents
U.S. Government Printing Office
Washington, D.C. 20402

1.0 GENERAL CONTRACTOR REQUIREMENTS:

1.1 SAFETY PROGRAM. Each Contractor is to demonstrate that he or she has facilities for conducting a safety program commensurate with the work under contract. The Contractor is to submit in writing a proposed comprehensive safety program to the Contracting Officer for approval before the start of construction operations. The program is to specifically state what provisions the Contractor proposes to take for the health and safety of all employees, including subcontractors and rental equipment operators. The program shall be site specific and provide details relevant to the work to be done, the hazards associated with the work, and the actions that will be necessary to minimize the identified hazards.

1.2 PRECONSTRUCTION SAFETY MEETING. Representatives for the Contractor are to meet with the Contracting Officer (CO) or the CO's representative before the start of construction to discuss the safety program and the implementation of all health and safety standards pertinent to the work under this contract.

1.3 JOINT SAFETY POLICY COMMITTEE. The Contractor or designated on-site representative is to participate in monthly meetings of a joint Safety Policy Committee, composed of the Natural Resources Conservation Service (Contracting Local Organization in locally awarded contracts) and Contractor supervisory personnel. At these meetings the Contractor's project manager and the Contracting Officer will review the effectiveness of the Contractor's safety effort, resolve current health and safety problems, and coordinate safety activities for upcoming work.

1.4 SAFETY PERSONNEL. Each Contractor is to designate a competent supervisory employee satisfactory to the Contracting Officer to administer the safety program.

1.5 SAFETY MEETINGS. A minimum of one "on-the-job" or "toolbox" safety meeting is to be conducted each week by all field supervisors or foremen and attended by mechanics and all construction personnel at the jobsite. The Contractor is to also conduct regularly scheduled supervisory safety meetings at least monthly for all levels of job supervision.

1.6 SAFETY INSPECTION. The Contractor shall perform frequent and regular safety inspections of the jobsite, materials, and equipment, and shall correct deficiencies.

1.7 FIRST AID TRAINING. Every Contractor foreman's work crew must include an employee who has a current first aid certificate from the Mine Safety and Health Administration, American Red Cross, or other state-approved organization.

1.8 REPORTS. Each Contractor is to maintain an accurate record of all job-related deaths, diseases, or disabling injuries. The records shall be maintained in a manner approved by the Contracting Officer. A copy of all reports is to be provided to the Contracting Officer. All fatal or serious injuries are to be reported immediately to the Contracting Officer; and every assistance is to be given in the investigation of the incident, including submission of a comprehensive narrative report to the Contracting Officer. Other occurrences with serious accident potential, such as equipment failures, slides, and cave-ins, must also be reported immediately. The Contractor is to assist and cooperate fully with the Contracting Officer in conducting accident investigations. The Contracting Officer is to be furnished all information and data pertinent to investigation of an accident.

1.9 CERTIFICATION OF INSURANCE. Contractors are to provide the Contracting Officer or his or her authorized representative with certificates of insurance before the start of operations indicating full compliance with State Worker's Compensation statutes, as well as other certificates of insurance required under the contract.

2.0 FIRST AID AND MEDICAL FACILITIES:

2.1 FIRST AID KITS. A 16-unit first aid kit approved by the American Red Cross is to be provided at accessible, well-identified, locations at the ratio of at least 1 kit for each 25 employees. The first aid kits are to be moisture proof and dust tight, and the contents of the kits are to be replenished as used or as they become ineffective or outdated.

2.2 EMERGENCY FIRST AID. At least one employee certified to administer emergency first aid must be available on each shift and duly designated by the Contractor to care for injured employees. The names of the certified employees shall be posted at the jobsite.

2.3 COMMUNICATION AND TRANSPORTATION. Prior to the start of work, the Contractor is to make necessary arrangements for prompt and dependable communications, transportation, and medical care for injured employees. At least one stretcher and two blankets shall be readily available for transporting injured employees.

2.4 FIRST AID AND MEDICAL REPORTS. The Contractor is to maintain a record system for first aid and medical treatment on the jobsite. Such records are to be readily available to the Contracting Officer and are to include--

- (a) A daily treatment log listing chronologically all persons treated for occupational injuries and illnesses;
- (b) Cumulative record of injury for each individual;
- (c) Monthly statistical records of occupational injuries, classified by type and nature of injury; and
- (d) Required records for worker's compensation.

2.5 SIGNS AND DIRECTIONAL MARKINGS. Adequate identification and directional markers are to be provided to readily denote the location of all first aid stations.

2.6 EMERGENCY LISTING. A listing of telephone numbers and addresses of doctor, rescue squad, hospital, police, and fire departments is to be provided at all first aid locations.

3.0 PHYSICAL QUALIFICATIONS OF EMPLOYEES:

3.1 GENERAL REQUIREMENTS. Persons employed throughout the contract are to be physically qualified to perform their assigned duties. Employees must not knowingly be permitted or required to work while their ability or alertness is impaired by fatigue, illness, or any other reason that may jeopardize themselves or others.

3.2 HOIST OPERATORS. Operators of cranes, cableways, and other hoisting equipment shall be examined annually by a physician and provided with a certification stating that they are physically qualified to safely operate hoisting equipment. The Contractor is to submit a copy of each certification to the Contracting Officer.

3.3 HEAVY EQUIPMENT OPERATORS. It is recommended that operators of trucks and heavy construction equipment be given physical examinations to determine if they are physically qualified to perform their assigned work without endangering themselves or others.

3.4 MOTOR VEHICLE OPERATORS. Operators of motor vehicles engaged primarily in the transportation of personnel are to be 18 years of age or older and have a valid state operator's permit or license for the equipment being operated. The operators must have passed a physical examination administered by a licensed physician within the past year showing that they are physically qualified to operate vehicles safely.

4.0 PERSONAL PROTECTIVE EQUIPMENT:

4.1 HARDHAT AREAS. The entire jobsite, with the exception of offices, shall be considered a hardhat area. All persons entering the area are, without exception, required to wear hardhats. The Contractor shall provide hardhats for visitors entering hardhat areas.

4.1.1 LABELS. Hardhats shall bear a manufacturer's label indicating design compliance with the appropriate ANSI (American National Standards Institute) standard.

4.2 POSTING. Signs at least 3 by 4 feet worded as follows with red letters (minimum 6 inches high) and white background shall be erected at access points to designated hardhat areas:

CONSTRUCTION AREA - HARDHATS REQUIRED BEYOND THIS POINT

These signs are to be furnished and installed by the Contractor at entries to shops, construction yards, and job access points.

4.3 SAFETY GOGGLES (DRILLERS)

4.3.1 DRILLERS AND HELPERS. Drillers and helpers operating pneumatic rock drills must wear protective safety goggles.

5.0 MACHINERY AND MECHANIZED EQUIPMENT:

5.1 SAFE CONDITION. Before any machinery or mechanized equipment is initially used on the job, it must be inspected and tested by qualified personnel and determined to be in safe operating condition and appropriate for the intended use. Operators shall inspect their equipment prior to the beginning of each shift. Any deficiencies or defects shall be corrected prior to using the equipment. Safety equipment, such as seatbelts, installed on machinery is to be used by equipment operators.

5.2 TAGGING AND LOCKING. The controls of power-driven equipment under repair are to be locked. An effective lockout and tagging procedure is to be established, prescribing specific responsibilities and safety procedures to be followed by the person or persons performing repair work. Mixer barrels are to be securely locked out before permitting employees to enter them for cleaning or repair.

5.3 HAUL ROADS FOR EQUIPMENT

5.3.1 ROAD MAINTENANCE. The Contractor shall maintain all roadways, including haul roads and access roads, in a safe condition so as to eliminate or control dust and ice hazards. Wherever dust is a hazard, adequate dust-laying equipment shall be available at the jobsite and utilized to control the dust.

5.3.2 SINGLE-LANE HAUL ROADS. Single-lane haul roads with two-way traffic shall have adequate turnouts. Where turnouts are not practical, a traffic control system shall be provided to prevent accidents.

5.3.3 TWO-WAY HAUL ROADS. On two-way haul roads, arrangements are to be such that vehicles travel on the right side wherever possible. Signs and traffic control devices are to be employed to indicate clearly any variations from a right-hand traffic pattern. The road shall be wide enough to permit safe passage of opposing

traffic, considering the type of hauling equipment used.

5.3.4 DESIGN AND CONSTRUCTION OF HAUL ROADS. Haul road design criteria and drawings, if requested by the Contracting Officer, are to be submitted for approval prior to road construction. Sustained grades shall not exceed 12 percent and all curves shall have open-sight line with as great a radius as practical. All roads shall be posted with curve signs and maximum speed limits that will permit the equipment to be stopped within one-half the minimum sight distance.

5.3.5 OPERATORS. Machinery and mechanized equipment shall be operated only by authorized qualified persons.

5.3.6 RIDING ON EQUIPMENT. Riding on equipment by unauthorized personnel is prohibited. Seating and safety belts shall be provided for the operator and all passengers.

5.3.7 GETTING ON OR OFF EQUIPMENT. Getting on or off equipment while the equipment is in motion is prohibited.

5.3.8 HOURS OF OPERATION. Except in emergencies, an equipment operator shall not operate any mobile or hoisting equipment for more than 12 hours without an 8-hour rest interval away from the job.

5.4 POWER CRANES AND HOISTS (TRUCK CRANES, CRAWLER CRANES, TOWER CRANES, GANTRY CRANES, HAMMERHEAD CRANES, DERRICKS, CABLEWAYS, AND HOISTS)

5.4.1 PERFORMANCE TEST. Before initial onsite operation, at 12-month intervals, and after major repairs or modification, power cranes, derricks, cableways, and hoists must satisfactorily complete a performance test to demonstrate the equipment's ability to safely handle and maneuver the rated loads. The tests shall be conducted in the presence of a representative of the Contracting Officer. Test data shall be recorded and a copy furnished the Contracting Officer.

5.4.2 PERFORMANCE TEST—POWER CRANES (Crawler mounted, truck mounted and wheel mounted). The performance test is to be carried out as per ANSI requirements. The test is to consist of raising, lowering, and braking the load and rotating the test load through 360° degrees at the specified boom angle or radius. Cranes equipped with jibs or boom-tip extensions are to be tested using both the main boom and the jib, with an appropriate test load in each case.

5.4.3 PERFORMANCE TEST—DERRICKS, GANTRY CRANES, TOWER CRANES, CABLEWAYS, AND HOISTS, INCLUDING OVERHEAD CRANES. This equipment is to be performance tested as per ANSI requirements.

5.4.4 BOOM ANGLE INDICATOR. Power cranes (includes draglines) with booms capable of moving in the vertical plane shall be provided with a boom angle indicator in good working order.

5.4.5 CRANE TEST CERTIFICATION. The performance test required by 5.4.2 and 5.4.3 is fulfilled if the Contractor provides the Contracting Officer a copy of a certificate of inspection made within the past 12 months by a qualified person or by a government or private agency satisfactory to the Contracting Officer.

5.4.6 POSTING FOR HIGH VOLTAGE LINES. A notice of the 10-foot (or greater) clearance required by OSHA 1926.550, Subpart N, shall be posted in the operator's cab of cranes, shovels, boom-type concrete pumps, backhoes, and related equipment.

5.4.7 BOOM STOPS. Cranes or derricks with cable-supported booms, except draglines, shall have a device attached between the gantry of the A-frame and the boom chords to limit the elevation of the boom. The device shall control the vertical motions of the boom with increasing resistance from 83° or less, until completely stopping the boom at not over 87° above horizontal.

5.4.8 SAFETY HOOKS. Hooks used in hoisting personnel or hoisting loads over construction personnel or in the immediate vicinity of construction personnel shall be forged steel equipped with safety keepers. When shackles are used under these conditions, they shall be of the locking type or have the pin secured to prohibit turning.

5.5 ROLLOVER PROTECTIVE STRUCTURES (ROPS)

5.5.1 ROLLOVER PROTECTIVE STRUCTURES. OSHA 1926, Subpart W, Overhead Protection, Sections 1001 and 1002 are applicable regardless of the year in which the equipment was manufactured and regardless of the struck capacity of the equipment.

5.5.2 EQUIPMENT REQUIRING ROPS. The requirement for ROPS meeting 5.5.1 above applies to crawler and rubber-tired tractors such as dozers, push-and-pull tractors, winch tractors, tractors with backhoes, and mowers; off-highway, self-propelled, pneumatic-tired earthmovers, including scrapers, motor graders and loaders; and rollers, compactors, water tankers (excluding trucks with cabs). These requirements shall also apply to agricultural and industrial tractors and similar equipment.

5.5.3 EQUIPMENT REQUIRING SEATBELTS. The requirements for seatbelts as specified in OSHA Subpart O, Motor Vehicles, Mechanized Equipment, and Marine Operations, Section 1926.602 shall also apply to self-propelled compactors and rollers, and rubber-tired skid-steer equipment.

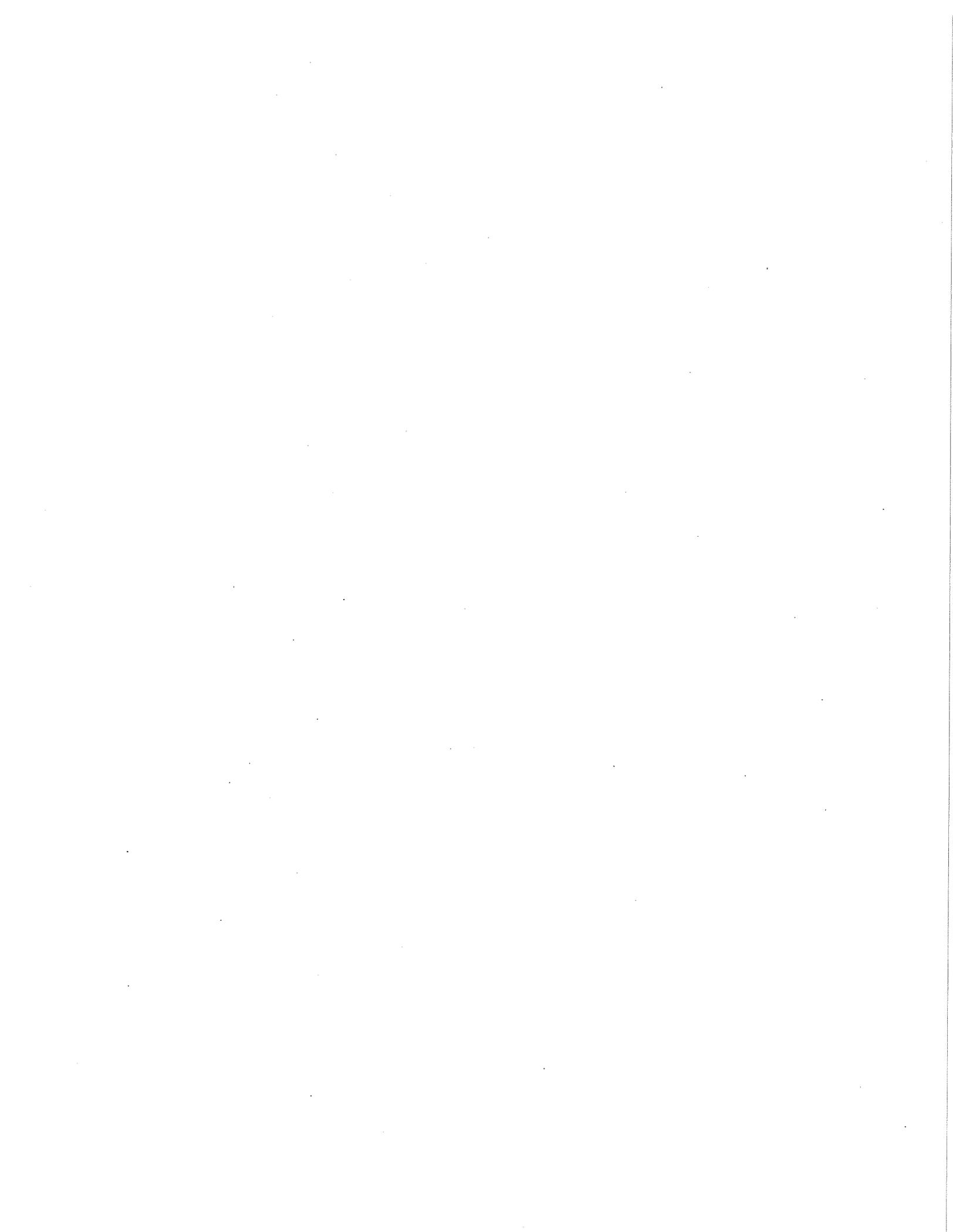
6.0 LADDERS AND SCAFFOLDING:

6.1 LADDERS. OSHA 1926, Subpart L - Section 450. Ladders shall be used as work platforms only when use of small hand tools or handling of light material is involved. No work requiring lifting of heavy materials or substantial exertion shall be done from ladders.

6.2 SCAFFOLDING. OSHA 1926, Subpart L - Section 451. Scaffolds, platforms or temporary floors shall be provided for all work except that which can be done safely from the ground or similar footing.

6.3 SAFETY BELTS, LIFELINE, AND LANYARDS. OSHA 1926, Subpart E, Section 104. Lifelines, safety belts and lanyards independently attached or attended, shall be used when performing such work as the following when the requirements of 6.1 or 6.2 above cannot be met.

- (a) Work on stored material in hoppers, bins, silos, tanks, or other confined spaces.
- (b) Work on hazardous slopes, structural steel, or poles; erection or dismantling of safety nets, tying reinforcing bars; and work from Boatswain's chairs, swinging scaffolds, or other unguarded locations at elevations greater than 6 feet.
- (c) Work on skips and platforms used in shafts by crews when the skip or cage does not block the opening to within 1 foot of the sides of the shaft, unless cages are provided.



E. Norfolk Southern – Special Provisions for Protection of Railway Interest

1. AUTHORITY OF RAILROAD ENGINEER AND SPONSOR ENGINEER:

Norfolk Southern Railway Company, hereinafter referred to as "Railroad", and their authorized representative shall have final authority in all matters affecting the safe maintenance of railroad traffic including the adequacy of the foundations and structures supporting the railroad tracks. For Public Projects impacting the Railroad, the Railroad's Public Projects Engineer, hereinafter referred to as "Railroad Engineer", will serve as the authorized representative of the Railroad.

The authorized representative of the Project Sponsor ("Sponsor"), hereinafter referred to as the "Sponsor's Engineer", shall have authority over all other matters as prescribed herein and in the Project Specifications.

The Sponsor's Prime Contractor, hereinafter referred to as "Contractor" shall be responsible for completing any and all work in accordance terms prescribed herein and in the Project Specifications.

2. NOTICE OF STARTING WORK:

A. The Contractor shall not commence any work on railroad rights-of-way until he has complied with the following conditions:

1. Given the Railroad written notice in electronic format to the Railroad Engineer, with copy to the Sponsor's Engineer who has been designated to be in charge of the work, at least ten days in advance of the date he proposes to begin work on Railroad rights-of-way.
2. Obtained written approval from the Railroad of Railroad Protective Liability Insurance coverage as required by paragraph 14 herein. It should be noted that the Railroad does not accept notation of Railroad Protective insurance on a certificate of liability insurance form or Binders as Railroad must have the full original countersigned policy. Further, please note that mere receipt of the policy is not the only issue but review for compliance. Due to the number of projects system-wide, it typically takes a minimum of 30-45 days for the Railroad to review.
3. Obtained Railroad's Flagging Services as required by paragraph 7 herein.
4. Obtained written authorization from the Railroad to begin work on Railroad's rights-of-way, such authorization to include an outline of specific conditions with which he must comply.
5. Furnished a schedule for all work within the Railroad's rights-of-way as required by paragraph 7.B.1.

B. The Railroad's written authorization to proceed with the work shall include the names, addresses, and telephone numbers of the Railroad's representatives who are to be notified as hereinafter required. Where more than one representative is designated, the area of responsibility of each representative shall be specified.

3. INTERFERENCE WITH RAILROAD OPERATIONS:

- A. The Contractor shall so arrange and conduct his work that there will be no interference with Railroad's operations, including train, signal, telephone and telegraphic services, or damage to the property of the Railroad or to poles, wires, and other facilities of tenants on the rights-of-way of the Railroad. Whenever work is liable to affect the operations or safety of trains, the method of doing such work shall first be submitted to the Railroad Engineer for approval, but such approval shall not relieve the Contractor from liability. Any work to be performed by the Contractor which requires flagging service or inspection service shall be deferred by the Contractor until the flagging service or inspection service required by the Railroad is available at the job site.
- B. Whenever work within Railroad's rights-of-way is of such a nature that impediment to Railroad's operations such as use of runaround tracks or necessity for reduced speed is unavoidable, the Contractor shall schedule and conduct his operations so that such impediment is reduced to the absolute minimum.
- C. Should conditions arising from, or in connection with the work, require that immediate and unusual provisions be made to protect operations and property of the Railroad, the Contractor shall make such provisions. If in the judgment of the Railroad Engineer, or in his absence, the Railroad's Division Engineer, such provisions is insufficient, either may require or provide such provisions as he deems necessary. In any event, such unusual provisions shall be at the Contractor's expense and without cost to the Railroad or the Sponsor.
- D. "One Call" Services do not locate buried Railroad utilities. The contractor shall contact the Railroad's representative 2 days in advance of work at those places where excavation, pile driving, or heavy loads may damage the Railroad's underground facilities. Upon request from the Contractor or Sponsor, Railroad forces will locate and paint mark or flag the Railroad's underground facilities. The Contractor shall avoid excavation or other disturbances of these facilities. If disturbance or excavation is required near a buried Railroad facility, the contractor shall coordinate with the Railroad to have the facility potholed manually with careful hand excavation. The facility shall be protected by the Contractor during the course of the disturbance under the supervision and direction of the Railroad's representative.

4. TRACK CLEARANCES:

- A. The minimum track clearances to be maintained by the Contractor during construction are shown on the Project Plans. If temporary clearances are not shown on the project plans, the following criteria shall govern the use of falsework and formwork above or adjacent to operated tracks.
 - 1. A minimum vertical clearance of 22'-0" above top of highest rail shall be maintained at all times.
 - 2. A minimum horizontal clearance of 13'-0" from centerline of tangent track or 14'-0" from centerline of curved track shall be maintained at all times. Additional horizontal clearance may be required in special cases to be safe for operating conditions. This additional clearance will be as determined by the Railroad Engineer.
 - 3. All proposed temporary clearances which are less than those listed above must be submitted to Railroad Engineer for approval prior to construction and must also be

authorized by the regulatory body of the State if less than the legally prescribed clearances.

4. The temporary clearance requirements noted above shall also apply to all other physical obstructions including, but not limited to: stockpiled materials, parked equipment, placement or driving of piles, and bracing or other construction supports.

B. Before undertaking any work within Railroad right-of-way, and before placing any obstruction over any track, the Contractor shall:

1. Notify the Railroad's representative at least 72 hours in advance of the work.
2. Receive assurance from the Railroad's representative that arrangements have been made for flagging service as may be necessary.
3. Receive permission from the Railroad's representative to proceed with the work.
4. Ascertain that the Sponsor's Engineer has received copies of notice to the Railroad and of the Railroad's response thereto.

5. CONSTRUCTION PROCEDURES:

A. General:

1. Construction work and operations by the Contractor on Railroad property shall be:
 - a. Subject to the inspection and approval of the Railroad Engineer or their designated Construction Engineering Representative.
 - b. In accordance with the Railroad's written outline of specific conditions.
 - c. In accordance with the Railroad's general rules, regulations and requirements including those relating to safety, fall protection and personal protective equipment.
 - d. In accordance with these Special Provisions.
2. Submittal Requirements
 - a. The Contractor shall submit all construction related correspondence and submittals electronically to the Railroad Engineer.
 - b. The Contractor shall allow for 30 days for the Railroad's review and response.
 - c. All work in the vicinity of the Railroad's property that has the potential to affect the Railroad's train operations or disturb the Railroad's Property must be submitted and approved by the Railroad prior to work being performed.
 - d. All submittals and calculations must be signed and sealed by a registered engineer licensed in the state of the project work.

- e. All submittals shall first be approved by the Sponsor's Engineer and the Railroad Engineer, but such approval shall not relieve the Contractor from liability.
- f. For all construction projects, the following submittals, but not limited to those listed below, shall be provided for review and approval when applicable:
 - i. General Means and Methods
 - ii. Ballast Protection
 - iii. Construction Excavation & Shoring
 - iv. Pipe, Culvert, & Tunnel Installations
 - v. Demolition Procedure
 - vi. Erection & Hoisting Procedure
 - vii. Debris Shielding or Containment
 - viii. Blasting
 - ix. Formwork for the bridge deck, diaphragms, overhang brackets, and protective platforms
 - x. Bent Cap Falsework. A lift plan will be required if the contractor want to move the falsework over the tracks.
- g. For Undergrade Bridges (Bridges carrying the Railroad) the following submittals in addition to those listed above shall be provided for review and approval:
 - i. Shop Drawings
 - ii. Bearing Shop Drawings and Material Certifications
 - iii. Concrete Mix Design
 - iv. Structural Steel, Rebar, and/or Strand Certifications
 - v. 28 day Cylinder Test for Concrete Strength
 - vi. Waterproofing Material Certification
 - vii. Test Reports for Fracture Critical Members
 - viii. Foundation Construction Reports

Fabrication may not begin until the Railroad has approved the required shop drawings.

- h. The Contractor shall include in all submissions a detailed narrative indicating the progression of work with the anticipated timeframe to complete each task. Work will not be permitted to commence until the Contractor has provided the Railroad with a satisfactory plan that the project will be undertaken without scheduling, performance or safety related issues. Submission shall also provide a listing of the anticipated equipment to be used, the location of all equipment to be used and insure a contingency plan of action is in place should a primary piece of equipment malfunction.

B. Ballast Protection

- 1. The Contractor shall submit the proposed ballast protection system detailing the specific filter fabric and anchorage system to be used during all construction activities.
- 2. The ballast protection is to extend 25' beyond the proposed limit of work, be installed at the start of the project and be continuously maintained to prevent all contaminants from entering the ballast section of all tracks for the entire duration of the project.

C. Excavation:

1. The subgrade of an operated track shall be maintained with edge of berm at least 10'-0" from centerline of track and not more than 24- inches below top of rail. Contractor will not be required to make existing section meet this specification if substandard, in which case existing section will be maintained.
2. Additionally, the Railroad will require the installation of an OSHA approved handrail and orange construction safety fencing for all excavations of the Railroad right-of-way.

D. Excavation for Structures and Shoring Protection:

1. The Contractor will be required to take special precaution and care in connection with excavating and shoring pits, and in driving piles or sheeting for footings adjacent to tracks to provide adequate lateral support for the tracks and the loads which they carry, without disturbance of track alignment and surface, and to avoid obstructing track clearances with working equipment, tools or other material.
2. All plans and calculations for shoring shall be prepared, signed, and sealed by a Registered Professional Engineer licensed in the state of the proposed project, in accordance with Norfolk Southern's Overhead Grade Separation Design Criteria, subsection H.1.4.E-Construction Excavation (Refer to Norfolk Southern Public Projects Manual Appendix H). The Registered Professional Engineer will be responsible for the accuracy for all controlling dimensions as well as the selection of soil design values which will accurately reflect the actual field conditions.
3. The Contractor shall provide a detailed installation and removal plan of the shoring components. Any component that will be installed via the use of a crane or any other lifting device shall be subject to the guidelines outlined in section 5.G of these provisions.
4. The Contractor shall be required to survey the track(s) and Railroad embankment and provide a cross section of the proposed excavation in relation to the tracks.
5. Calculations for the proposed shoring should include deflection calculations. The maximum deflection for excavations within 18'-0" of the centerline of the nearest track shall be 3/8". For all other cases, the max deflection shall not exceed 1/2".
6. Additionally, the Railroad will require the installation of an OSHA approved handrail and orange construction safety fencing for all excavations of the Railroad right-of-way.

E. Pipe, Culvert, & Tunnel Installations

- a. Pipe, Culvert, & Tunnel Installations shall be in accordance with the appropriate Norfolk Southern Design Specification as noted below:
 - i. For Open Cut Method refer to Norfolk Southern Public Projects Manual Appendix H.4.6.
 - ii. For Jack and Bore Method refer to Norfolk Southern Public Projects Manual Appendix H.4.7.

- iii. For Tunneling Method refer to Norfolk Southern Public Projects Manual Appendix H.4.8.

F. Demolition Procedures

1. General

- a. Demolition plans are required for all spans over the track(s), for all spans adjacent to the track(s), if located on (or partially on) Railroad right-of-way; and in all situations where cranes will be situated on, over, or adjacent to Railroad right-of-way and within a distance of the boom length plus 15'-0" from the centerline of track.
- b. Railroad tracks and other Railroad property must be protected from damage during the procedure.
- c. A pre-demolition meeting shall be conducted with the Sponsor, the Railroad Engineer or their representative, and the key Contractor's personnel prior to the start of the demolition procedure.
- d. The Railroad Engineer or his designated representative must be present at the site during the entire demolition procedure period.
- e. Existing, obsolete, bridge piers shall be removed to a sufficient depth below grade to enable restoration of the existing/proposed track ditch, but in no case less than 2'-0" below final grade.

2. Submittal Requirements

- a. In addition to the submittal requirements outlined in Section 5.A.2 of these provisions, the Contractor shall submit the following for approval by the Railroad Engineer:
 - i. A plan showing the location of cranes, horizontally and vertically, operating radii, with delivery or disposal locations shown. The location of all tracks and other Railroad facilities as well as all obstructions such as wire lines, poles, adjacent structures, etc. must also be shown.
 - ii. Rating sheets showing cranes or lifting devices to be adequate for 150% of the actual weight of the pick, including all rigging components. A complete set of crane charts, including crane, counterweight, and boom nomenclature is to be submitted. Safety factors that may have been "built-in" to the crane charts are not to be considered when determining the 150% factor of safety.
 - iii. Plans and computations showing the weight of the pick must be submitted. Calculations shall be made from plans of the existing structure showing complete and sufficient details with supporting data for the demolition the structure. If plans do not exist, lifting weights must be calculated from field measurements. The field measurements are to be made under the supervision of the

Registered Professional Engineer submitting the procedure and calculations.

- iv. The Contractor shall provide a sketch of all rigging components from the crane's hook block to the beam. Catalog cuts or information sheets of all rigging components with their lifting capacities shall be provided. All rigging must be adequate for 150% of the actual weight of the pick. Safety factors that may have been "built-in" to the rating charts are not to be considered when determining the 150% factor of safety. All rigging components shall be clearly identified and tagged with their rated lifting capacities. The position of the rigging in the field shall not differ from what is shown on the final plan without prior review from the Sponsor and the Railroad.
- v. A complete demolition procedure, including the order of lifts, time required for each lift, and any repositioning or re-hitching of the crane or cranes.
- vi. Design and supporting calculations for the temporary support of components, including but not limited to the stability of the superstructure during the temporary condition, temporary girder tie-downs and falsework.

3. Overhead Demolition Debris Shield

- a. The demolition debris shield shall be installed prior to the demolition of the bridge deck or other relevant portions of the superstructure over the track area to catch all falling debris.
- b. The demolition debris shield shall provide a minimum vertical clearance as specified in Section 4.A.1 of these provisions or maintain the existing vertical clearance if the existing clearance is less than that specified in Section 4.A.1.
- c. The Contractor shall include the demolition debris shield installation/removal means and methods as part of the proposed Demolition procedure submission.
- d. The Contractor shall submit the demolition debris shield design and supporting calculations for approval by the Railroad Engineer.
- e. The demolition debris shield shall have a minimum design load of 50 pounds per square foot plus the weight of the equipment, debris, personnel, and other loads to be carried.
- f. The Contractor shall include the proposed bridge deck removal procedure in its demolition means and methods and shall verify that the size and quantity of the demolition debris generated by the procedure does not exceed the shield design loads.
- g. The Contractor shall clean the demolition debris shield daily or more frequently as dictated either by the approved design parameters or as directed by the Railroad Engineer.

4. Vertical Demolition Debris Shield

- a. A vertical demolition debris shield may be required for substructure removals in close proximity to the Railroad's track and other facilities, as determined by the Railroad Engineer.

G. Erection & Hoisting Procedures

1. General

- a. Erection plans are required for all spans over the track(s), for all spans adjacent to the track(s), if located on (or partially on) Railroad right-of-way; and in all situations where cranes will be situated on, over, or adjacent to Railroad right-of-way and within a distance of the boom length plus 15'-0" from the centerline of track.
- b. Railroad tracks and other Railroad property must be protected from damage during the erection procedure.
- c. A pre-erection meeting shall be conducted with the Sponsor, the Railroad Engineer or their representative, and the key Contractor's personnel prior to the start of the erection procedure.
- d. The Railroad Engineer or his designated representative must be present at the site during the entire erection procedure period.
- e. For field splices located over Railroad property, a minimum of 50% of the holes for each connection shall be filled with bolts or pins prior to releasing the crane. A minimum of 50% of the holes filled shall be filled with bolts. All bolts must be appropriately tightened. Refer to Norfolk Southern's Overhead Grade Separation Design Criteria for additional splice details (Norfolk Southern Public Projects Manual Appendix H.1, Section 4.A.3.).

2. Submittal Requirements

- a. In addition the submittal requirements outlined in Section 5.A.2 of these provisions, the Contractor shall submit the following for approval by the Railroad Engineer:
 - i. As-built beam seat elevations - All as-built bridge seats and top of rail elevations shall be furnished to the Railroad Engineer for review and verification at least 30 days in advance of the erection, to ensure that minimum vertical clearances as approved in the plans will be achieved.
 - ii. A plan showing the location of cranes, horizontally and vertically, operating radii, with delivery or staging locations shown. The location of all tracks and other Railroad facilities as well as all obstructions such as wire lines, poles, adjacent structures, etc. must also be shown.
 - iii. Rating sheets showing cranes or lifting devices to be adequate for 150% of the actual weight of the pick, including all rigging components. A complete set of crane charts, including crane,

counterweight, and boom nomenclature is to be submitted. Safety factors that may have been "built-in" to the crane charts are not to be considered when determining the 150% factor of safety.

- iv. Plans and computations showing the weight of the pick must be submitted. Calculations shall be made from plans of the proposed structure showing complete and sufficient details with supporting data for the erection of the structure. If plans do not exist, lifting weights must be calculated from field measurements. The field measurements are to be made under the supervision of the Registered Professional Engineer submitting the procedure and calculations.
- v. The Contractor shall provide a sketch of all rigging components from the crane's hook block to the beam. Catalog cuts or information sheets of all rigging components with their lifting capacities shall be provided. All rigging must be adequate for 150% of the actual weight of the pick. Safety factors that may have been "built-in" to the rating charts are not to be considered when determining the 150% factor of safety. All rigging components shall be clearly identified and tagged with their rated lifting capacities. The position of the rigging in the field shall not differ from what is shown on the final plan without prior review from the Sponsor and the Railroad.
- vi. A complete erection procedure, including the order of lifts, time required for each lift, and any repositioning or re-hitching of the crane or cranes.
- vii. Design and supporting calculations for the temporary support of components, including but not limited to temporary girder tie-downs and falsework.

H. Blasting:

1. The Contractor shall obtain advance approval of the Railroad Engineer and the Sponsor Engineer for use of explosives on or adjacent to Railroad property. The request for permission to use explosives shall include a detailed blasting plan. If permission for use of explosives is granted, the Contractor will be required to comply with the following:
 - a. Blasting shall be done with light charges under the direct supervision of a responsible officer or employee of the Contractor and a licensed blaster.
 - b. Electric detonating fuses shall not be used because of the possibility of premature explosions resulting from operation of two-way radios.
 - c. No blasting shall be done without the presence of the Railroad Engineer or his authorized representative. At least 72 hours advance notice to the person designated in the Railroad's notice of authorization to proceed (see paragraph 5.E.2.B) will be required to arrange for the presence of an authorized Railroad representative and such flagging as the Railroad may require.

- d. Have at the job site adequate equipment, labor and materials and allow sufficient time to clean up debris resulting from the blasting without delay to trains, as well as correcting at his expense any track misalignment or other damage to Railroad property resulting from the blasting as directed by the Railway's authorized representative. If his actions result in delay of trains, the Contractor shall bear the entire cost thereof.
 - e. The blasting Contractor shall have a copy of the approved blasting plan on hand while on the site.
 - f. Explosive materials or loaded holes shall not be left unattended at the blast site.
 - g. A seismograph shall be placed on the track shoulder adjacent to each blast which will govern the peak particle velocity of two inches per second. Measurement shall also be taken on the ground adjacent to structures as designated by a qualified and independent blasting consultant. The Railroad reserves the option to direct the placement of additional seismographs at structures or other locations of concern, without regard to scaled distance.
 - h. After each blast, the blasting Contractor shall provide a copy of their drill log and blast report, which includes number of holes, depth of holes, number of decks, type and pounds of explosives used per deck.
 - i. The Railroad may require top of rail elevations and track centers taken before, during and after the blasting and excavation operation to check for any track misalignment resulting from the Contractor's activities.
2. The Railroad representative will:
- a. Determine approximate location of trains and advise the Contractor the appropriate amount of time available for the blasting operation and clean up.
 - b. Have the authority to order discontinuance of blasting if, in his opinion, blasting is too hazardous or is not in accord with these special provisions.
3. The Contractor must hire, at no expense to the Railroad, a qualified and independent blasting consultant to oversee the use of explosives. The blasting consultant will:
- a. Review the Contractor's proposed drilling and loading patterns, and with the blasting consultant's personnel and instruments, monitor the blasting operations.
 - b. Confirm that the minimum amounts of explosives are used to remove the rock.
 - c. Be empowered to intercede if he concludes that the Contractor's blasting operations are endangering the Railway.

- d. Submit a letter acknowledging that he has been engaged to oversee the entire blasting operation and that he approves of the blasting plan.
 - e. Furnish copies of all vibration readings to the Railroad representative immediately after each blast. The representative will sign and date the seismograph tapes after each shot to verify the readings are for that specific shot.
 - f. Advise the Railroad representative as to the safety of the operation and notify him of any modifications to the blasting operation as the work progresses.
4. The request for permission to use explosives on the Railroad's Right-of-Way shall include a blasting proposal providing the following details:
- a. A drawing which shows the proposed blasting area, location of nearest hole and distance to Railway structures, all with reference to the centerline of track.
 - b. Hole diameter.
 - c. Hole spacing and pattern.
 - d. Maximum depth of hole.
 - e. Maximum number of decks per hole.
 - f. Maximum pounds of explosives per hole.
 - g. Maximum pounds of explosives per delay.
 - h. Maximum number of holes per detonation.
 - i. Type of detonator and explosives to be used. (Electronic detonating devices will not be permitted). Diameter of explosives if different from hole diameter.
 - j. Approximate dates and time of day when the explosives are to be detonated.
 - k. Type of flyrock protection.
 - l. Type and patterns of audible warning and all clear signals to be used before and after each blast.
 - m. A copy of the blasting license and qualifications of the person directly in charge of the blasting operation, including their name, address and telephone number.
 - n. A copy of the Authority's permit granting permission to blast on the site.
 - o. A letter from the blasting consultant acknowledging that he has been engaged to oversee the entire blasting operation and that he approves of the blasting plan.
 - p. In addition to the insurance requirements outlined in Paragraph 14 of these Provisions, A certificate of insurance from the Contractor's insurer stating the

amount of coverage for XCU (Explosive Collapse and Underground Hazard) insurance and that XCU Insurance is in force for this project.

q. A copy of the borings and Geotechnical information or report.

I. Track Monitoring

1. At the direction of the Railroad Engineer, any activity that has the potential to disturb the Railroad track structure may require the Contractor to submit a detailed track monitoring program for approval by the Railroad Engineer.
2. The program shall specify the survey locations, the distance between the location points, and frequency of monitoring before, during, and after construction. Railroad reserves the right to modify the survey locations and monitoring frequency as necessary during the project.
3. The survey data shall be collected in accordance with the approved frequency and immediately furnished to the Railroad Engineer for analysis.
4. If any movement has occurred as determined by the Railroad Engineer, the Railroad will be immediately notified. Railroad, at its sole discretion, shall have the right to immediately require all Contractor operations to be ceased and determine what corrective action is required. Any corrective action required by the Railroad or performed by the Railroad including the monitoring of corrective action of the Contractor will be at project expense.

J. Maintenance of Railroad Facilities:

1. The Contractor will be required to maintain all ditches and drainage structures free of silt or other obstructions which may result from his operations and provide and maintain any erosion control measures as required. The Contractor will promptly repair eroded areas within Railroad rights-of-way and repair any other damage to the property of the Railroad or its tenants.
2. If, in the course of construction, it may be necessary to block a ditch, pipe or other drainage facility, temporary pipes, ditches or other drainage facilities shall be installed to maintain adequate drainage, as approved by NS. Upon completion of the work, the temporary facilities shall be removed and the permanent facilities restored.
3. All such maintenance and repair of damages due to the Contractor's operations shall be done at the Contractor's expense.

K. Storage of Materials and Equipment:

1. Materials and equipment shall not be stored where they will interfere with Railroad operations, nor on the rights-of-way of the Railroad without first having obtained permission from the Railroad Engineer, and such permission will be with the understanding that the Railroad will not be liable for damage to such material and equipment from any cause and that the Railroad Engineer may move or require the Contractor to move, at the Contractor's expense, such material and equipment.

2. All grading or construction machinery that is left parked near the track unattended by a watchman shall be effectively immobilized so that it cannot be moved by unauthorized persons. The Contractor shall protect, defend, indemnify and save Railroad, and any associated, controlled or affiliated corporation, harmless from and against all losses, costs, expenses, claim or liability for loss or damage to property or the loss of life or personal injury, arising out of or incident to the Contractor's failure to immobilize grading or construction machinery.

L. Cleanup:

1. Upon completion of the work, the Contractor shall remove from within the limits of the Railroad rights-of-way, all machinery, equipment, surplus materials, falsework, rubbish or temporary buildings of the Contractor, and leave said rights-of-way in a neat condition satisfactory to the Railroad Engineer or his authorized representative.

6. DAMAGES:

- A. The Contractor shall assume all liability for any and all damages to his work, employees, servants, equipment and materials caused by Railroad traffic.
- B. Any cost incurred by the Railroad for repairing damages to its property or to property of its tenants, caused by or resulting from the operations of the Contractor, shall be paid directly to the Railroad by the Contractor.

7. FLAGGING SERVICES:

A. Requirements:

1. Flagging services will not be provided until the Contractor's insurance has been reviewed & approved by the Railroad.
2. Under the terms of the agreement between the Sponsor and the Railroad, the Railroad has sole authority to determine the need for flagging required to protect its operations. In general, the requirements of such services will be whenever the Contractor's personnel or equipment are or are likely to be, working on the Railroad's right-of-way, or across, over, adjacent to, or under a track, or when such work has disturbed or is likely to disturb a Railroad structure or the Railroad roadbed or surface and alignment of any track to such extent that the movement of trains must be controlled by flagging.
3. Normally, the Railroad will assign one flagman to a project; but in some cases, more than one may be necessary, such as yard limits where three (3) flagmen may be required. However, if the Contractor works within distances that violate instructions given by the Railroad's authorized representative or performs work that has not been scheduled with the Railroad's authorized representative, a flagman or flagmen may be required full time until the project has been completed.

B. Scheduling and Notification:

1. The Contractor's work requiring Railroad flagging should be scheduled to limit the presence of a flagman at the site to a maximum of 50 hours per week. The

Contractor shall receive Railroad approval of work schedules requiring a flagman's presence in excess of 40 hours per week.

2. Not later than the time that approval is initially requested to begin work on Railroad right-of-way, Contractor shall furnish to the Railroad and the Sponsor a schedule for all work required to complete the portion of the project within Railroad right-of-way and arrange for a job site meeting between the Contractor, the Sponsor, and the Railroad's authorized representative. Flagman or Flagmen may not be provided until the job site meeting has been conducted and the Contractor's work scheduled.
3. The Contractor will be required to give the Railroad representative at least 10 working days of advance written notice of intent to begin work within Railroad right-of-way in accordance with this special provision. Once begun, when such work is then suspended at any time, or for any reason, the Contractor will be required to give the Railroad representative at least 3 working days of advance notice before resuming work on Railroad right-of-way. Such notices shall include sufficient details of the proposed work to enable the Railroad representative to determine if flagging will be required. If such notice is in writing, the Contractor shall furnish the Engineer a copy; if notice is given verbally, it shall be confirmed in writing with copy to the Engineer. If flagging is required, no work shall be undertaken until the flagman, or flagmen are present at the job site. It may take up to 30 days to obtain flagging initially from the Railroad. When flagging begins, the flagman is usually assigned by the Railroad to work at the project site on a continual basis until no longer needed and cannot be called for on a spot basis. If flagging becomes unnecessary and is suspended, it may take up to 30 days to again obtain from the Railroad. Due to Railroad labor agreements, it is necessary to give 5 working days notice before flagging service may be discontinued and responsibility for payment stopped.
4. If, after the flagman is assigned to the project site, an emergency arises that requires the flagman's presence elsewhere, then the Contractor shall delay work on Railroad right-of-way until such time as the flagman is again available. Any additional costs resulting from such delay shall be borne by the Contractor and not the Sponsor or Railroad.

C. Payment:

1. The Sponsor will be responsible for paying the Railroad directly for any and all costs of flagging which may be required to accomplish the construction.
2. The estimated cost of flagging is current rate per day based on a 10-hour work day. This cost includes the base pay for the flagman, overhead, and includes a per diem charge for travel expenses, meals and lodging. The charge to the Sponsor by the Railroad will be the actual cost based on the rate of pay for the Railroad's employees who are available for flagging service at the time the service is required.
3. Work by a flagman in excess of 8 hours per day or 40 hours per week, but not more than 12 hours a day will result in overtime pay at 1 and 1/2 times the appropriate rate. Work by a flagman in excess of 12 hours per day will result in overtime at 2 times the appropriate rate. If work is performed on a holiday, the flagging rate is 2 and 1/2 times the normal rate.

4. Railroad work involved in preparing and handling bills will also be charged to the Sponsor. Charges to the Sponsor by the Railroad shall be in accordance with applicable provisions of Subchapter B, Part 140, Subpart I and Subchapter G, Part 646, Subpart B of the Federal-Aid Policy Guide issued by the Federal Highway Administration on December 9, 1991, including all current amendments. Flagging costs are subject to change. The above estimates of flagging costs are provided for information only and are not binding in any way.

D. Verification:

1. Railroad's flagman will electronically enter flagging time via Railroad's electronic billing system. Any complaints concerning flagging must be resolved in a timely manner. If the need for flagging is questioned, please contact the Railroad Engineer. All verbal complaints will be confirmed in writing by the Contractor within 5 working days with a copy to the Sponsor's Engineer. Address all written correspondence electronically to Railroad Engineer.
2. The Railroad flagman assigned to the project will be responsible for notifying the Sponsor Engineer upon arrival at the job site on the first day (or as soon thereafter as possible) that flagging services begin and on the last day that he performs such services for each separate period that services are provided. The Sponsor's Engineer will document such notification in the project records. When requested, the Sponsor's Engineer will also sign the flagman's diary showing daily time spent and activity at the project site.

8. HAUL ACROSS RAILROAD TRACK:

- A. Where the plans show or imply that materials of any nature must be hauled across Railroad's track, unless the plans clearly show that the Sponsor has included arrangements for such haul in its agreement with the Railroad, the Contractor will be required to make all necessary arrangements with the Railroad regarding means of transporting such materials across the Railroad's track. The Contractor or Sponsor will be required to bear all costs incidental to such crossings whether services are performed by his own forces or by Railroad personnel.
- B. No crossing may be established for use of the Contractor for transporting materials or equipment across the tracks of the Railroad unless specific authority for its installation, maintenance, necessary watching and flagging thereof and removal, until a temporary private crossing agreement has been executed between the Contractor and Railroad. The approval process for an agreement normally takes 90-days.

9. WORK FOR THE BENEFIT OF THE CONTRACTOR:

- A. All temporary or permanent changes in wire lines or other facilities which are considered necessary to the project are shown on the plans; included in the force account agreement between the Sponsor and the Railroad or will be covered by appropriate revisions to same which will be initiated and approved by the Sponsor and/or the Railroad.
- B. Should the Contractor desire any changes in addition to the above, then he shall make separate arrangements with the Railroad for same to be accomplished at the Contractor's expense.

10. COOPERATION AND DELAYS:

- A. It shall be the Contractor's responsibility to arrange a schedule with the Railroad for accomplishing stage construction involving work by the Railroad or tenants of the Railroad. In arranging his schedule he shall ascertain, from the Railroad, the lead time required for assembling crews and materials and shall make due allowance therefore.
- B. No charge or claim of the Contractor against either the Sponsor or the Railroad will be allowed for hindrance or delay on account of railway traffic; any work done by the Railway Railroad or other delay incident to or necessary for safe maintenance of railway traffic or for any delays due to compliance with these special provisions.

11. TRAINMAN'S WALKWAYS:

- A. Along the outer side of each exterior track of multiple operated track, and on each side of single operated track, an unobstructed continuous space suitable for trainman's use in walking along trains, extending to a line not less than 10 feet from centerline of track, shall be maintained. Any temporary impediments to walkways and track drainage encroachments or obstructions allowed during work hours while Railway's protective service is provided shall be removed before the close of each work day. If there is any excavation near the walkway, a handrail, with 10'-0" minimum clearance from centerline of track, shall be placed and must conform to AREMA and/or FRA standards.

12. GUIDELINES FOR PERSONNEL ON RAILROAD RIGHT-OF-WAY:

- A. The Contractor and/or the Sponsor's personnel authorized to perform work on Norfolk Southern's property as specified in Section 2 above are not required to complete Norfolk Southern Roadway Worker Protection Training; However the Contractor and the Sponsor's personnel must be familiar with Norfolk Southern's standard operating rules and guidelines, should conduct themselves accordingly, and may be removed from the property for failure to follow these guidelines.
- B. All persons shall wear hard hats. Appropriate eye and hearing protection must be used. Working in shorts is prohibited. Shirts must cover shoulders, back and abdomen. Working in tennis or jogging shoes, sandals, boots with high heels, cowboy and other slip-on type boots is prohibited. Hard-sole, lace-up footwear, zippered boots or boots cinched up with straps which fit snugly about the ankle are adequate. Wearing of safety boots is strongly recommended. In the vicinity of at-grade crossings, it is strongly recommended that reflective vests be worn.
- C. No one is allowed within 25' of the centerline of track without specific authorization from the flagman.
- D. All persons working near track while train is passing are to lookout for dragging bands, chains and protruding or shifted cargo.
- E. No one is allowed to cross tracks without specific authorization from the flagman.
- F. All welders and cutting torches working within 25' of track must stop when train is passing.
- G. No steel tape or chain will be allowed to cross or touch rails without permission from the Railroad.

13. GUIDELINES FOR EQUIPMENT ON RAILROAD RIGHT-OF-WAY:

- A. No crane or boom equipment will be allowed to set up to work or park within boom distance plus 15' of centerline of track without specific permission from Railroad official and flagman.
- B. No crane or boom equipment will be allowed to foul track or lift a load over the track without flag protection and track time.
- C. All employees will stay with their machines when crane or boom equipment is pointed toward track.
- D. All cranes and boom equipment under load will stop work while train is passing (including pile driving).
- E. Swinging loads must be secured to prevent movement while train is passing.
- F. No loads will be suspended above a moving train.
- G. No equipment will be allowed within 25' of centerline of track without specific authorization of the flagman.
- H. Trucks, tractors or any equipment will not touch ballast line without specific permission from Railroad official and flagman. Orange construction fencing may be required as directed.
- I. No equipment or load movement within 25' or above a standing train or Railroad equipment without specific authorization of the flagman.
- J. All operating equipment within 25' of track must halt operations when a train is passing. All other operating equipment may be halted by the flagman if the flagman views the operation to be dangerous to the passing train.
- K. All equipment, loads and cables are prohibited from touching rails.
- L. While clearing and grubbing, no vegetation will be removed from Railroad embankment with heavy equipment without specific permission from the Railroad Engineer and flagman.
- M. No equipment or materials will be parked or stored on Railroad's property unless specific authorization is granted from the Railroad Engineer.
- N. All unattended equipment that is left parked on Railroad property shall be effectively immobilized so that it cannot be moved by unauthorized persons.
- O. All cranes and boom equipment will be turned away from track after each work day or whenever unattended by an operator.
- P. Prior to performing any crane operations, the Contractor shall establish a single point of contact for the Railroad flagman to remain in communication with at all times. Person must also be in direct contact with the individual(s) directing the crane operation(s).

14. INSURANCE:

- A. In addition to any other forms of insurance or bonds required under the terms of the contract and specifications, the Prime Contractor will be required to carry insurance of the following kinds and amounts:
1. Commercial General Liability Insurance having a combined single limit of not less than \$2,000,000 per occurrence for all loss, damage, cost and expense, including attorneys' fees, arising out of bodily injury liability and property damage liability during the policy period. Said policy shall include explosion, collapse, and underground hazard (XCU) coverage, shall be endorsed to name Railroad specified in item A.2.c. below both as the certificate holder and as an additional insured, and shall include a severability of interests provision.
 2. Railroad Protective Liability Insurance having a combined single limit of not less than \$2,000,000 each occurrence and \$6,000,000 in the aggregate applying separately to each annual period. If the project involves track over which passenger trains operate, the insurance limits required are not less than a combined single limit of \$5,000,000 each occurrence and \$10,000,000 in the aggregate applying separately to each annual period. Said policy shall provide coverage for all loss, damage or expense arising from bodily injury and property damage liability, and physical damage to property attributed to acts or omissions at the job site.

The standards for the Railroad Protective Liability Insurance are as follows:

- a. The insurer must be rated A- or better by A.M. Best Railroad, Inc.
NOTE: NS does not accept from insurers Chartis (AIG or Affiliated Railroad including Lexington Insurance Railroad), Hudson Group or ACE.
- b. The policy must be written using one of the following combinations of Insurance Services Office ("ISO") Railroad Protective Liability Insurance Form Numbers:
 - (1) CG 00 35 01 96 and CG 28 31 10 93; or
 - (2) CG 00 35 07 98 and CG 28 31 07 98; or
 - (3) CG 00 35 10 01; or
 - (4) CG 00 35 12 04; or
 - (5) CG 00 35 12 07.
- c. The named insured shall read:

Norfolk Southern Railway Railroad
Three Commercial Place
Norfolk, Virginia 23510-2191
Attn: S. W. Dickerson Risk Management

(NOTE: NS does not share coverage on RRPL with any other entity on this policy)

- d. The description of operations must appear on the Declarations, must match the project description in this agreement, and must include the appropriate Sponsor project and contract identification numbers.
 - e. The job location must appear on the Declarations and must include the city, state, and appropriate highway name/number. **NOTE: Do not include any references to milepost, valuation station, or mile marker on the insurance policy.**
 - f. The name and address of the prime Contractor must appear on the Declarations.
 - g. The name and address of the Sponsor must be identified on the Declarations as the "Involved Governmental Authority or Other Contracting Party."
 - h. Other endorsements/forms that will be accepted are:
 - (1) Broad Form Nuclear Exclusion – Form IL 00 21
 - (2) 30-day Advance Notice of Non-renewal or cancellation
 - (3) Required State Cancellation Endorsement
 - (4) Quick Reference or Index Form CL/IL 240
 - i. Endorsements/forms that are NOT acceptable are:
 - (1) Any Pollution Exclusion Endorsement except CG 28 31
 - (2) Any Punitive or Exemplary Damages Exclusion
 - (3) Known injury or Damage Exclusion form CG 00 59
 - (4) Any Common Policy Conditions form
 - (5) Any other endorsement/form not specifically authorized in item no. 2.h above.
- B. If any part of the work is sublet, similar insurance, and evidence thereof as specified in A.1 above, shall be provided by or on behalf of the subcontractor to cover its operations on Railroad's right of way.
- C. Prior to entry on Railroad right-of-way, the original Railroad Protective Liability Insurance Policy shall be submitted by the Sponsor's Prime Contractor to the Sponsor at the address below for its review and transmittal to the Railroad. In addition, certificates of insurance evidencing the Sponsor's Prime Contractor's and any subcontractors' Commercial General Liability Insurance shall be issued to the Railroad and the Sponsor at the addresses below, and forwarded to the Sponsor for its review and transmittal to the Railroad. The certificates of insurance shall state that the insurance coverage will not be suspended, voided, canceled, or reduced in coverage or limits without (30) days advance written notice to Railroad and the Sponsor. No work will be permitted by Railroad on its right-of-way until it has reviewed and approved the evidence of insurance required herein.

SPONSOR:

RAILROAD:

Risk Management
Norfolk Southern Railway Railroad
Three Commercial Place
Norfolk, Virginia 23510-2191

- D. The insurance required herein shall in no way serve to limit the liability of Sponsor or its Contractors under the terms of this agreement.
- E. Insurance Submission Procedures
 - 1. Norfolk Southern will only accept initial insurance submissions via US Mail or Overnight carrier to the address noted in C above. NS will NOT accept initial insurance submissions via email or faxes.
 - 2. Norfolk Southern requires the following two (2) forms of insurance in the initial insurance submission to be submitted under a cover letter providing details of the project and contact information:
 - a. The full original or certified true countersigned copy of the railroad protective liability insurance policy in its entirety inclusive of all declarations, schedule of forms and endorsements along with the policy forms and endorsements.
 - b. The Contractor's commercial general, automobile, and workers' compensation liability insurance certificate of liability insurance evidencing a combined single limit of a minimum of \$2M per occurrence of general and \$1M per occurrence of automobile liability insurance naming Norfolk Southern Railway Railroad, Three Commercial Place, Norfolk, VA 23510 as the certificate holder and as an additional insured on both the general and automobile liability insurance policy.
 - 3. It should be noted that the Railroad does not accept notation of Railroad Protective insurance on a certificate of liability insurance form or Binders as Railroad must have the full original countersigned policy. Further, please note that mere receipt of the policy is not the only issue but review for compliance. Due to the number of projects system-wide, it typically takes a minimum of 30-45 days for the Railroad to review.

15. FAILURE TO COMPLY:

- A. In the event the Contractor violates or fails to comply with any of the requirements of these Special Provisions:
 - 1. The Railroad Engineer may require that the Contractor vacate Railroad property.
 - 2. The Engineer may withhold all monies due the Contractor on monthly statements.
- B. Any such orders shall remain in effect until the Contractor has remedied the situation to the satisfaction of the Railroad Engineer and the Engineer.

16. PAYMENT FOR COST OF COMPLIANCE:

- A. No separate payment will be made for any extra cost incurred on account of compliance with these special provisions. All such costs shall be included in prices bid for other items of the work as specified in the payment items.



17. PROJECT INFORMATION

- A. Date: _____
- B. NS File No.: _____
- C. NS Milepost: _____
- D. Sponsor's Project No.: _____



BID SCHEDULE						
AQUATIC NUISANCE SPECIES CONTROL BERM						
Eagle Marsh Wetland - Allen Co., IN						
ITEM NO.#	WORK	SPEC. NO.#	QUANTITY	UNITS	UNIT PRICE	AMOUNT
1	Clearing and Grubbing	2	1	lump sum		
2	Structure Removal - Culvert Pipes & Others	3	1	lump sum		
3	Structure Removal - Tile Lines	3	5	each		
4	Structure Removal - Chain Link Fence	3	1	lump sum		
5	Pollution Control - Access and Staging Area	5	1	lump sum		
6	Seeding - Ditch Bank	6	3.6	acre		
7	Erosion Control Blanket - Ditch Banks	6	17500	sq.yds.		
8	Seeding & Mulching - Berm & Adjacent Areas	6	48.0	acre		
9	Seeding & Mulching - Towpath Trailhead Area	6	0.6	acre		
10	Seeding & Mulching - Berm Notch Area	6	2.0	acre		
11	Construction Surveys	7	1	lump sum		
12	Mobilization and Demobilization	8	1	lump sum		
13	Traffic Control Barriers	9	1	lump sum		
14	Excavation - Topsoil Removal & Replaced - Borrow Areas	21	10980	cu.yds.		
15	Excavation - Removal of Old Berm & Channel Excavation	21	62400	cu.yds.		
16	Excavation - Temporary Ditch Crossing	21	1	lump sum		
17	Earthfill - Cutoff Trench	23	18330	cu.yds.		
18	Earthfill - Berm	23	140440	cu.yds.		
19	Earthfill - Along Gravel Utility Road	23	970	cu.yds.		
20	Earthfill - Towpath Trailhead Area	23	1270	cu.yds.		
21	Rockfill - Gravel Utility Road	25	270	cu.yds.		
22	Precast Concrete Catch Basin	31	1	lump sum		
23	Plastic Pipe - 12" PVC Pipe Structure - Borrow Area "A"	45	1	lump sum		
24	Plastic Pipe - 12" PVC Pipe Structure - Utility Road Culvert	45	1	lump sum		
25	Rock Riprap, 6" - Ditch Bank Protection	61	1000	l.f.		
26	Rock Berm - CL Sta. 74+20	61	1	lump sum		
27	Rock Berm - Tie-in at Railroad	61	1	lump sum		
28	Chain Link Fence - Berm Notch	91	1	lump sum		
29	Contractor Quality Control - Earthfill	94	1	lump sum		
					TOTAL:	
<div style="border: 1px solid black; padding: 10px;"> <p>CONTRACTOR</p> <p>Signature: _____</p> <p>Name: _____</p> <p>Address: _____</p> <p>_____</p> <p>Phone No. #: _____</p> </div>						

